Climate
Control

IMI TA

TA-Slider 160 BACnet/Modbus

Actuators

Digitally configurable proportional push actuator for Bus communication with BACnet MS/TP or Modbus RTU – 36/45 lbf (160/200 N)

Breakthrough
engineering for
a better world

TA-Slider 160 BACnet/Modbus

Digitally configurable actuators for Bus communication with BACnet MS/TP or Modbus RTU, with or without change-over. A wide range of setup options provide extensive flexibility for on-site parameter adaptation. Fully programmable binary input, relay and adjustable max. stroke of the valve bring new opportunities for advanced hydronic control and balancing.

Key features

Convenient, reliable setup
Fully customisable by smartphone via Bluetooth using a TA-Dongle.

Fully configurable
More than 200 setup options allow input and output signals, binary input, relay, characteristics and many other parameters to be configured.

Easy diagnostics
Tracks the last 10 errors to allow system faults to be found quickly.

Quick copy of settings
Identical settings can be quickly copied from TA-Dongle to several TA-Slider actuators.

Technical description

Functions:
Proportional control
Manual override (TA-Dongle)
Stroke detection
Self-adjusting force
Mode, status and position indication
Stroke limitation setting
Minimum stroke setting
Valve blockage protection
Valve clogging detection
Error safe position
Diagnostic/Logging
Delayed start-up

BACnet/Modbus version:
+ 1 binary input, max. 100 Ω, cable max. 32.8 ft or shielded.
+ 2 connections for Pt1000 temperature probe.

BACnet/Modbus CO (change-over) version:
+ 1 binary input, max. 100 Ω, cable max. 32.8 ft or shielded.
+ 2 connections for Pt1000 temperature probe.
+ 1 relay, internally wired for control of TA-M106 actuator on TA-6-way valve (max. 2A, 30 VAC/VDC on resistive load).

Supply voltage:
24 VAC/VDC ±15%.
Frequency 50/60 Hz ±3 Hz.
BACnet/Modbus CO:
24 VAC only for enabling powering of TA-M106 actuator.

Power consumption:
BACnet/Modbus:
Operation: < 1.5 VA (VAC); < 1.0 W (VDC)
Standby: < 1.2 VA (VAC); < 0.75 W (VDC)
BACnet/Modbus CO:
Operation: < 1.5 VA (VAC)
Standby: < 1.2 VA (VAC)
TA-M106 actuator consumption must be added separately.

Input signal:
By BACnet/Modbus or with hybrid control mode;
0(2)-10 VDC, R_i 47 kΩ.
Adjustable hysteresis sensitivity 0.1-0.5 VDC.
0.33 Hz low pass filter.
Proportional:
0-10, 10-0, 2-10 or 10-2 VDC.
Proportional split-range:
0-5, 5-0, 5-10 or 10-5 VDC.
0-4.5, 4.5-0, 5.5-10 or 10-5.5 VDC.
2-6, 6-2, 6-10 or 10-6 VDC.
Proportional dual-range (for change-over):
0-3.3 / 6.7-10 VDC,
2-4.7 / 7.3-10 VDC,
0-4.5 / 5.5-10 VDC or
2-5.5 / 6.5-10 VDC.
Default setting: By BACnet/Modbus. If Hybrid mode chosen, default input signal is Proportional 0-10 VDC.

Output signal:
By BACnet/Modbus.

Characteristics:
Linear, EQM 0.25 and inverted EQM 0.25.
Default setting: Linear.

Control speed:
254 s/in (10 s/mm)

Adjusting force:
36/45 lbf (160/200 N)
Self-adjusting for IMI valves.

Temperature:
Media temperature: max. 248°F
Operating environment: 32°F to 122°F (5-95%RH, non-condensing)
Storage environment: -4°F to 158°F (5-95%RH, non-condensing)

Ingress protection:
IP54 (all directions) (according to EN 60529)

Protection class:
(according to EN 61140)
III (SELV)

Cables:
Separate overmoulded cables (see Additional equipment).
Type LiYCY 5x22 AWG (5x0.34 mm^2) (cables A and B) and type LiYY 6x22 AWG (6x0.34 mm^2) (cable C).
Halogen free, fire class $B2_{ca}$ – s1a, d1, a1 according to EN 50575.
Relay cable (CO version):
Type LiYY 3x22 AWG (3x0.34 mm^2).
3.28 ft, 6.56 ft or 16.4 ft. With connector to actuator TA-M106.
Halogen free, fire class $B2_{ca}$ – s1a, d1, a1 according to EN 50575.

Stroke:
0.27 in (6.9 mm)
Automatic detection of the valve lift (stroke detection).

Noise level:
Max. 30 dBA

Weight:
BACnet/Modbus: 0.48 lb
BACnet/Modbus CO:
0.57 lb, 3.28 ft relay cable
0.68 lb, 6.56 ft relay cable
0.99 lb, 16.4 ft relay cable

Connection to valve:
Retainer nut M30x1.5.

Material:
Cover: PC/ABS GF8
Housing: PA GF40.
Swivelling nut: Nickel-plated brass.

Color:
White RAL 9016, grey RAL 7047.

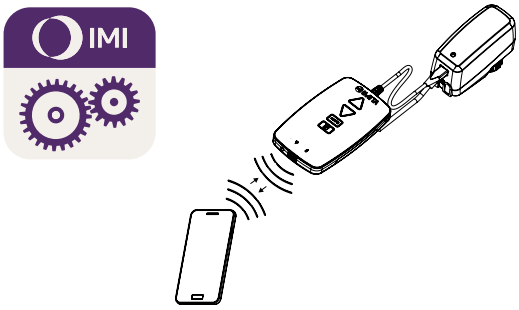
Marking:
Label: IMI TA, CE, product name, article No. and technical specification.

Certification CE:
LV-D. 2014/35/EU: EN 60730-1, -2-14.
EMC-D. 2014/30/EU: EN 60730-1, -2-14.
RoHS-D. 2011/65/EU: EN 63000.

Product standard:
EN 60730.

Function

Setting
The actuator can be set by the HyTune app (iOS version 16 or later, Android version 9 or later) + the TA-Dongle device, with or without the actuator power supplied.
The setting configuration can be stored in the TA-Dongle for setting of one or several actuators. Connect the TA-Dongle to the actuator and press the configuration button.
HyTune can be downloaded from the App Store or Google Play.



Manual override
By using the TA-Dongle device. No power supply needed.

Calibration/Stroke detection
According to selected settings in the table.

Type of calibration	At power on	After manual override
Both end positions (full)	√ *	√
Fully extended position (fast)	√	√ *
None	√	

*) Default

Note: A calibration refresh can be automatically repeated monthly or weekly.
Default setting: Off.

Self-adjusting force
Automatic valve type detection, the force is set to 36 lbf or 45 lbf for IMI TA/IMI Heimeier valves.
Default setting: On.

Stroke limitation setting
A maximum stroke smaller than or equal to the detected valve lift can be set to the actuator.
For some IMI TA/IMI Heimeier valves it can also be set to a Cv_{max}/q_{max}.
Default setting: No stroke limitation (100%).

Minimum stroke setting
The actuator can be set with a minimum stroke below which it will not go (except for calibration).
For some IMI TA/IMI Heimeier valves, it can also be set to a q_{min}.
Default setting: No minimum stroke (0%).

Valve blockage protection
If no actuation is performed for one week or one month, the actuator will perform one full stroke cycle.
Default setting: Off.

Valve clogging detection
If actuation stops before the desired value is reached, the actuator moves back ready to make a new attempt. The actuator will move to the configured error safe position after three attempts.
Default setting: On.

Error safe position
Fully extended or retracted position when following errors occur; low power, line break, valve clogging or stroke detection failure.
Default setting: Fully extended position.

Diagnostics/logging
The last 10 errors (low power, line break, valve clogging, stroke detection failure) with time-stamps are readable by the HyTune app + TA-Dongle device. Time-stamps of past errors will be cleared if the power is disconnected.

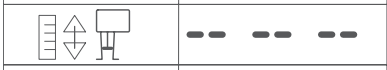
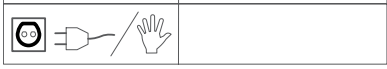
Delayed start-up
The actuator can be specified a delay (0 to 1275 sec.) before starting up after a power supply cut. This is useful when used with a control system that has itself a long start-up time.
Default setting: 0 seconds.

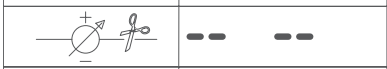
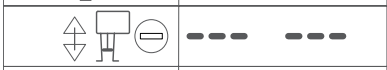
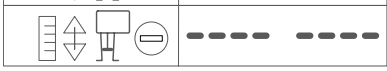
Binary input
If the binary input circuit is open, the actuator will go to a set stroke, switch to a second stroke limitation setting or drive to its full stroke regardless of any limitations for flushing purpose. See also Change-over system detection.
Default setting: Off

Change-over system detection
Switching between two different stroke limitation settings by toggling the binary input, using the dual-range input signal or performing the switching via BACnet or Modbus.

BACnet/Modbus and BACnet/Modbus CO versions:
BACnet MS/TP (BACnet Protocol Revision 14).
Modbus RTU.
More detailed information, please see TA-Slider 160/500 BACnet MS/TP and Modbus RTU protocol implementation documents.

LED indication

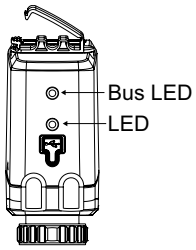
	Status	Red (heating) / Blue (cooling)
	Fully retracted (actuator stem)	Long pulse - Short pulse
	Fully extended (actuator stem)	Short pulse - Long pulse
	Intermediate position	Long pulses
	Moving	Short pulses
	Calibrating	2 short pulses
	Manual mode or no power supply	Off

	Error code	Violet
	Power supply too low	1 pulse
	Line broken (2-10 V)	2 pulses
	Valve clogging or foreign object	3 pulses
	Stroke detection failure	4 pulses

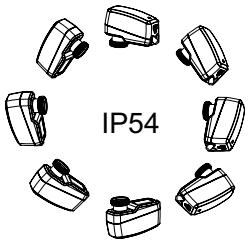
If an error is detected, violet pulses are displayed as the red or blue status lights flash alternately.
More detailed information, please see the HyTune app + TA-Dongle.

Bus LED indication

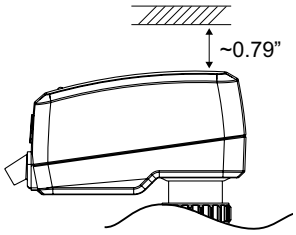
Color	Status
Red	Change of network configuration or board starting
Orange	Message received
Green	Ready - Waiting for messages

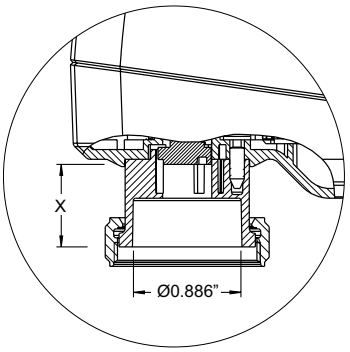


Installation



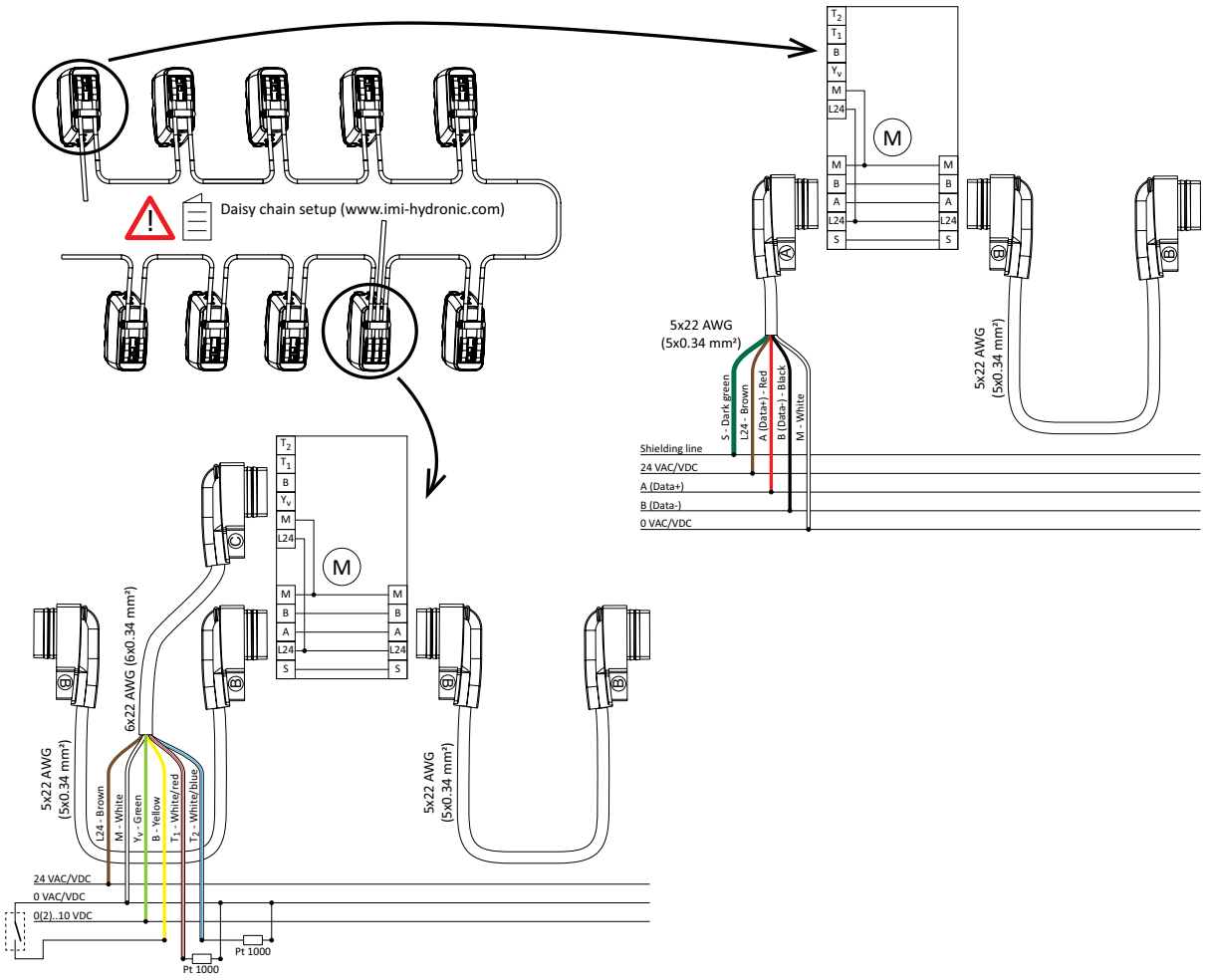
Note!





X = 0.394” - 0.665”

Connection diagram – BACnet/Modbus

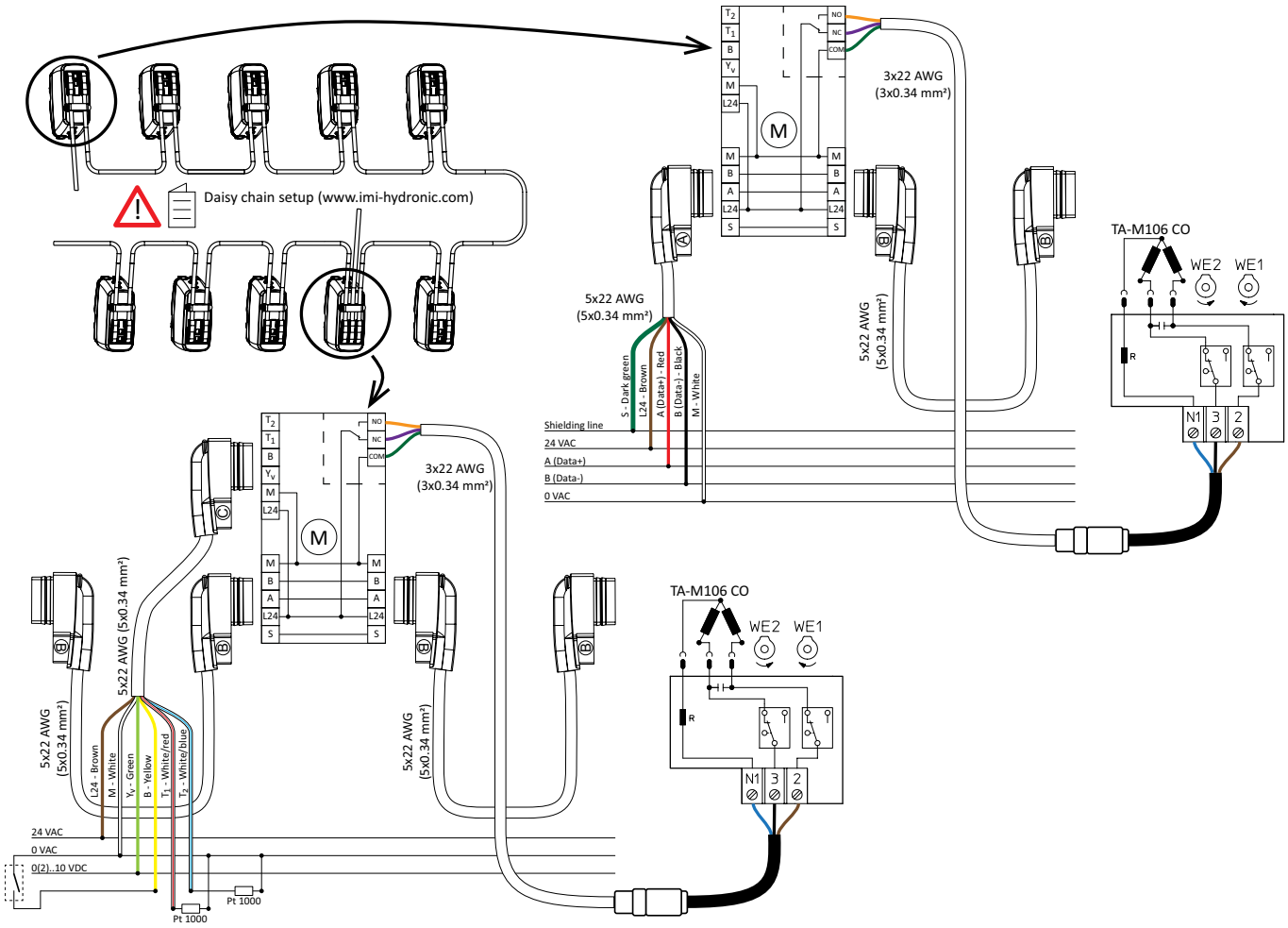


Terminal	Description
S	Shielding, line should be connected at one end to a specific shielding terminal connected itself to EARTH.
L24	Power supply 24 VAC/VDC
M	Neutral for power supply 24 VAC/VDC and signals.
A (Data+)	Data+ (RS 485)
B (Data-)	Data- (RS 485)
Y_V	Input signal for proportional control 0(2)-10 VDC, 47 kΩ.
B	Connection for potential free contact (e.g. open window detection), max. 100 Ω, max. 32.8 ft (10 m) cable or shielded
T1	Connection for Pt1000 temperature sensor, to be connected between T1 and M, max. 32.8 ft (10 m) total cable length between actuator and sensor head.
T2	Second connection for Pt1000 temperature sensor, to be connected between T2 and M, max. 32.8 ft (10 m) total cable length between actuator and sensor head.

T1/T2: Required configuration via HyTune App. Temperature sensors must be enabled within ancillary inputs/outputs section of the control settings menu.

24 VAC/VDC operating only with safety transformer according to EN 61558-2-6.

Connection diagram – BACnet/Modbus CO

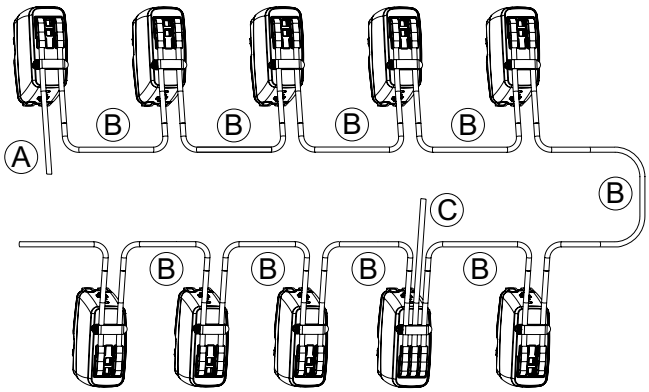


Terminal	Description
S	Shielding, line should be connected at one end to a specific shielding terminal connected itself to EARTH.
L24	Power supply 24 VAC
M	Neutral for power supply 24 VAC and signals.
A (Data+)	Data+ (RS 485)
B (Data-)	Data- (RS 485)
Y_V	Input signal for proportional control 0(2)-10 VDC, 47 kΩ.
B	Connection for potential free contact (e.g. open window detection), max. 100 Ω, max. 32.8 ft (10 m) cable or shielded
T1	Connection for Pt1000 temperature sensor, to be connected between T1 and M, max. 32.8 ft (10 m) total cable length between actuator and sensor head.
T2	Second connection for Pt1000 temperature sensor, to be connected between T2 and M, max. 32.8 ft (10 m) total cable length between actuator and sensor head.
COM	Common contact of relay to connect TA-M106 actuator.
NC	Normally closed contact for relay
NO	Normally open contact for relay

T1/T2: Required configuration via HyTune App. Temperature sensors must be enabled within ancillary inputs/outputs section of the control settings menu.

24 VAC/VDC operating only with safety transformer according to EN 61558-2-6.

Daisy chain setup



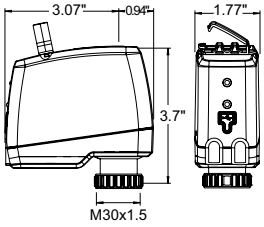
A: To connect the first TA-Slider 160/500 BACnet or Modbus of a daisy chain to the Bus.
B: Between two actuators in a daisy chain.
C: To enable hybrid mode or provide power supply if the daisy chain is long.

Max. number* of TA-Slider in a daisy chain, before power boosting is required (cable C).
Using DC voltage increases the max. number of devices (not possible for CO option as TA-M106 requires 24 VAC).

	24 VDC	24 VAC
TA-Slider 160 BACnet/Modbus	17	14
TA-Slider 160 BACnet/Modbus CO	n.a.	8
TA-Slider 500 BACnet/Modbus	14	10
TA-Slider 500 BACnet/Modbus R24	14	10

*) Assuming strictly 24 V at the free wire end of the first daisy chain cable (power supply output). For other start voltages, please contact IMI.

Articles - TA-Slider 160 BACnet/Modbus

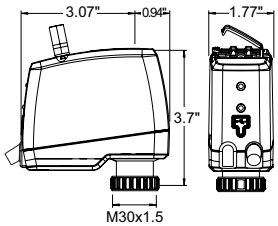


TA-Slider 160 BACnet/Modbus
Input signal: Via Bus or 0(2)-10 VDC

With binary input and 2 connections for Pt1000 temperature probe

	Bus	Article No
	BACnet	322224-13011
	Modbus	322224-12011

Articles - TA-Slider 160 BACnet/Modbus CO

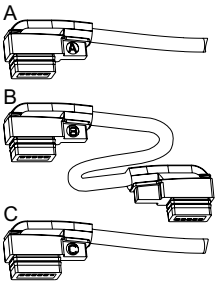


TA-Slider 160 BACnet/Modbus CO
Input signal: Via Bus or 0(2)-10 VDC

With binary input, 2 connections for Pt1000 temperature probe and relay 24V

Relay cable length	Bus	Article No
With halogen free relay cable		
3.28 ft. (1 m)	BACnet CO	322224-13514
6.56 ft. (2 m)	BACnet CO	322224-13515
16.4 ft. (5 m)	BACnet CO	322224-13516
3.28 ft. (1 m)	Modbus CO	322224-12514
6.56 ft. (2 m)	Modbus CO	322224-12515
16.4 ft. (5 m)	Modbus CO	322224-12516

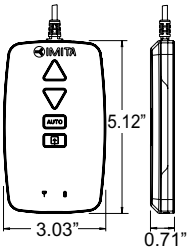
Additional equipment



Daisy chain cables

A: To connect the first TA-Slider 160/500 BACnet or Modbus of a daisy chain to the Bus.
B: Between two actuators in a daisy chain.
C: To enable hybrid mode or provide power supply if the daisy chain is long.

Cable length	Article No
With halogen free cable	
Type A	
4.92 ft (1.5 m)	322042-80012
16.4 ft (5 m)	322042-80013
32.8 ft (10 m)	322042-80014
Type B	
4.92 ft (1.5 m)	322042-80015
16.4 ft (5 m)	322042-80016
32.8 ft (10 m)	322042-80017
Type C	
4.92 ft (1.5 m)	322042-80018
16.4 ft (5 m)	322042-80019
32.8 ft (10 m)	322042-80020



TA-Dongle

For Bluetooth communication with the HyTune app, transfer configuration settings and manual override.

Article No
322228-00001

The products, texts, photographs, graphics and diagrams in this document may be subject to alteration by IMI without prior notice or reasons being given. For the most up to date information about our products and specifications, please visit climatecontrol.imiplc.com.