

Climate
Control

IMI TA

TBV-CM – NPT threads



**Combined control & balancing valves for small
terminal units**

For modulating control

TBV-CM – NPT threads

Designed for use in terminal units in heating and cooling systems, the TBV-CM ensures accurate hydronic control and optimum throughput over a long lifetime. IMI's dezincification resistant alloy, AMETAL[®], minimizes the risk of leakage.



Key features

Presetting tool

For accurate and easy balancing.

Self-sealing measuring points

For quick and easy measurement.

Shut-off function

Ensures straightforward maintenance procedures.

Technical description

Application:

Heating and cooling systems.

Lift:

0.157 in

Marking:

Body: TA, PN 16/150, DN, inch size and flow direction arrow.

Functions:

Control
Balancing
Pre-setting
Measuring
Shut-off (for isolation during system maintenance)

Leakage rate:

Tight sealing

Identification ring on measuring point:

White = Low flow (LF)

Black = Normal flow (NF)

Dimensions:

1/2" – 1"

Material:

Valve body: AMETAL[®]
Valve plug: PPS (polyphenylsulphide)
Seat seal: EPDM/Stainless steel (1/2"-3/4").
EPDM/AMETAL[®] (1").
Spindle seal: EPDM O-ring
Valve insert: AMETAL[®], PPS (polyphenylsulphide)
Return spring: Stainless steel
Spindle: AMETAL[®]

Actuators:

See separate information on EMO TM.

Temperature:

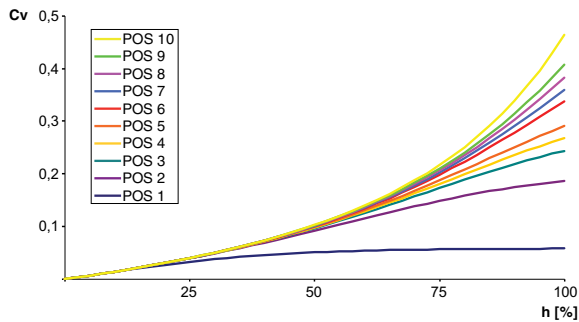
Max. working temperature: 248°F

Min. working temperature: -4°F

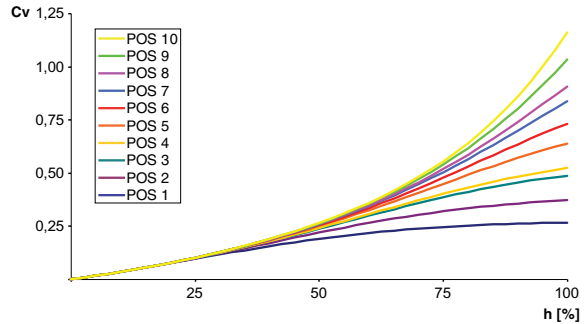
AMETAL[®] is the dezincification resistant alloy of IMI.

Valve characteristics

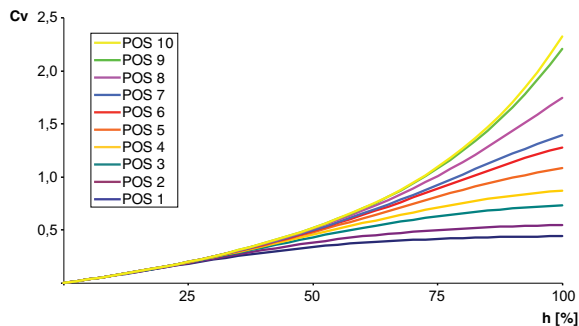
TBV-CM LF, 1/2", Cvs 0.46



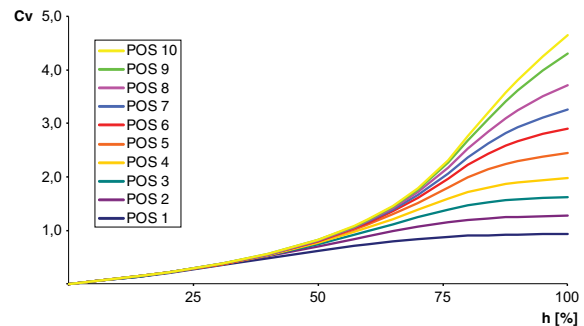
TBV-CM NF, 1/2", Cvs 1.16



TBV-CM NF, 3/4", Cvs 2.33

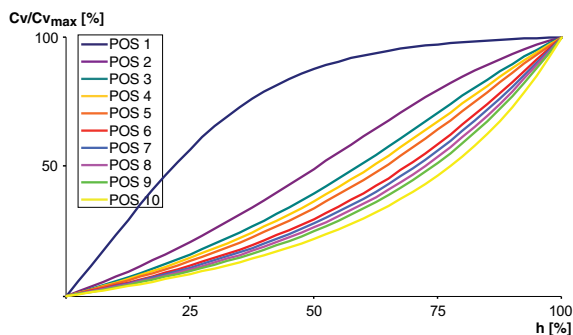


TBV-CM NF, 1", Cvs 4.65

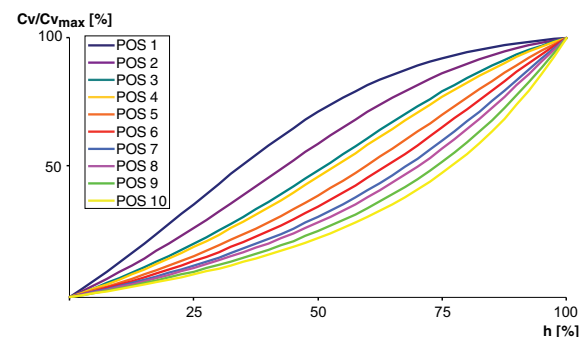


Standardised valve characteristic

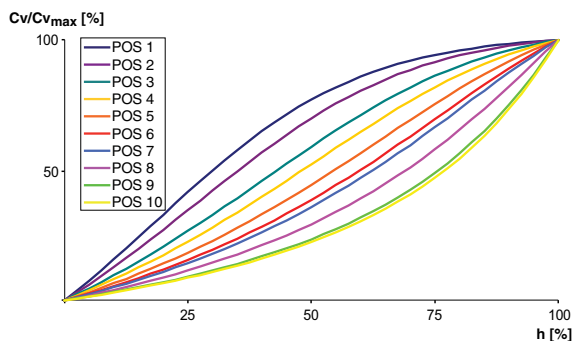
TBV-CM LF, 1/2", Cvs 0.46



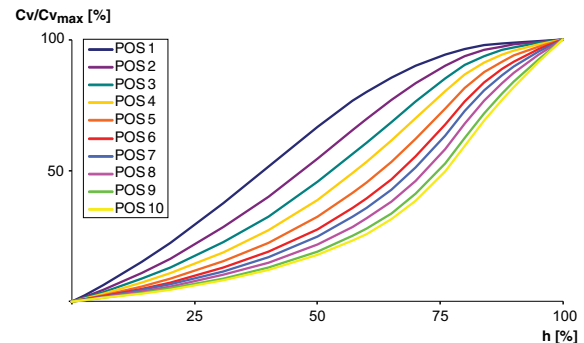
TBV-CM NF, 1/2", Cvs 1.16



TBV-CM NF, 3/4", Cvs 2.33



TBV-CM NF, 1", Cvs 4.65



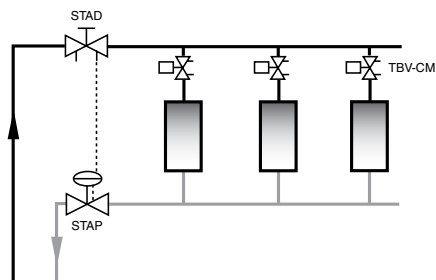
Cv_{max} = gpm at a pressure drop of 1 psi at each pre-setting and fully open valve plug.

Cvs = gpm at a pressure drop of 1 psi and fully open valve.

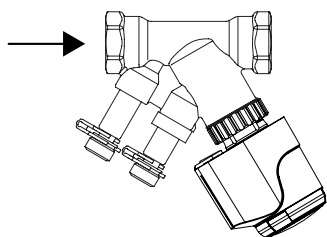
h = lift

Installation

Application example

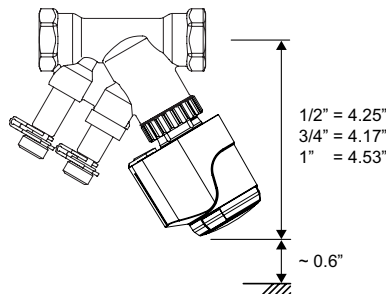


Flow direction

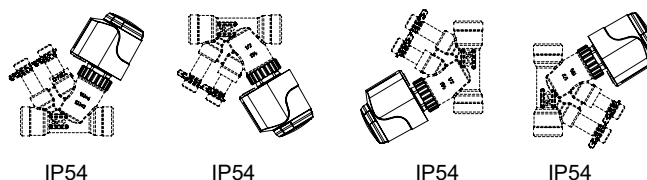


Installation of actuator

Approx. 0.60 in of free space is required above the actuator.



TBV-CM + EMO TM



Sizing

When Δp and the design flow are known, use the formula to calculate the C_v value.

$$C_v = 1.52 \frac{q}{\sqrt{\Delta p}} \quad q \text{ in GPM, } \Delta p \text{ in ft WG}$$

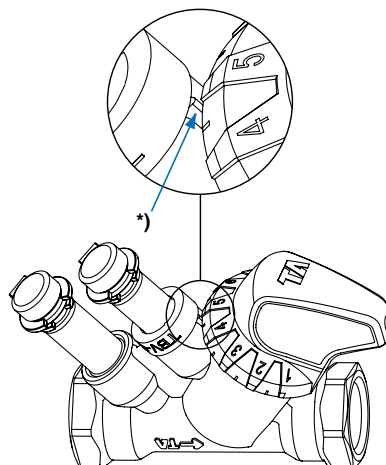
$$C_v = \frac{q}{\sqrt{\Delta p}} \quad q \text{ in GPM, } \Delta p \text{ in psi}$$

Setting

TBV-CM is delivered with a red protective cap, Article No 52 143-100, which must be used when isolating the valve. TBV-CM is delivered with the pre-setting fully open. Pre-setting of a valve for a given $C_{v_{max}}$ value, e.g. corresponding to position 5, is done as follows:

1. Place the presetting tool, Article No 52 133-100, at the valve.
2. Turn the presetting tool so that position 5 is pointing at the index* of the valve body.
3. Remove the adjustment tool. The valve is now pre-set.

There is a diagram for every valve size that shows the flow for different pressure drops and settings.



Noise

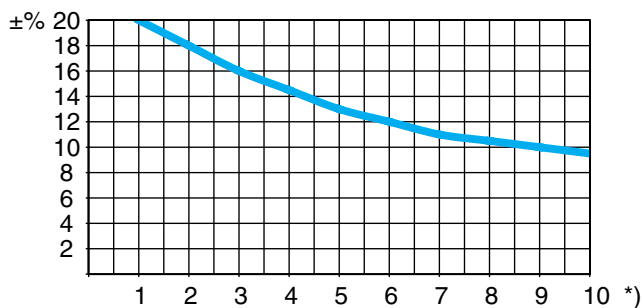
In order to avoid noise in the installation the flows must be correctly balanced and the water de-aerated.
Excessive differential pressures can cause noise in the installations, and in that case, differential pressure controllers should be used.

The maximum recommended pressure drop in order to avoid noise is 4.35 psi.

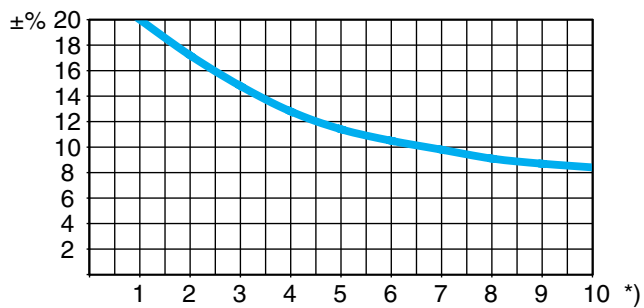
Measuring accuracy

Maximum flow deviation at different settings

TBV-CM LF

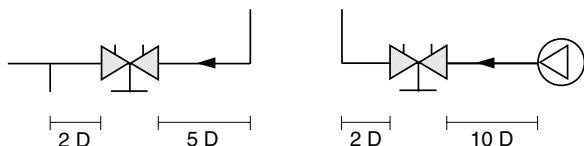


TBV-CM NF



*) Position

Try to avoid mounting taps and pumps, immediately before the valve.



Closing force

Necessary force (F) to close the valve versus the differential pressure (Δp_V).

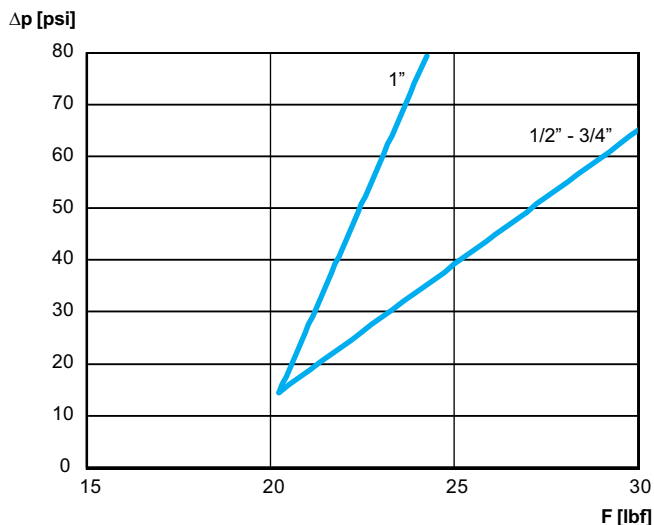
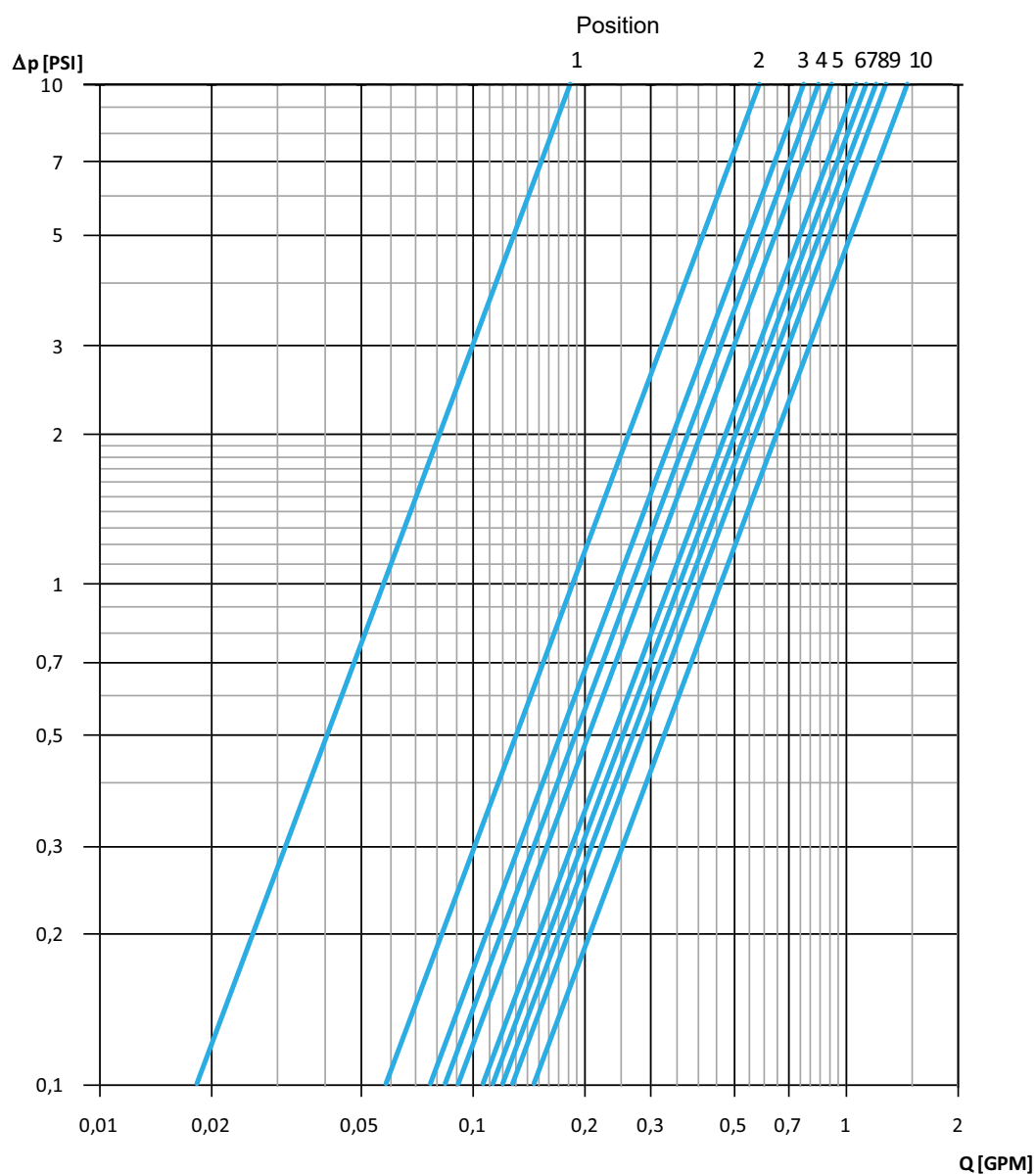


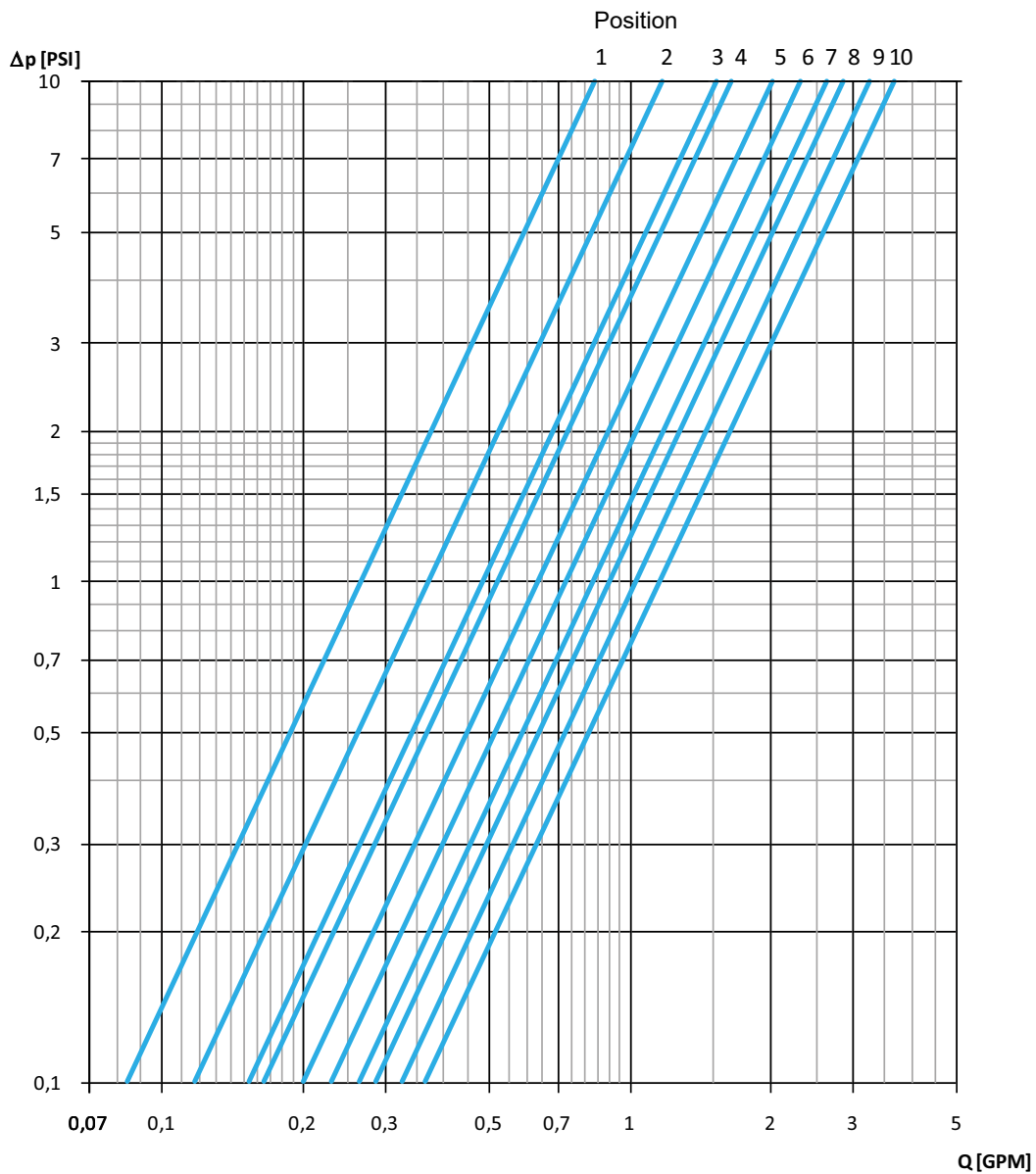
Diagram TBV-CM LF, size 1/2"



Position	1	2	3	4	5	6	7	8	9	10
Cv_{max}	0.06	0.19	0.24	0.27	0.29	0.34	0.36	0.38	0.41	0.46

Cv_{max} = gpm at a pressure drop of 1 psi at each pre-setting and fully open valve plug.

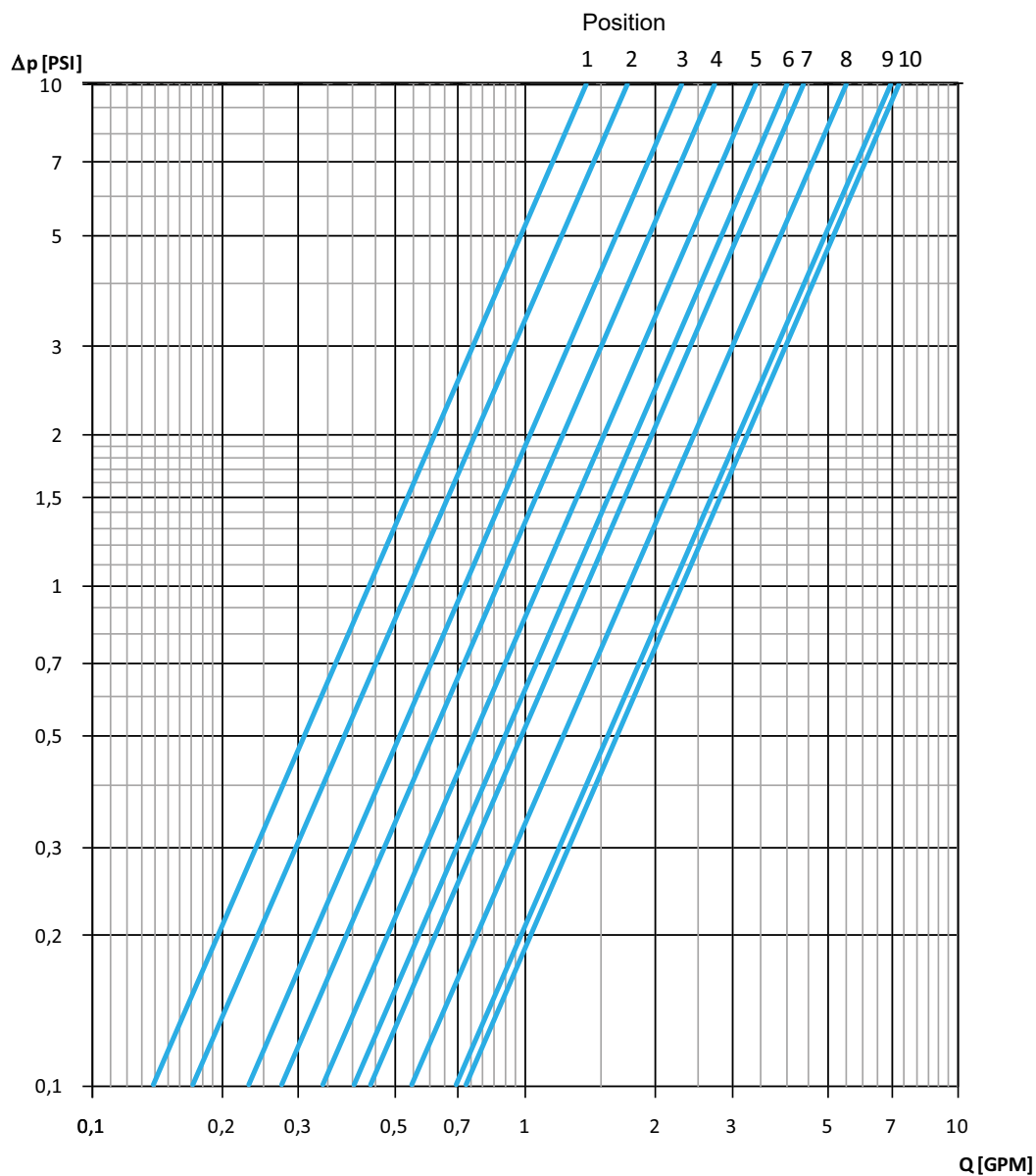
Diagram TBV-CM NF, size 1/2"



Position	1	2	3	4	5	6	7	8	9	10
Cv_{max}	0.27	0.37	0.49	0.52	0.64	0.73	0.84	0.90	1.03	1.16

Cv_{max} = gpm at a pressure drop of 1 psi at each pre-setting and fully open valve plug.

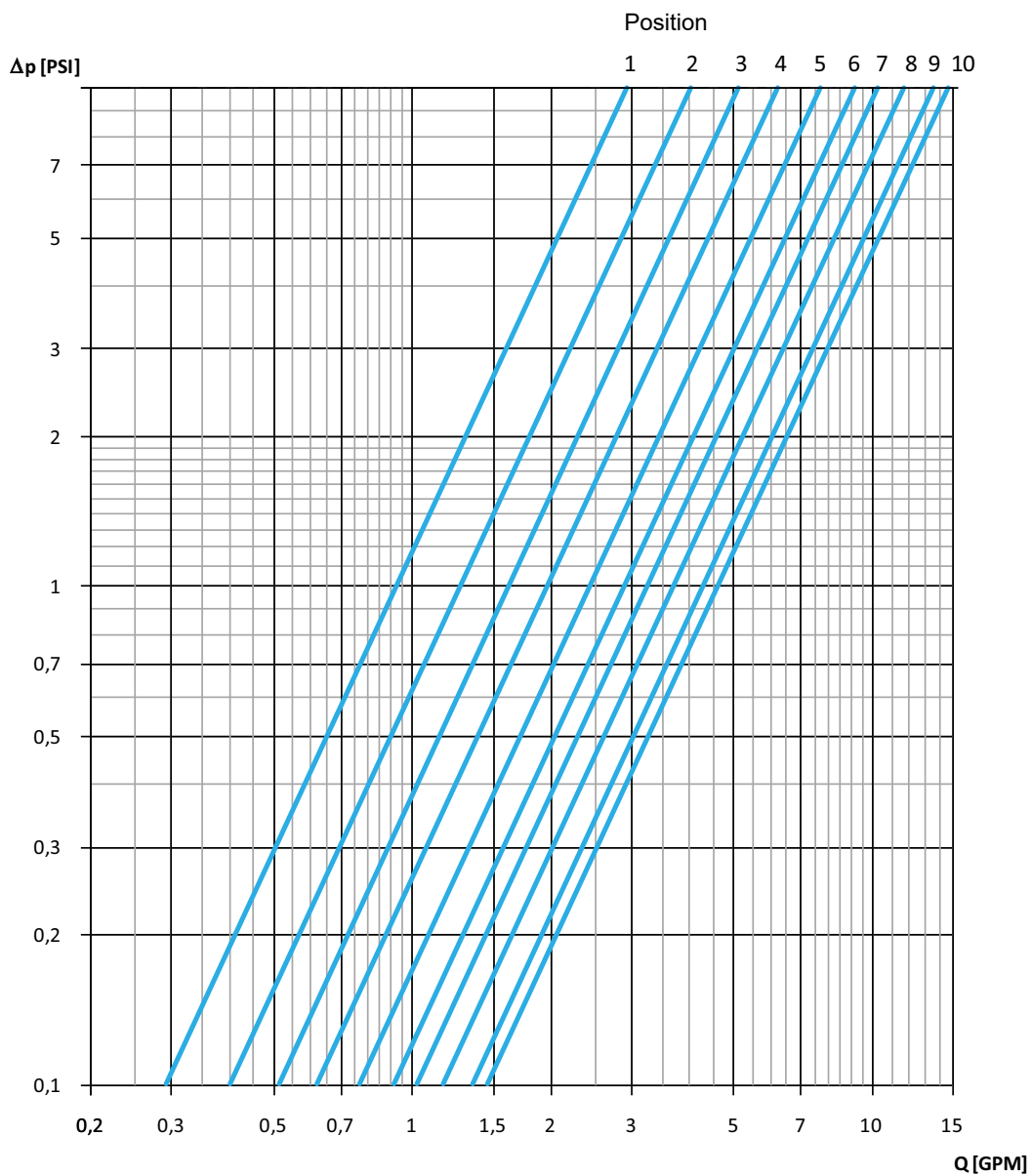
Diagram TBV-CM NF, size 3/4"



Position	1	2	3	4	5	6	7	8	9	10
Cv_{max}	0.44	0.55	0.73	0.87	1.08	1.28	1.39	1.74	2.20	2.32

Cv_{max} = gpm at a pressure drop of 1 psi at each pre-setting and fully open valve plug.

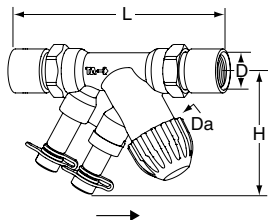
Diagram TBV-CM NF, size 1"



Position	1	2	3	4	5	6	7	8	9	10
Cv_{max}	0.93	1.28	1.62	1.97	2.44	2.90	3.25	3.71	4.29	4.64

Cv_{max} = gpm at a pressure drop of 1 psi at each pre-setting and fully open valve plug.

Articles



Internal thread

Size	(DN)	D	Da*	L [in]	H [in]	Cvs	lb	Article No ** North America
TBV-CM LF, low flow								
1/2"	15	1/2 NPT	M30x1,5	5.04	2.28	0.46	1.15	52 143-715
TBV-CM NF, normal flow								
1/2"	15	1/2 NPT	M30x1,5	5.04	2.28	1.16	1.15	52 144-715
3/4"	20	3/4 NPT	M30x1,5	5.47	2.24	2.32	1.41	52 144-720
1"	25	1 NPT	M30x1,5	6.46	2.52	4.64	2.18	52 144-725

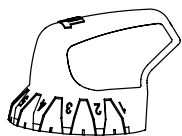
*) Connection to actuator.

**) Distributed by Victaulic.

Cvs = gpm at a pressure drop of 1 psi and fully open valve.

→ = Flow direction

Accessories

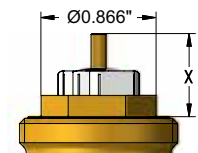


Presetting tool

For TBV-C, TBV-CM

Article No

52 133-100



Actuator EMO TM

For more details of EMO TM, see separate catalogue leaflet.

TBV-CM is developed to work together with the EMO TM actuator. Actuators of other brands require a working range of:

X = 0.45" - 0.62" (closed - fully open)

IMI will not be held responsible for the control function if other brands of actuator are used.



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