

Climate Control

IMI Heimeier

TRV pack Calypso exact



Thermostatic valves with radiator connection systems Bi-directional thermostatic radiator valve with stepless precision presetting, head and lockshield



TRV pack Calypso exact

The IMI Heimeier TRV pack, consists of a Calypso TRV body, D-U or Halo head and lockshield. Designed for application in a two-pipe pumped heating system. The Bi-directional thermostatic radiator valve can be fitted either vertically or horizontally in the flow or return and either end of a radiator giving the installer total flexibility.



Technical description

Applications:

Heating systems

Function:

Control

Stepless presetting

Shut-off

Dimensions:

DN 15

Pressure class:

PN 10

Temperature:

Max. working temperature: 120°C, with protection cap or actuator 100°C. Min. working temperature: -10°C.

Materials:

Valve body: Brass
O-rings: EPDM rubber
Valve disc: EPDM rubber
Return spring: Stainless steel
Valve insert: Brass, PPS
(polyphenylsalphide) and SPS
(syndiotactic polystyrene).

Spindle: Niro-steel spindle with double

O-ring sealing.

The complete thermostatic insert can be replaced using the HEIMEIER fitting tool without draining the system.

Material thermostatic head:

ABS, PA6.6GF30, brass, steel, Liquid-filled thermostat.

Surface treatment:

Valve body and fittings are nickel-plated.

Marking:

IMI, country code, flow direction arrow, KEYMARK-Designation. II+ Designation. Black protection cap.

Standards:

The thermostatic valve bodies meet the following requirements:

 KEYMARK certified and tested to DIN EN 215.



Pipe connection:

G1/2 external thread with 10 mm or 15 mm compression fitting for copper or precision steel pipe.

Connection to thermostatic head and actuator:

IMI Heimeier M30x1.5

Thermostatic heads:

Closed graduation cap and liquid-filled thermostat. High actuating force, minimum hysteresis, optimum closing time. Stable control response even with minor calculated p-band variations (<1 K). Frost protection.

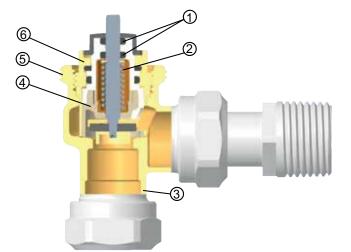
Thermostatic head D-U: Setting numbers 0–IIIII. Temperature range 0 °C to 28 °C.

Thermostatic head Halo: Setting numbers I–IIIII. Temperature range 6 °C to 28 °C.

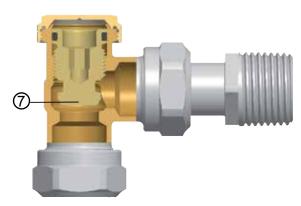


Construction

Thermostatic valve body



Lockshield



Replaceable insert

The complete thermostatic insert can be replaced using the fitting tool without draining the system.

- 1. Long-life double O-ring sealing.
- 2. Strong return spring in combination with high locating force ensures that the valve does not slacken off over time.
- 3. Valve body made of brass
- 4. Precise regulating part for accurate stepless presetting.
- 5. IMI Heimeier M30x1.5 connection technology for IMI thermostatic heads and actuators.
- 6. Upper section replaceable using the fitting tool without draining the system.
- 7. Shut-off cone

Application

The TRV pack Calypso exact is applied in two-pipe pumped hot-water heating system with normal to high temperature spread, as well as in cooling systems. The valve has a wide flow range as well as optimised noise behaviour and very tight flow tolerances.

In extensive systems, even water distribution should be maintained not only during specified normal operation, but also after a drop in room temperature or a break in operations, in order to avoid under or over-supply to parts of the system. To achieve this, the valve characteristic is designed so that the radiator mass-flow does not exceed about 1.3 times the nominal flow even at Preset 8 and with a fully-open valve.

Corresponding to the standards EnEV and DIN V 4701-10, the thermostatic valve bodies can be designed with a p-band of up to max. 1 K or max. 2 K.

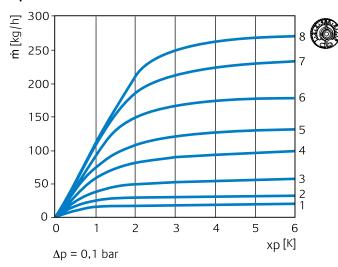
The Bi-directional thermostatic radiator valve can be fitted either vertically or horizontally in the flow or return and either end of a radiator giving the installer total flexibility.

The angle kit can be installed as angle form or reversed form.

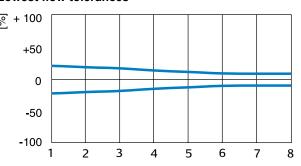
The thermostatic head with our incompressible liquid-filled sensor guarantees a reliable and precise room temperature control.



Optimized flow restriction



Lowest flow tolerances

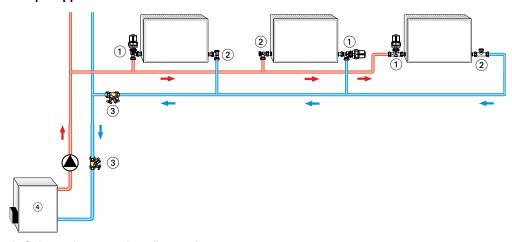


Noise behaviour

To ensure low-noise performance, the following conditions must be met:

- On the basis of experience, the differential pressure over the thermostatic valves should not exceed about 20 kPa = 200 mbar = 0.2 bar. If in designing the system, higher transient differentials might be experienced in the part-load flow range, differential pressure control equipment such as a STAP Differential Pressure Controller or bypass valves can be used.
- Mass-flow must be correctly adjusted.
- The system must be completely deaerated

Sample application



- 1. Calypso thermostatic radiator valve
- 2. Lockshield
- 3. STAD balancing valve for maintenance and diagnostics
- 4. Boiler

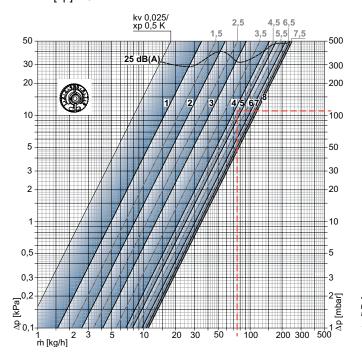
Notes

- To avoid damage and the formation of scale deposit in the hot-water heating system, the composition of the heat transfer medium should be in accordance with the VDI guideline 2035. For industrial and long-distance energy systems, see the applicable codes VdTÜV and 1466/AGFW FW 510. A heat transfer medium containing mineral oils, or any type of lubricant containing mineral oil can have extremely negative effects and usually lead to the disintegration of EPDM seals. When using nitrite-free frost and corrosion resistance solutions with an ethylene glycol base, pay close attention to the details outlined in the manufacturers' documentation, particularly concerning concentration and specific additives.
- Flush the system before changing thermostatic valves in heavy polluted existing systems.
- The thermostatic valve bodies can be used with all IMI Heimeier thermostatic heads and IMI Heimeier or ÍMI TA thermal actuators or motorized. The optimal tuning of the components guarantees maximum safety. When using actuators from other manufacturers, make sure that the pressure power is appropriate for thermostatic valve bodies with soft sealing valve discs.

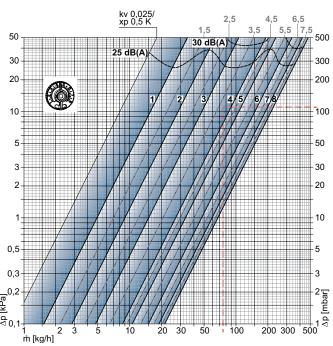


Technical data

Diagram, valve body with thermostatic head P-band [xp] **1.0 K**



P-band [xp] **2.0 K**



Valve body (DN 10/15/20) with thermostatic head

			Presetting			during which tl	rential pressure, he valve is kept Δp [bar]				
		1	2	3	4	5	6	7	8	Th head	EMO T/TM EMOtec TA-TRI TA-Slider 160
P-band [xp] 1.0K	kv-value	0,049	0,082	0,130	0,215	0,246	0,303	0,335	0,343		
P-band [xp] 2.0K	kv-value	0,049	0,090	0,150	0,265	0,330	0,470	0,590	0,670		
	Kvs	0,049	0,102	0,185	0,313	0,420	0,565	0,740	0,860	1,0	3,5
	Flow tolerance ± [%]	20	18	16	14	12	10	10	10		

 $Kv/Kvs = m^3/h$ at a pressure drop of 1 bar.

Sample calculation

Target:

Setting range

Given:

Heat flow Q = 1308 W

Temperature spread $\Delta T = 15 \text{ K } (65/50 \text{ }^{\circ}\text{C})$

Pressure loss, thermostatic valve $\Delta pV = 110 \text{ mbar}$

Solution:

Mass flow m = Q / (c \cdot Δ T) = 1308 / (1,163 \cdot 15) = 75 kg/h

 $Cv = \frac{KV}{0.86}$

Setting range from Diagram: With P-band **max. 1.0 K**: 4,5

With P-band max. 2.0 K: 4 $\text{Kv} = \text{Cv} \cdot 0.86$



Presetting table

Presetting values for various radiator performances, pressure drops, and system spread

Q	[W]	200 250 300 400 500	600 700 800 900 000	200 400 600 800 000	200 400 600 800 000	3200 3400 3600 3800 4000	4800 5300 6500 6800 8400 9000
∆t [K]	Δp[kPa]			1, 1, 1, 1, 2, 2, 1, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2, 2,	85555	W.W.W.Q.4	4 7 9 9 9 5
	5	2 3 3 4 4	45566	6 7 8			
10	10	2 2 2 3 3	44445	56677	8 8		
	15	2 2 2 3 3	3 4 4 4 4	5 5 6 6 6	77788		
	5	2 2 2 3 3	44444	56667	7 7 8		
15	10	1 1 2 2 3	3 3 3 4 4	4 4 5 5 6	66777	7 8 8	
	15	1 1 1 2 2	3 3 3 3 3	4 4 4 5 5	56666	77778	
	5	1 1 2 2 3	3 3 4 4 4	45566	66777	8 8	
20	10	1 1 1 2 2	2 3 3 3 3	44445	5 5 6 6 6	66777	8
	15	1 1 1 2	2 2 3 3 3	3 4 4 4 4	4 5 5 5 6	66666	7 8
	5	1 1 1	2 2 2 2 3	3 3 4 4 4	4 4 4 5 5	5 5 6 6 6	6 7 8 8
40	10	1 1	11222	2 3 3 3 3	44444	4 4 4 5 5	566677
	15	1	11122	22233	3 3 3 4 4	4 4 4 4 4	5 5 6 6 6 7 8

10 kPa = 100 mbar = 1 mWS

Presetting value at max. 2 K P-band.

Q = radiator performance ΔT = system spread Δp = Differential pressure

Example:

Q = 1000 W, ΔT = 15 K, Δp = 10 kPa

Presetting value: 4

Tips:

For an approximate determination of the preset for given radiator performance and system spread, an average differential pressure of 10 kPa is recommended.

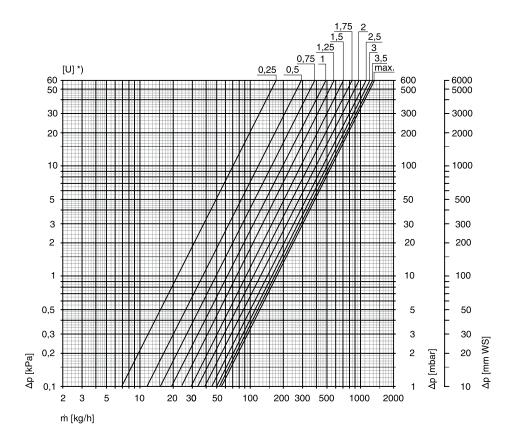
For systems that are widely extended horizontally, a differential pressure drop is necessary:

eg, 15 kPa for valves near the central unit, 10 kPa for valves at a medium range, and 5 kPa for valves on remote radiators. An exact determination can only be carried out by making a pipe network calculation using the diagram, or with a calculation program.



Diagram radiator lockshield

*) Revolution setting



DN						value setting [U]				Kvs
		0,25	0,5	1	1,5	2	2,5	3	3,5	
15	(1/2")	0,22	0,37	0,62	0,92	1,22	1,43	1,57	1,68	1,74



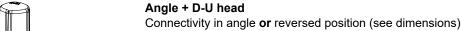
Articles

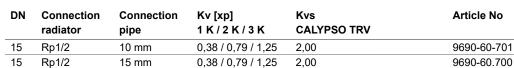


Set - Angle + D-U head

Connectivity as angle form or reversed form (see dimensions)

DN	Connection radiator	Connection pipe	Kv [xp] 1 K / 2 K / 3 K	Kvs CALYPSO TRV	Kvs Lockshield	Article No
15	Rp1/2	15 mm	0,38 / 0,79 / 1,25	2,00	1,74	9690-60.800





Angle + Halo head

Connectivity in angle or reversed position (see dimensions)

DN	Connection radiator	Connection pipe	Kv [xp] 1 K / 2 K / 3 K	Kvs CALYPSO TRV	Article No
15	Rp1/2	15 mm	0,38 / 0,79 / 1,25	2,00	9690-60.720



Angle

Connectivity in angle **or** reversed position (see dimensions)

DN	Connection radiator	Connection pipe	Kv [xp] 1 K / 2 K / 3 K	Kvs CALYPSO TRV	Article No
15	Rp1/2	15 mm	0,38 / 0,79 / 1,25	2,00	9690-60.000



Regutec GB, angle

DN	Connection radiator	Connection pipe	Kvs Lockshield	Article No
15	Rp1/2	15 mm	1,74	0391-02.000

 $Kvs = m^3/h$ at a pressure drop of 1 bar and fully open valve.

Kv [xp] max. 1 K / 2 K = m³/h at a pressure drop of 1 bar with thermostatic head.





Set - Straight + D-U head

1	DN	Connection radiator	Connection pipe	Kv [xp] 1 K / 2 K / 3 K	Kvs CALYPSO TRV	Kvs Lockshield	Article No
' -	15	Rp1/2	15 mm	0,38 / 0,79 / 1,25	2,00	1,74	9690-62.800



Straight

DN	Connection radiator	Connection pipe	Kv [xp] 1 K / 2 K / 3 K	Kvs CALYPSO TRV	Article No
15	Rp1/2	15 mm	0,38 / 0,79 / 1,25	2,00	9690-62.000



Regutec GB, straight

DN	Connection radiator	Connection pipe	Kvs Lockshield	Article No
15	Rp1/2	15 mm	1,74	0392-02.000

Kvs = m^3/h at a pressure drop of 1 bar and fully open valve. Kv [xp] max. 1 K / 2 K = m^3/h at a pressure drop of 1 bar with thermostatic head.



Thermostatic head D-U

Setting numbers 0–IIIII. Temperature range 0 °C to 28 °C.

Model	Article No
Cap with graduation RAL 9016, white	6852-27.500



Thermostatic head Halo

Setting scale with temperature values. Temperature range 6 °C to 28 °C.

Model	Article No
Cap with graduation RAL 9016, white	7500-00.500
Cap with graduation chrome	7500-00.501



Accessories



Fitting tool

complete with case, box spanner and replacement seals, for replacing thermostatic inserts without draining off the heating system (for DN 10 to DN 20). **Article No** 9721-00.000



Measuring spindle for fitting tool

for differential pressure measurement at thermostatic valve bodies with TA-SCOPE balancing instrument.

Article No 9790-01.890



Thermostat insert

V-exact II with precision presetting. For thermostatic valve bodies with II marking, from 2012 and II+ marking, from 2015.

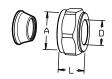
Article No 3700-24.300



Thermostat insert

Replacement insert.

Article No 3850-02.300

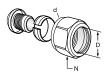


Compression set TA 319 Half coupling

Chrome plated

Should not be used with PEX-pipes

DxA	L¹	Article No
10xG1/2	17	53 319-210
12xG1/2	17	53 319-212
15xG1/2	20	53 319-215
16xG1/2	25	53 319-216



Compression set FPL-PX

Chrome plated

d	L¹	For PEX-pipe D	N	Article No	
G1/2	13	12x1,7	24	53 644-212	
G1/2	13	12x2,0	24	53 644-312	
G1/2	16	15x2,5	24	53 644-315	
1) Over all length.					



Theft protection

for thermostatic head D-U.

Article No
6020-01.347

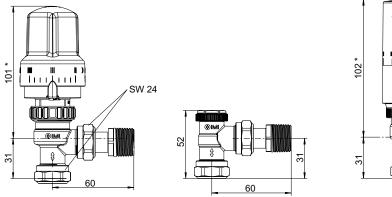
Other accessories, see catalogue leaflet "Accessories and spare parts for thermostatic radiator valves".

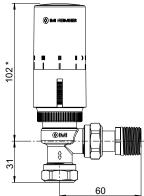
Other couplings, see catalogue leaflet "FPL".



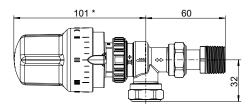
Dimensions

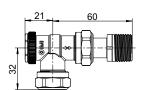
Angle connection

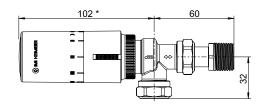




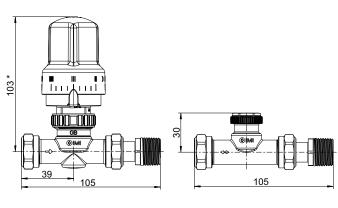
Reversed connection

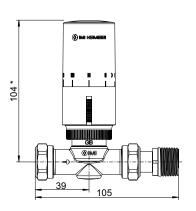




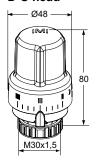


Straight connection



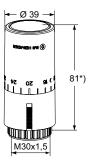


D-U head



*) at setting III

Halo head



*) at setting 20

