

Climate
Control

IMI TA

TA-Slider 750 T-2T



Actuators

Digitally configurable proportional push-pull actuator
with temperature measurement capability – 750 N

TA-Slider 750 T-2T

Digitally configurable actuators with temperature measurement capability for all control systems with or without Bus communication. To be mounted on a PIBCV for tackling ΔT syndrome or for handling change-over based on T supply or ΔT sign detection. Wide range of setup possibilities gives high flexibility to adapt parameters on-site. Fully programmable binary input, relay and adjustable max. stroke of the valve bring new opportunities for advanced hydronic control and balancing.



Key features

Optional ΔT and temperature return limitation

Optimize the efficiency of your production units by ensuring optimal temperature regimes.

Change-over functionality

Switch between heating/cooling flows according to input signal or automatically using T supply or ΔT sign detection.

Convenient, reliable setup

Fully customisable by smartphone via Bluetooth using a TA-Dongle.

Easy diagnostics

Tracks the last 10 errors to allow system faults to be found quickly.

Perfection in connectivity

Communication with the most used Bus protocols.

Technical description

Functions:

ΔT and temperature return limitation
Reading (supply/return temperature, ΔT , position)
Automatic change-over function
Proportional control
3-point control
On-off control
Manual override
Stroke detection
Mode, status and position indication
Output signal VDC
Stroke limitation setting
Minimum stroke setting
Valve blockage protection
Valve clogging detection
Error safe position
Diagnostic/Logging
Delayed start-up

BUS communication board
+ ModBus or BACnet.

Relay board

+ 1 binary input, max. 100 Ω , cable max. 10 m or shielded.
+ 2 relays, max. 5A, 30 VDC/250 VAC on resistive load.
+ Output signal in mA.

Supply voltage:

24 VAC/VDC $\pm 15\%$.
Frequency 50/60 Hz ± 3 Hz.

Power consumption:

Operation: < 8 VA (VAC); < 4.5 W (VDC)
Standby: < 1 VA (VAC); < 0.5 W (VDC)

Input signal:

0(2)-10 VDC, R_i 47 k Ω .
Adjustable sensitivity 0.1-0.5 VDC.
0.33 Hz low pass filter.
0(4)-20 mA R_i 500 Ω .
Proportional:
0-10, 10-0, 2-10 or 10-2 VDC
0-20, 20-0, 4-20 or 20-4 mA
Proportional split-range:
0-5, 5-0, 5-10 or 10-5 VDC
0-4.5, 4.5-0, 5.5-10 or 10-5.5 VDC
2-6, 6-2, 6-10 or 10-6 VDC
0-10, 10-0, 10-20 or 20-10 mA
4-12, 12-4, 12-20 or 20-12 mA
Proportional dual-range (for change-over):
0-3.3 / 6.7-10 VDC,
10-6.7 / 3.3-0 VDC,
2-4.7 / 7.3-10 VDC or
10-7.3 / 4.7-2 VDC.
Default setting: Proportional 0-10 VDC.

Output signal:

0(2)-10 VDC, max. 8 mA, min. 1.25 k Ω .
Plus version: 0(4)-20 mA, max. 700 Ω .
Ranges: See "Input signal".
Default setting: Proportional 0-10 VDC.

Characteristics:

Linear, EQM 0.25 and inverted EQM 0.25.
Default setting: Linear.

Control speed:

3, 4, 6, 8, 12 or 16 s/mm
Default setting: 3 s/mm

Adjusting force:

750 N

Temperature:

Media temperature: 0°C – +120°C
Operating environment: 0°C – +50°C (5-95%RH, non-condensing)
Storage environment: -20°C – +70°C (5-95%RH, non-condensing)

Measurement accuracy:

Temperature pocket: Class AA
In valve measuring point: Class B
Surface mounted: Class B

Absolute temperature:

Pt1000 Class AA: $\pm 0.1^\circ\text{C}$ at 0°C
Pt1000 Class B: $\pm 0.3^\circ\text{C}$ at 0°C

For T version connect 1 Pt1000, for 2T version connect 2 Pt1000 (see section "Sensors").

Time constant τ (63%):

In valve measuring point: 5s
 Temperature pocket: 9s
 Surface mounted: 20s

Ingress protection:

IP54 all directions
 (according to EN 60529)

Protection class:

(according to EN 61140).
 Class I.

Stroke:

22 mm
 Automatic detection of the valve lift
 (stroke detection).

Noise level:

Max. 40 dBA

Weight:

1,6 kg

Connection to valve:

By two M8 screws to the valve and by
 quick connection to the stem.

Material:

Cover: PBT
 Bracket: Alu EN44200

Temperature sensor cable:

Halogen free, fire class IEC 60332-3-24
 (cat. C).
 Lengths see section "Sensors".

Colour:

Orange RAL 2011, grey RAL 7043.

Marking:

IMI TA, product name, article No. and
 technical specification.
 LED indication description.

Certification CE:

LV-D. 2014/35/EU: EN 60730-1, -2-14.
 EMC-D. 2014/30/EU: EN 60730-1, -2-14.
 RoHS-D. 2011/65/EU: EN 63000.

Product standard:

EN 60730
 (for Residential and industrial areas)

Cable:

Wire cross-section*: 0.5-2.0 mm²
 Protection class I: H05VV-F or similar
 Protection class III: LiYY or similar

*) **Note:** Wire cross-sections must be
 chosen according to actuator power
 consumption and line length, such as
 the voltage supply to the actuator does
 not go below 20.4 VAC/VDC (24 VAC/
 VDC minus 15%).

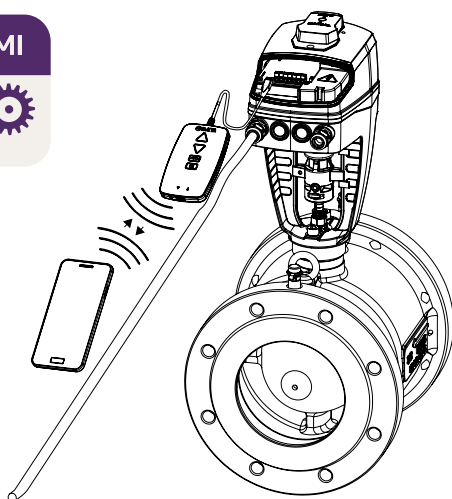
In case of VDC input signal on a 24
 VAC/VDC powered actuator, the voltage
 drop on neutral line must be smaller
 than the defined hysteresis level for the
 VDC input signal.

Function

Setting

The actuator can be set by the HyTune app (iOS version 8 or later on iPhone 4S or later, Android version 4.3 or later) + the TA-Dongle device, with or without the actuator power supplied. The setting configuration can be stored in the TA-Dongle for setting of one or several actuators. Connect the TA-Dongle to the actuator and press the configuration button.

HyTune can be downloaded from the App Store or Google Play.



Setting Bus communication parameters

Configuration of Bus parameters such as address, baud rate, parity and more is to be carried out by the HyTune app + the TA-Dongle device, with or without the actuator power supplied. More detailed information, please see Bus protocol implementation documents.

Manual override

By 5 mm Allen key or by the TA-Dongle device.

Note: Power supply needed when TA-Dongle is used.

Position indicator

Visible mechanical stroke indication on the bracket.

Calibration/Stroke detection

According to selected settings in the table.

Type of calibration	At power on	After manual override
Both end positions (full)	√ *	√
Fully extended position (fast)	√	√ *
None	√	

*) Default

Note: A calibration refresh can be automatically repeated monthly or weekly.

Default setting: Off.

Stroke limitation setting

A maximum stroke smaller than or equal to the detected valve lift can be set to the actuator.

For some IMI TA/IMI Heimeier valves it can also be set to a

Kv_{max}/q_{max} .

Default setting: No stroke limitation (100%).

Minimum stroke setting

The actuator can be set with a minimum stroke below which it will not go (except for calibration).

For some IMI TA/IMI Heimeier valves, it can also be set to a

q_{min} .

Default setting: No minimum stroke (0%).

Valve blockage protection

The actuator will perform a quarter of a full stroke and then back to desired value if no actuation takes place for one week or one month.

Default setting: Off.

Valve clogging detection

If actuation stops before the desired value is reached, the actuator moves back ready to make a new attempt. The actuator will move to the configured error safe position after three attempts.

Default setting: On.

Error safe position

Fully extended or retracted position when following errors occur; low power, line break, valve clogging or stroke detection failure.

Default setting: Fully extended position.

Diagnostics/logging

The last 10 errors (low power, line break, valve clogging, stroke detection failure) with time stamps can be read using the HyTune app + TA-Dongle device. Logged errors will be cleared if the power is disconnected.

Delayed start-up

The actuator can be specified a delay (0 to 1275 sec.) before starting up after a power supply cut. This is useful when used with a control system that has itself a long start-up time.

Default setting: 0 seconds.

ΔT and temperature return limitation

Ensure your installation is properly balanced and optimize the efficiency of your production units by ensuring optimal temperature regimes.

Connection interfaces for Bus communication

- RS485; BACnet MS/TP, Modbus/RTU

- Ethernet; BACnet/IP, Modbus/TCP

Binary input







If the binary input circuit is open, the actuator will go to a set stroke, switch to a second stroke limitation setting or drive to its full stroke regardless of any limitations for flushing purpose. See also Change-over system detection.





Default setting: Off

Change-over system detection

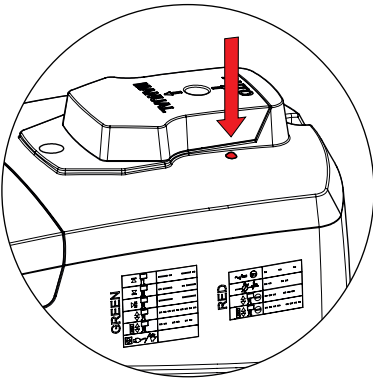
Switching between two different stroke limitation settings by toggling the binary input or using the dual-range input signal. For the Bus versions, this switching may also be made via the Bus.

LED indication

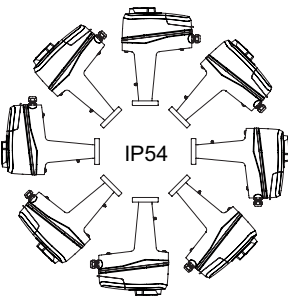
		Status	Green
	— — — —	Fully retracted (actuator stem)	Long pulse - Short pulse
	— — — —	Fully extended (actuator stem)	Short pulse - Long pulse
	— — — —	Intermediate position	Long pulses
	— — — —	Moving	Short pulses
	— — — —	Calibrating	2 short pulses
		Manual mode or no power supply	Off

		Error code	Red
	— — — —	Power supply too low	1 pulse
	— — — —	Line broken (2-10 V or 4-20 mA)	2 pulses
	— — — —	Valve clogging or foreign object	3 pulses
	— — — —	Stroke detection failure	4 pulses

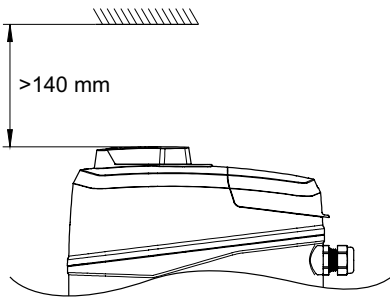
If an error is detected, red pulses are displayed as the green status lights flash alternately.
More detailed information, please see the HyTune app + TA-Dongle.



Installation



Note!



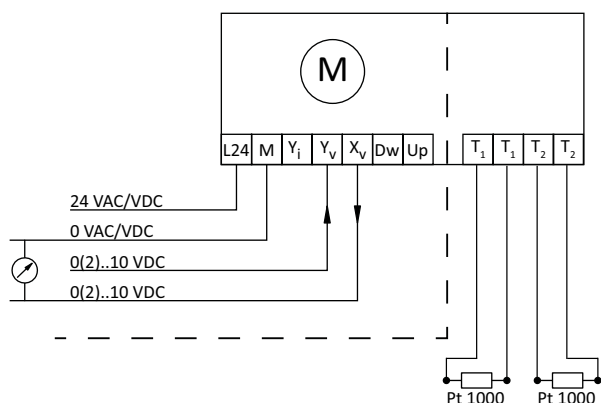
Connection diagram – Terminal/Description

Terminal	Description
L24	Power supply 24 VAC/VDC
M*	Neutral for power supply 24 VAC/VDC and signals
Y _i	Input signal for proportional control 0(4)-20 mA, 500 Ω
Y _v	Input signal for proportional control 0(2)-10 VDC, 47 kΩ
X _i	Output signal 0(4)-20 mA, max. resistance 700 Ω
X _v	Output signal 0(2)-10 VDC, max. 8 mA or min. load resistance 1.25 kΩ
Dw	3-point control signal for extending actuator spindle
Up	3-point control signal for retracting actuator spindle
B	Connection for potential free contact (e.g. open window detection), max. 100 Ω, max. 10 m cable or shielded
COM1, COM2	Common relay contacts, max. 250 VAC, max. 5A @ 250 VAC on resistive load, max. 5A @ 30 VDC on resistive load
NC1, NC2	Normally closed contacts for relays 1 and 2
NO1, NO2	Normally open contacts for relays 1 and 2
T1	Connection to first Pt1000 temperature sensor, max. 10 m total cable length between actuator and sensor head
T2	Connection to second Pt1000 temperature sensor, max. 10 m total cable length between actuator and sensor head.

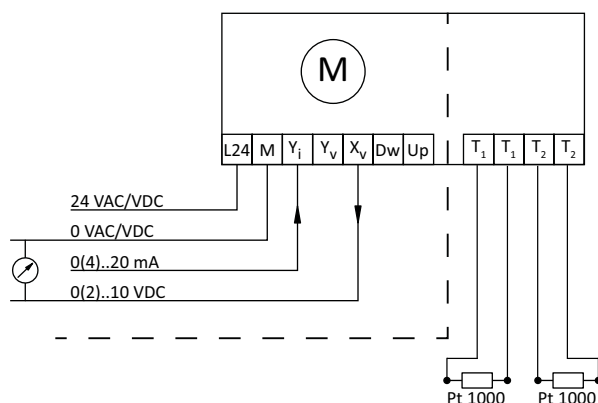
*) All M terminals are internally connected.

Connection diagram – 24 V

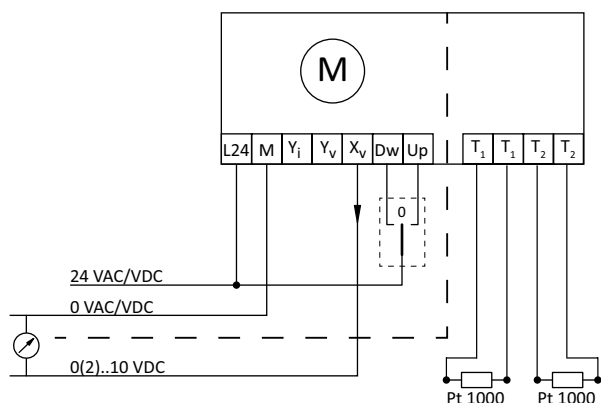
0(2)-10 VDC



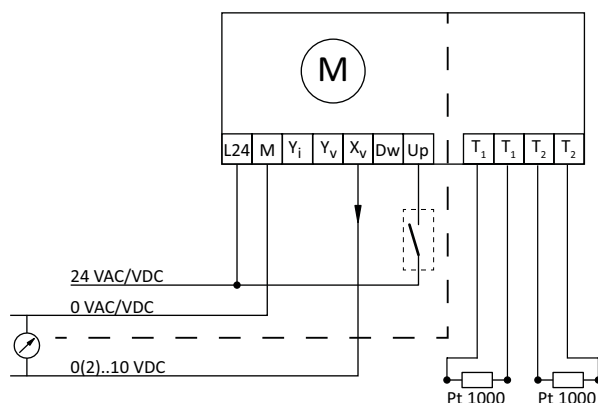
0(4)-20 mA



3-point



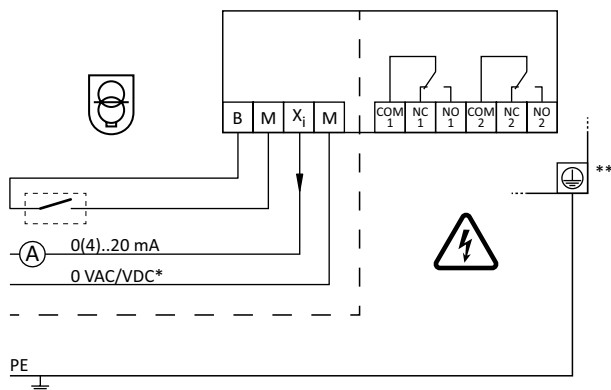
On-off



24 VAC/VDC operating only with safety transformer according to EN 61558-2-6.

Connection diagram – Relay

Relay board



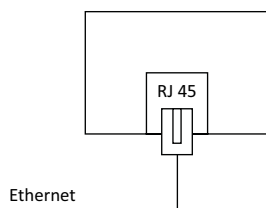
*) Low voltage neutral

**) Ground connection required.

Connection diagram – Bus communication

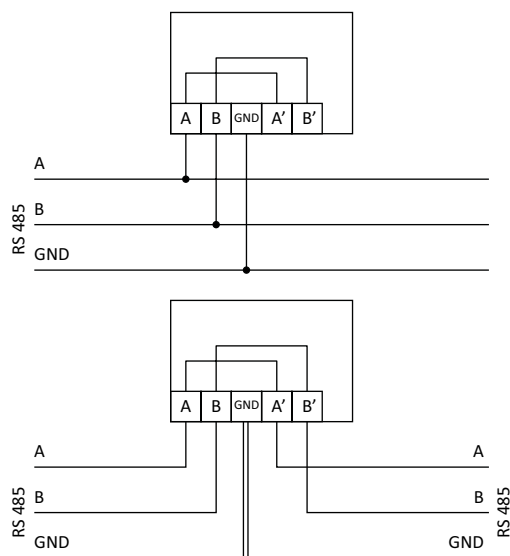
Ethernet communication board

BACnet/IP, Modbus/TCP



RS 485 board

BACnet MS/TP, Modbus/RTU



Note: A, B, A', B' and GND terminals are isolated from all other terminals.

Sensors

T version: For applications that require only one temperature measurement, order one temperature sensor.

2T version: For applications where two temperature measurements are necessary, order two temperature sensors.

IMI offers a range of temperature sensors that are compatible with the actuator. Note that the sensors do not have to be of the same type.

For article numbers see section "Sensors".

Insertion in temperature pocket

Sensor type: Pt1000, Ø 5 mm, 3 m cable.

Pocket length [mm]	Cable length [mm]	For pipe DN			
		10-25	32-50	65-80	100-250
25	3000	X			
40	3000		X		
70	3000			X	
100	3000				X

Insertion in valve measuring point

Sensor type: Pt1000, Ø 3 mm, 3 or 5 m cable.

Sensor length [mm]	Cable length [mm]	TA-Modulator DN 10-50	TBV-CM DN 15-25	TA-COMPACT -P/-DP DN 10-32	STAD DN 10-50	STAF/ STAF-SG DN 65-125	STAF/ STAF-SG DN 150	STAF-SG DN 200-250	STAF-SG DN 300-400
60	3000	X	X	X	X				
130	5000					X		X	
170	5000						X		X

Surface mounted temperature sensor

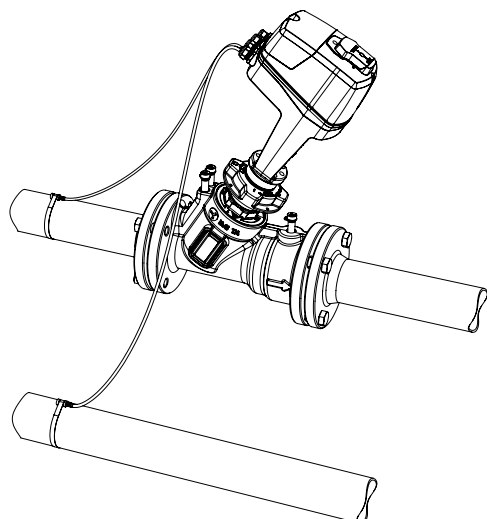
Sensor type: Pt1000, 3 m cable.

Examples

TA-Modulator with 2T version

In this setup, 2 sensors should be ordered.

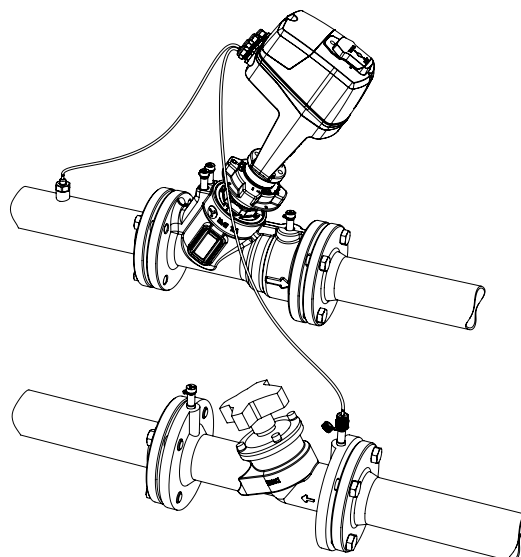
One sensor is mounted on the surface of the supply pipe, and another sensor is mounted on the surface of the return pipe.



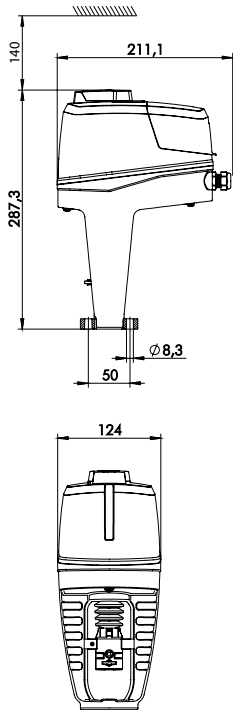
TA-Modulator with 2T version and STAF

In this setup, 2 sensors should be ordered.

One sensor is inserted into a temperature pocket, and another sensor is used for insertion in the measuring point from STAF.



Articles



TA-Slider 750 T-2T

Without Pt1000. Sensors ordered separately.

Input signal: 0(2)-10 VDC, 0(4)-20 mA, 3-point, on-off

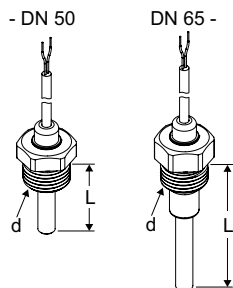
With binary input, relays, mA output signal

Supply voltage	Bus	EAN	Article No
24 VAC/VDC	-	5902276820953	322226-10419

With BUS communication, binary input, relays, mA output signal

Supply voltage	Bus	EAN	Article No
24 VAC/VDC	Modbus/RTU	RS 485	5902276820960
	BACnet MS/TP	RS 485	5902276820977
	Modbus/TCP	Ethernet	5902276820984
	BACnet/IP	Ethernet	5902276820991

Sensors



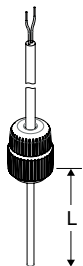
Temperature pocket with sensor

Pt1000

For mounting directly on pipe.

Free space >70 mm is required above the temperature sensor pocket.

For pipe DN	d	L	Cable length	EAN	Article No
10-25	G1/2	25	3000	5902276820748	322428-00020
32-50	G1/2	40	3000	5902276820755	322428-00521
65-80	G1/2	70	3000	5902276821745	322428-00621
100-250	G1/2	100	3000	5902276821738	322428-00721

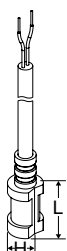


Temperature sensor for valve measuring point

Pt1000

Applicable to families: TA-Modulator, TBV-CM, TA-COMPACT-P/-DP, STAD, STAF/STAF-SG

For valve DN	L	Cable length	EAN	Article No
10-50	60	3000	5902276820786	322428-00122
65-250	130	5000	5902276820793	322428-00134
300-400 + STAF 150	170	5000	5902276820809	322428-00135



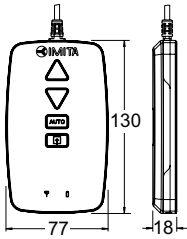
Surface temperature sensor

Pt1000

For mounting directly on pipe surface.

H	L	Cable length	EAN	Article No
10	16	3000	5902276820816	322428-00429

Additional equipment

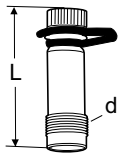


TA-Dongle

For Bluetooth communication with the HyTune app, transfer configuration settings and manual override.

EAN	Article No
5901688828632	322228-00001

Accessories



Measuring point

AMETAL®/EPDM

For mounting directly on pipe and insertion of Temperature sensor for valve measuring point.

d	L	EAN	Article No
R1/4	39	7318792813108	52 179-009
R1/4	103	7318792814600	52 179-609
R3/8	45	7318792813009	52 179-008
R3/8	101	7318792814501	52 179-608

Stem heater

Including spindle top (extension) and extended screws.

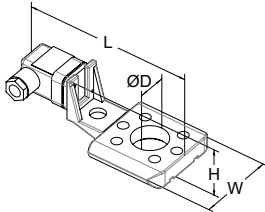
Temperature range till -10 °C.

Voltage 24 VAC ±10% 50/60 Hz ±5%.

Power P_N approx. 30 W.

Current 1,4 A.

Surface temperature max. 50 °C.



For valve	DN	L	H	W	D	EAN	Article No
		146	49	70	30		
TA-Modulator	40-50					5902276819483	322042-80802
TA-Modulator	65-200					3831112534834	322042-80010
KTM 512	15-50					3831112533431	322042-80900
KTM 512	65-125					3831112533455	322042-81401