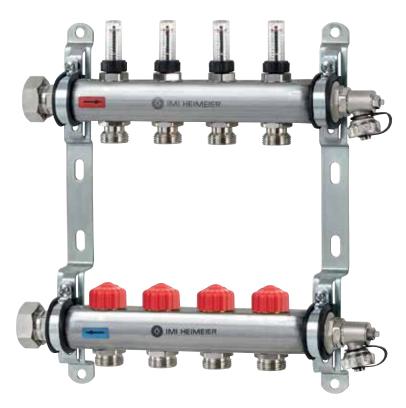


# **Climate Control**

**IMI** Heimeier

# Dynacon 150





# Floor Heating Manifolds

Radiant system manifold for space heating and cooling with automatic flow control. Perfect for low flows in each circuit whilst maintaining a high temperature difference



# **Dynacon 150**

Dynacon 150 adjusts the flow rate in the individual heating circuits directly in I/h. This means hydraulic balancing is achieved in one simple operation. The set flow rate is constantly adapted, i.e. if the rate becomes too high, e.g. due to closing adjacent circuits, Dynacon 150 controls the flow automatically to the set value. The control cartridge always ensures a constant flow. This makes Dynacon 150 heating circuit manifolds a time and cost-saving solution especially for system commissioning.



# Key features

Automatic hydraulic balancing
Due to integrated flow controller inside
each thermostatic insert

Flow indicator for each heating circuit For functional check

Manifold made of stainless steel Corrosion-resistant, durable and safe

Time and cost-saving commissioning solution

# **Technical description**

#### Application:

Floor heating systems

#### **Function:**

Individual room temperature control with actuator or thermostatic head Flow limitation

Shut-off Filling Draining Flushing

#### Pressure class:

PN<sub>6</sub>

Venting

#### Flow range:

The flow can be stepless pre-set within the range: 10-170 l/h.

Delivery setting: Commissioning setting. Max. 2,0 m³/h per heating circuit manifold.

#### Differential pressure ( $\Delta pV$ ):

Max. differential pressure: 60 kPa, 35 kPa recommended Min. differential pressure: 10 – 100 l/h = 15 kPa 100 – 170 l/h = 20 kPa

#### Temperature:

Max. working temperature: 70°C Min. working temperature: -5°C

#### Material:

Manifold:

Stainless steel 1.4301

Connection fittings: Nickel-plated brass.

Thermostatic insert:

Brass

O-rings: EPDM
Valve disc: EPDM
Spring: stainless steel
Thermostatic insert: Brass, PPS
(polyphenylsulphide) and SPS
(syndiotactic polystyrene)
Spindle: Niro-steel spindle with double
O-ring seal.

#### Flow meter:

Heat-resistant plastic and stainless steel. Brass. EPDM seals.

Filling, draining, flushing and venting device:

Nickel-plated brass and plastic. EPDM seals.

#### Marking:

IMI Heimeier Red protection caps.

#### **Connection kits:**

The following manifold connection kits are available:

- Connection kit 1 with Globo ball valves.
- Connection kit 2 with STAD balancing valve and Globo ball valve.

- Connection kit 3 with Zeparo Vent air separator in supply pipe and Zeparo Dirt sludge separator in return.
- Connection kit 4 with Globo ball valve, including spacer for heat meter in return and Globo ball valve with connection for direct measurement in supply and return pipe.
- Connection kit 5 fixed value control station with high-efficiency pump for controlling the supply temperature.
- Connection kit with ball valves, straight connection, including spacer for heat meter in return.
- Connection kit with ball valves, angle connection, including spacer for heat meter in return.
- Thermostatic mixing valve for radiant heating. Pump connection with ball valve.

### Pipe connection:

Manifold with flat-sealing connection, 1" union nut.

Heating circuit connection G3/4 adaptor with Eurocone suitable for compression fittings for plastic, copper, precision steel and multi-layer pipe.

See also accessories.

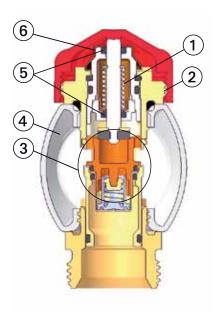
# Connection to thermostatic head and actuator:

IMI Heimeier M30x1,5



#### Construction

#### Eclipse thermostatic insert with automatic flow control



- Strong return spring in combination with high locating force ensures that the valve does not slacken off over time
- 2. IMI Heimeier M30x1.5 connection for thermostatic heads and actuators
- 3. Automatic flow limiter
- 4. Manifold
- 5. Long-life double O-ring sealing
- 6. Flow setting

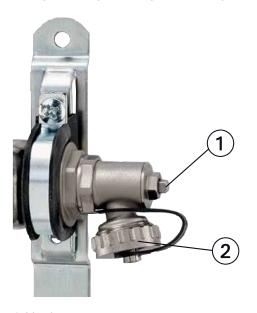


#### Flow indicator



- 1. Viewing glass
- 2. Shut-off handwheel
- 3. Manifold
- 4. Connection nipple

#### Filling, draining, flushing and venting device



- 1. Venting
- 2. Filling-, draining and flushing, 3/4" connection, swivelling

#### **Function**

#### **Eclipse flow limiter**

A regulating part is set to the calculated control rate by turning the digit cap with the setting key or an 11 mm end wrench. If the flow rate increases at the valve the rising pressure moves the sleeve, thus constantly limiting the flow to the set value. The set flow rate is therefore never exceeded. If the flow rate drops below the set value a spring presses the sleeve back to its original position.

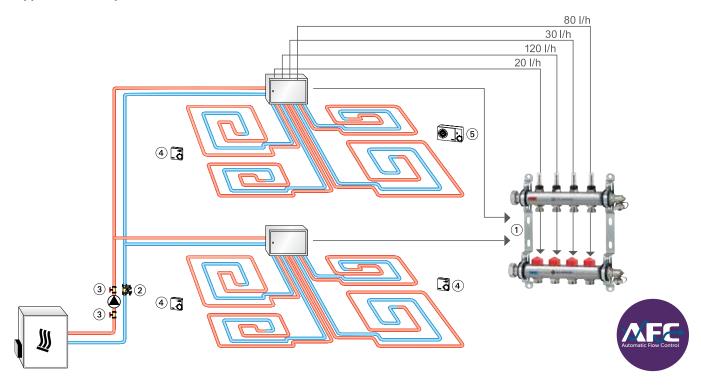


## **Application**

Dynacon 150 adjusts the flow rate in the individual heating circuits directly in I/h. This means hydraulic balancing is achieved in one simple operation. The set flow rate is constantly adapted, i.e. if the rate becomes too high, e.g. due to closing adjacent circuits, Dynacon 150 controls the flow automatically to the set value. The control cartridge always ensures a constant flow. This makes Dynacon 150 heating circuit manifolds a time and cost-saving solution especially for system commissioning. With conventional heating circuit manifolds with throttle valves and flow indicators setting the required water quantities is a time-consuming affair. The setting required at the throttle valves must either be calculated or set using flow indicators at the manifold. However, the quantities of water distributed in this way only correspond to maximum requirements. When individual heating circuits are turned off, the quantity of water no longer required is distributed over the adjacent circuits resulting in an oversupply in these circuits.

The automatic hydraulic balance with Dynacon 150 avoids this oversupply in individual heating circuits. This ensures optimum temperature distribution, saves energy and increases comfort.

#### Application example



- 1. Dynacon 150
- 2. STAD balancing valve
- 3. Globo P pump ball valve
- 4. Room thermostat
- 5. Thermostat P with switch clock



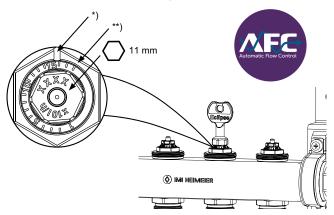
## Operation

#### Flow setting

Stepless setting between 1 to 17 (10 to 170 l/h). The setting is changed using a special setting key (article No. 3930-02.142) or an 11 mm end wrench, to ensure tamper proof setting.

- Place the setting key on the valve insert.
- Turn the setting tool so that desired setting value is pointing at the index\* of the valve body (see fig.).
- Remove the key or 11 mm end wrench. The valve is now set.

#### Front-end and lateral visibility



- \*) Index
- \*\*) Commissioning setting

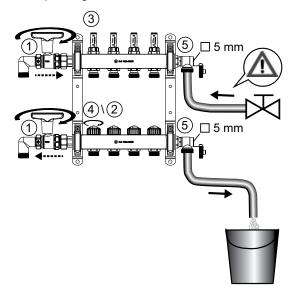
Setting	1	I	ı	I	5	1	ı	I	I	10	I	I	I	I	15	I	ı
l/h	10	20	30	40	50	60	70	80	90	100	110	120	130	140	150	160	170

#### Filling, flushing and venting

Product lifetime and system performance strongly depend on proper commissioning. We refer to technical standards EN 14336, VDI2035 and ON H5195-1 to be carefully attended. Each heating circuit must be individually filled, flushed and vented:

- Close the ball/shut-off valves (1). Close all thermostatic inserts with the protection caps (4). All flow controllers (2) or flow meters (3) must be completely open!
- Connect the fill- and drain hose and open the filling, draining, flushing and venting device (5).
- Fill/Flush the circuits each by each.
- Open the thermostatic insert of the 1. heating circuit with the protection cap (4) completely. After flushing the 1. circuit close the corresponding thermostatic insert and fill/flush the next circuit.

Setting of the flow controller or flow meter: See "Installation and operating instruction".



#### Pressure test

Pressure test duration before and during screed laying. The test pressure is 1.3 times of the permissible operating pressure.

#### Thermal fluid

To stop any damage and scale in hot water heating systems, the composition of the thermal fluid is to conform to VDI Directive 2035. For industrial and longdistance energy systems, see applicable codes VdTÜV and 1466/AGFW FW 510. Mineral oil in the thermal fluid and/or all kinds of lubricants containing mineral oil lead to considerable swelling and, in most cases, to the failure of EPDM seals.

When using nitrite-free antifreeze and anti-corrosive based on ethylene glycol, technical advice – especially on additive concentration – is to be taken from the anti-freeze/anti-corrosive manufacturer's documentation.

# **Functional heating**

Carry out functional heating of heating screed conforming to standards in keeping with EN 1264-4.

Earliest start for functional heating:

- Cement screed: 21 days after laying
- Anhydrite screed 7 days after laying

Begin 20  $^{\circ}$ C - 25  $^{\circ}$ C flow temperature and maintain for 3 days. Then set maximum design temperature and maintain for 4 days. Flow temperature can be regulated by controlling the heat generator.

Refer to the screed manufacturer's information!

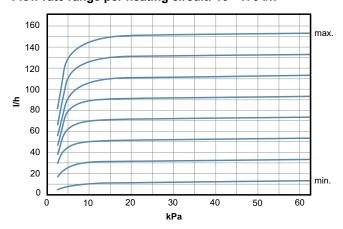
Do not exceed maximum floor temperature at the heating pipes:

- Cement and anhydrite screed: 55 °C
- Poured asphalt screed: 45 °C
- according to screed manufacturer's technical advice!



### **Technical data**

#### Flow rate range per heating circuit: 10 - 170 l/h



 $\Delta p$  min. 10 - 100 l/h = 15 kPa  $\Delta p$  min. 100 - 170 l/h = 20 kPa

Δp max. 60 kPa

#### Sample calculation

Target:

Set value of Dynacon 150 flow controller

Given:

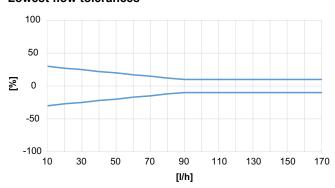
Heat flow, heating circuit Q = 1120 W Temperature spread  $\Delta t$  = 8 K (44/36°C)

Solution:

Mass flow m = Q / (c  $\cdot$   $\Delta t$ ) = 1120 / (1.163  $\cdot$  8) = 120 kg/h

Flow regulator setting at Dynacon 150 manifold: = 12

#### Lowest flow tolerances



#### Setting values with different heating performances and system differential temperatures

Q [W]	100	150	200	250	300	400	200	009	700	800	006	1000	1200	1400	1600	1800	2000	2200	2400	2600	2800	3000
∆t [K]																						
5	1	2	3	4	5	7	9	10	12	14	16	17										
8			1	2	3	4	5	7	8	9	10	11	13	15	17							
10				1	2	3	4	5	6	7	8	9	10	12	14	16	17					
15					1	2	3	3	4	5	5	6	7	8	9	10	12	13	14	15	16	17

Δp min. 10 - 100 l/h = 15 kPa Δp min. 100 - 170 l/h = 20 kPa Sample:

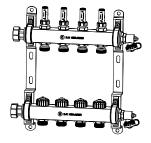
Q = Heating performance

Q = 1000 W,  $\Delta t$  = 15 K Setting value: **6** (≈ 60 l/h)

 $\Delta t$  = System differential temperature  $\Delta p$  = Differential pressure



### **Articles**



Dynacon 150 underfloor heating circuit manifold		
Heating circuits	EAN	Article No
2	4024052053223	9346-02.800
3	4024052053322	9346-03.800
4	4024052053421	9346-04.800
5	4024052053520	9346-05.800
6	4024052053629	9346-06.800
7	4024052053728	9346-07.800
8	4024052053827	9346-08.800
9	4024052053926	9346-09.800
10	4024052054022	9346-10.800
11	4024052054121	9346-11.800
12	4024052054220	9346-12.800



Extension kit		
	EAN	Article No
	4024052054329	9339-10.800



#### Connection kit 1 with Globo ball valves, DN 20 with red end cap in supply and blue end cap in return.





Kvs = m<sup>3</sup>/h at a pressure drop of 1 bar and fully open valve.



### Connection kit 2 with STAD balancing valve and Globo ball valve, DN 20 including measuring nipple for measuring differential pressure and flow rate.

Kvs	q <sub>max</sub> [m³/h]	EAN	Article No
5,28	2,00	4024052775316	9339-02.800

Kvs =  $m^3/h$  at a pressure drop of 1 bar and fully open valve.



### Connection kit 3 with Zeparo Vent air separator in supply and Zeparo Dirt sludge separator in return, DN 20

Kvs	q <sub>max</sub> [m³/h]	EAN	Article No
6,72	1,25	4024052775415	9339-03.800

Kvs =  $m^3/h$  at a pressure drop of 1 bar and fully open valve.



#### S-connection

For connection kit 3. Installation aid for return in manifold boxes.

EAN	Article No
4024052775712	9339-00.362







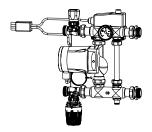
# Connection kit 4 with Globo ball valve DN 20, including spacer for heat meter in return

Globo ball valve with connection G1/4 for direct measurement in supply and return.

Kvs	EAN	Article No
9,90	4024052775613	9339-04.800

Kvs = m<sup>3</sup>/h at a pressure drop of 1 bar and fully open valve.

Connection kit 4 can be mounted vertically using appropriate 1" elbows (not included in delivery). Manifold box sizes are then selected according to connection kit 1.

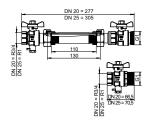


#### Connection kit 5, fixed value control station

with high-efficiency pump Grundfos Alpha 2 15 - 60 130, thermostatic valve with contact sensor and electrical pipe contact safety switch 230V, 15A.

Minimum installation depth manifold boxes: 125 mm.

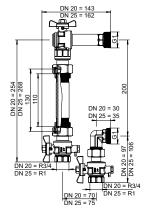
Setting range thermostatic head	Setting range electrical pipe-contact sensor	EAN	Article No
20 - 50°C	10 - 90°C	4024052775514	9339-05.800



Connection kit with ball valves, straight connection, including spacer for heat meter in return. Ball valves with connection M10x1 for direct measurement in supply and return.

DN	Kvs	EAN	Article No
20	7	5902276804830	9339-04.830
25	7	5902276804847	9339-04.832

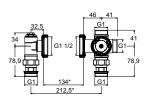
Kvs = m<sup>3</sup>/h at a pressure drop of 1 bar and fully open valve.



Connection kit with ball valves, angle connection, including spacer for heat meter in return. Ball valves with connection M10x1 for direct measurement in supply and return.

DN	Kvs	EAN	Article No
20	4,6	5902276804854	9339-04.831
25	4,6	5902276804861	9339-04.833

Kvs = m<sup>3</sup>/h at a pressure drop of 1 bar and fully open valve.



### Thermostatic mixing valve for radiant heating

Pump connection with ball valve Temperature 25 - 55 °C

DN	Kvs	EAN	Article No
25	3,2	5902276805547	9339-15.800

#### \*) 130 mm pump + 2x2 mm gasket

Kvs =  $m^3/h$  at a pressure drop of 1 bar and fully open valve.

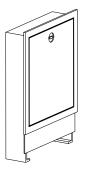




#### Thermometer for Globo

to replace by changing the closing cap. Temperatur range from 0 °C to 120 °C.

	EAN	Article No
Red	4024052423316	0600-00.380
Blue	4024052460618	0600-01.380



#### **Manifold boxes**

Flush-mounted box, installation depth 110 - 150 mm. Note the minimum installation depth 125 mm for connection set 5!

Size	mm x mm	EAN	Article No
1	490 x 710	4024052790616	9339-80.800
2	575 x 710	4024052790715	9339-81.800
3	725 x 710	4024052790814	9339-82.800
4	875 x 710	4024052790913	9339-83.800
5	1.025 x 710	4024052791019	9339-84.800
6	1.175 x 710	4024052791118	9339-85.800

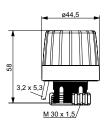
#### **Accessories**



#### Setting key

for Eclipse. Color orange.

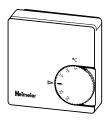
EAN	Article No
4024052937714	3930-02.142



#### **EMOtec**

Two-point thermal actuator for floor heating systems. With position indicator in NC version. Suitable for all Heimeier thermostatic valve bodies. For technical data, please refer to the EMOtec datasheet.

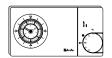
Туре	EAN	Article No
230 V		
Currentless closed (NC)	4024052460359	1807-00.500
Currentless open (NO)	4024052490752	1809-00.500
24 V		
Currentless closed (NC)	4024052460458	1827-00.500
Currentless open (NO)	4024052491551	1829-00.500



#### Room thermostat

with thermal recirculation, controls the room temperature in connection with thermal actuators.

Туре	EAN	Article No
230 V		
Without temperature set- back	4024052405916	1936-00.500
With temperature set-back 24 V	4024052406111	1938-00.500
Without temperature set- back	4024052406012	1946-00.500

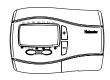


Thermostat P with analog switch clock electronic two-point room thermostat for time-dependent control of the

for time-dependent control of the room temperature, with analog 7-day automatic timer, pulse-width modulation output signal (PWM) and floating change-over contact.

Туре	EAN	Article No
230 V	4024052405718	1932-00.500





Thermostat P with digital switch clock

electronic two-point room thermostat for time-dependent control of the room temperature, with digital automatic timer, pulse-width modulation output signal (PWM) and floating change-over contact. Menu-driven via four buttons.

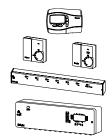
Туре	EAN	Article No
230 V	4024052763610	1932-01.500



Distributor strip

This unit is used for wiring thermostats and electro-thermal actuators. The unit is suitable for underfloor heating and cooling (summer/winter operation). It is possible to switch over between heating and cooling via an external signal. The pump logic enables enery-optimised pump control. For up to 6 zones (rooms). Ready to plug in to a 230 V power socket.

EAN	Article No
4024052891115	1612-00.000



#### Radiocontrol F

Radio control system for individual room temperature control of floor, wall or ceil heating and cooling in connection with thermal two-point actuators (e.g. "EMO T"/"EMOtec").

#### Room transmitter

battery-driven electronic Fuzzy controller, including battery.

Туре	EAN	Article No
with digital timer,	4024052763511	1640-02.500
incl. battery		
without operating mode	4024052556915	1640-01.500
switch, incl. battery		
with operating mode switch,	4024052556816	1640-00.500
incl. battery		

#### Central unit

Receives the room transmitters radio signals. With 8 or 6 output channels for the connection of the thermal actuators.

Туре	EAN	Article No
6 output channels without time clock	4024052557011	1641-00.000
8 output channels with time clock	4024052557110	1642-00.000



#### Thermostatic head F

Remote dial with built-in sensor. Liquid filled sensor.

Setting range 0 °C to 27 °C.

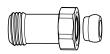
Capillary tube length [m]		EAN	Article No
2,00	(6.56 ft)	4024052191017	2802-00.500
5,00	(16.4 ft)	4024052191819	2805-00.500
10,00	(32.81 ft)	4024052192717	2810-00.500



#### Handwheel

for all IMI Heimeier thermostatic valve bodies. With direct connection, white.

EAN	Article No
4024052323494	1303-01.325



#### Length adjustment fitting

For connecting to plastic, copper, precision steel or multi-layer pipes. For valves with male thread connection G3/4. Brass nickel-plated.

	L	EAN	Article No
G3/4 x G3/4	25	4024052298310	9713-02.354
G3/4 x G3/4	50	4024052298419	9714-02.354







#### **Compression fitting**

for plastic pipe according to DIN 4726, ISO 10508. PE-X: DIN 16892/16893, EN ISO 15875; PB: DIN 16968/16969. Connection male thread G3/4 according to DIN EN 16313 (Eurocone). Nickel-plated brass.

Ø Pipe	EAN	Article No
12x1,1	4024052136018	1315-12.351
14x2	4024052134618	1311-14.351
16x1,5	4024052136117	1315-16.351
16x2	4024052134816	1311-16.351
17x2	4024052134915	1311-17.351
18x2	4024052135110	1311-18.351
20x2	4024052135318	1311-20.351





#### **Compression fitting**

for copper or precision steel pipe according to DIN EN 1057/10305-1/2. Connection male thread G3/4 according to DIN EN 16313 (Eurocone).

Metal-to-metal joint.

Nickel-plated brass.

With a pipe wall thickness of 0.8-1 mm insert supporting sleeves. Heed pipe manufacturer's technical advice.

Ø Pipe	EAN	Article No
12	4024052214211	3831-12.351
14	4024052214310	3831-14.351
15	4024052214617	3831-15.351
16	4024052214914	3831-16.351
18	4024052215218	3831-18.351



#### Support sleeve

for copper or precision steel pipe with a 1 mm wall thickness. Brass.

Ø Pipe	L	EAN	Article No
12	25,0	4024052127016	1300-12.170
15	26,0	4024052127917	1300-15.170
16	26,3	4024052128419	1300-16.170
18	26,8	4024052128815	1300-18.170





for copper or precision steel pipe according to DIN EN 1057/10305-1/2 and stainless steel pipe. Connection male thread G3/4 according to DIN EN 16313 (Eurocone). Soft sealed, max. 95°C. Nickel-plated brass.

Ø Pipe	EAN	Article No		
15	4024052515851	1313-15.351	_	
18	4024052516056	1313-18 351	_	







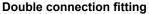
#### **Compression fitting**

for Alu/PEX multi-layer pipe according to DIN 16836.

Connection male thread G3/4 according to DIN EN 16313 (Eurocone). Nickel-plated brass.

Ø Pipe	EAN	Article No
16x2	4024052137312	1331-16.351





For clamping plastic, copper, precision steel or multi-layer pipes. Brass, nickel-plated.

	L	EAN	Article No
G3/4 x R1/2	26	4024052308415	1321-12.083



#### Double nipple

Both sides for clamping plastic, copper, precision steel or multi-layer pipes. Brass nickel-plated.

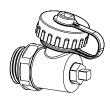
	EAN	Article No
G3/4 x G3/4	4024052136315	1321-03.081





# Replacement thermostatic insert with automatic flow limiter for Dynacon 150.

EAN	Article No
	9346-00.300

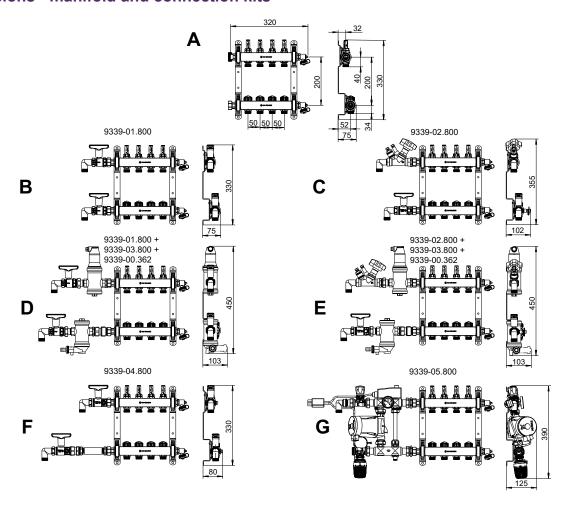


# Replacement filling, draining, flushing and venting device 1/2"

	EAN	Article No
1/2"	4024052989218	9321-00.102



# **Dimensions - manifold and connection kits**

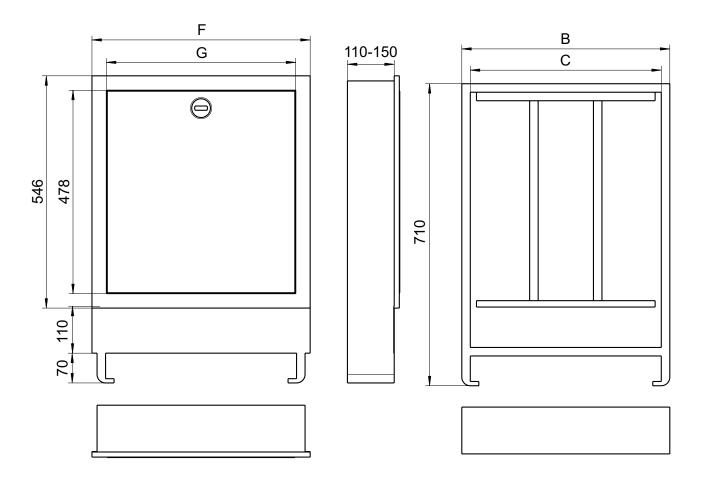


	Heating circuit manifold, heating circuits	2	3	4	5	6	7	8	9	10	11	12
Α	Length [mm]	220	270	320	370	420	470	520	570	620	670	720
В	Length, including kit 1 + 50 mm bend *	355	405	455	505	555	605	655	705	755	805	855
	Box size	1	1	2	2	3	3	3	4	4	4	5
С	Length, including kit 2 + 50 mm bend *	390	440	490	540	590	640	690	740	790	840	890
	Box size	1	2	2	3	3	3	4	4	4	5	5
D	Length, including kit 1 and kit 3 + 50 mm bend *	530	580	630	680	730	780	830	880	930	980	1030
	Box size	3	3	3	4	4	4	5	5	5	6	6
E	Length, including kit 2 and kit 3 + 50 mm bend *	535	585	635	685	735	785	835	885	935	985	1035
	Box size	3	3	3	4	4	4	5	5	5	6	6
F	Length, including kit 4 + 50 mm bend *	505	555	605	655	705	755	805	855	905	955	1005
	Box size	2	3	3	3	4	4	4	5	5	5	6
G	Length, including kit 5 Fixed value control station	560	610	660	710	760	810	860	910	960	1010	1060
	Box size	3	3	3	4	4	4	5	5	5	6	6

<sup>\*)</sup> Supplied without bend

## **Dimensions - manifold boxes**

# 9339-80/81....800



Size	Manifold box W x H [mm]	Shell construction W x H [mm]	В	С	F	G
Flush-m	nounted box, installa	ation depth 110 - 150 mm				
1	490 x 710	510 x 730	489	449	513	445
2	575 x 710	595 x 730	574	534	598	530
3	725 x 710	745 x 730	724	684	748	680
4	875 x 710	895 x 730	874	834	898	830
5	1025 x 710	1045 x 730	1024	984	1048	980
6	1175 x 710	1195 x 730	1174	1134	1198	1130

Note the minimum installation depth 125 mm for connection set 5!

