

**Climate
Control**

IMI TA

EMO TM



Actuators

High performance proportional actuator –
For modulating control

EMO TM

A proportional thermoelectric actuator which, when used together with the TA-Modulator, TBV-CM, provides superbly accurate modulating control and a high enclosure class. Used together with thermostatic radiator valves it provides a more accurate room temperature control than On/Off control. A long life is ensured by the unique design. The position indicator is visible from all sides which allows easy maintenance procedures. A high adjusting force further enhances reliability.



Key features

Automatic adaptation to actual valve stroke

For optimum control characteristics.

Adaptation to control voltage according to wiring

Only one model for all common control voltages.

High adjusting force and long stroke

For reliable and versatile operations.

Position indicator visible from all sides

For straightforward maintenance.

Technical description

Applications:

For modulating control

Control speed:

0.0787 inch/minute (30 s/mm)

Protection class:

II, EN 60730

Supply voltage:

24V AC +25% / -20%
Frequency 50-60 Hz

Adjusting force:

28 lbf

Certification:

CE, EN 60730-2-14

Power consumption:

Starting ≤ 7 W
During operation ≤ 3 W
Starting current ≤ 250 mA
Stand-by-/Sleep mode current $\leq 25/2$ mA

Stroke:

0.185 in.
Visible due to position indicator. With valve stroke adaptation.
Minimum stroke of the valve needs to be 0.04 in.

Cable:

Cable length: 2.62 ft, 6.56 ft or 16.4 ft.
32.8 ft cable length on request.
Connection cable: 4 x 24 AWG
The cable is stripped 3.94 in and each wire is stripped 0.31 in.
Halogen free as option, fire class B2_{ca} – s1a, d1, a1 according to EN 50575.

Control voltage:

Adaptation to control voltage according to wiring
0-10 V / 10-0 V DC
2-10 V / 10-2 V DC
 $R_i = 100$ k Ω

Temperature:

Max. ambient temperature: 122°F
Min. ambient temperature: 23°F
Max. medium temperature: 248°F
Storage temperature: -13°F to 158°F

Connection to valve:

Retainer nut M30x1,5

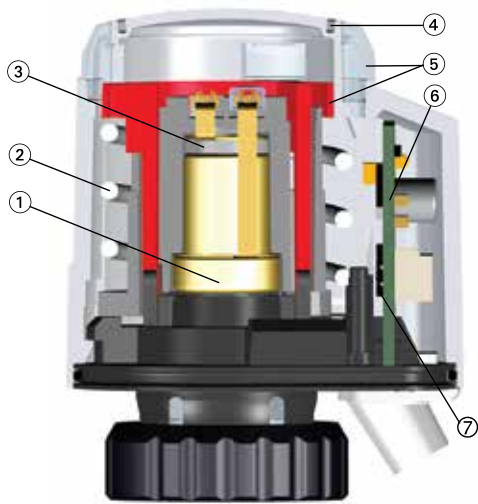
Enclosure class:

IP54 (NEMA 3 equivalent) at any position.

Body:

Shock-resistant PC/ABS, white RAL 9016 (Traffic White).

Construction



1. Expansion system
2. Spring
3. PTC heating element
4. Groove to take up "color clips" or specially printed "partner clips"
5. Position indicator
6. Electronic board
7. Sensor system for automatic valve stroke detection

Application

The EMO TM thermal actuator can be installed in temperature and/or timerelated proportional control systems in, for example:

Heating installations

For floor, ceil, and radiator heating systems for individual room temperature control or group control in:

- Apartments, conference rooms, storage rooms, schools, etc.
- For mixing control, mass flow control, etc.

Ventilation installations

For room temperature control, e.g. controlling the flow of hot water through the air heaters.

Air conditioning systems

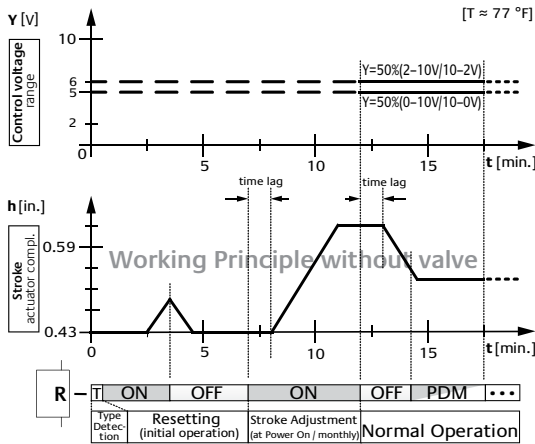
For room temperature control, e.g. regulating the flow of cold water from fan-coil units, ceil cooling systems, etc.

Even with strict requirements for precision or with process controlled systems with high severity, optimal results can be achieved, e.g. broadly branched networks for centralized control and control systems in the area of building automation.

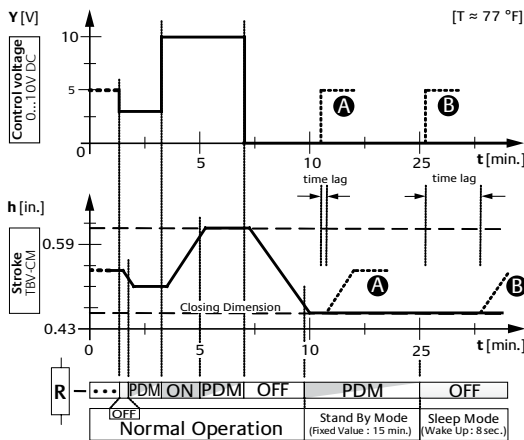
Function

1. Function principle during commissioning

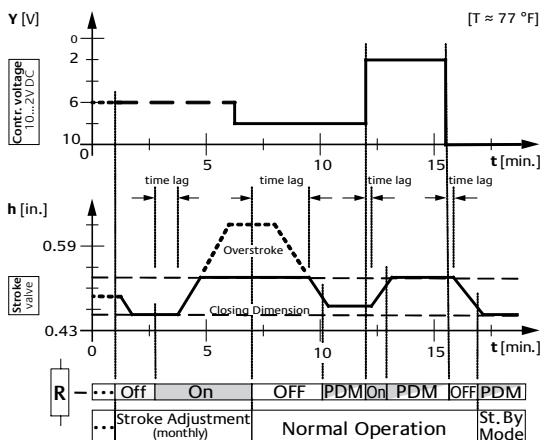
Process for simplified display without valve



2. Function principle with TBV-CM valve



3. Function principle with Standard thermostatic valve body



Automatic type detection

If the control voltage cables are connected according to the necessary type 0 – 10 V, 10 – 0 V, 2 – 10 V, 10 – 2 V (see connection diagram), the EMO TM automatically detects the requested function when the power supply is switched on (Power On) to the controller and actuator (Fig. 1).

Automatic stroke adjustment

During initial operation, the EMO TM starts a brief mechanical reset of the valve by heating (R ON) the expansion system (Fig. 1). Following a cooling phase (R OFF), the expansion system of the actuator is reheated and following a time lag, an even opening process occurs. The entire stroke of the actuator is traversed and the stroke position of the valve is detected in the closed position (closing dimension) and the fully open position. This allows the valve stroke to be described with a high resolution. The control voltage from the controller is assigned to the effective valve stroke in a linear relationship (Fig. 1, 3). Stroke adjustment prevents an overstroke of the EMO TM. This reduces the time lag to a minimum and optimises the control characteristics (Fig. 3).

In order to permanently guarantee the correct relationship between control voltage and valve stroke, valve stroke adjustment is automatically repeated every month (Fig. 3).

Normal operation

In normal operation, the EMO TM adjusts the valve stroke to the control voltage of the controller in the correct relationship. The relevant intermediate positions of the valve stroke are precisely controlled by switching the heating of the expansion system on and off (R PDM, Fig. 2, 3).

Stand-by mode

When the actuator is in the closing dimension for all control voltages, “stand-by mode” starts for five minutes. In this mode, the expansion system is kept at a low-energy but responsive operating temperature, so that it can react to a new request from the controller with a minimal time lag (Fig. 2, see A).

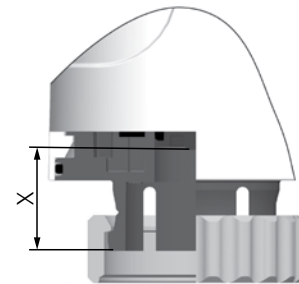
Sleep mode

This mode starts when stand-by mode ends. The expansion system is not heated. The EMO TM starts normal operation after the time lag, no later than eight seconds after a control voltage is supplied by the controller (Fig. 2, see B).

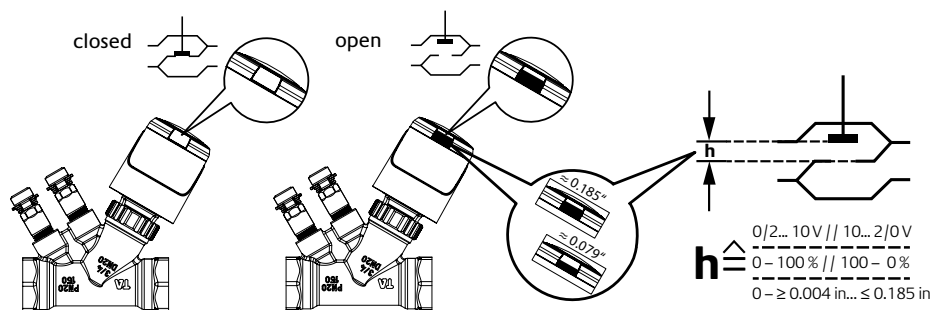
Working range

EMO TM is designed to suit all IMI TA/IMI Heimeier valves and floor heating manifolds with M30x1,5 connection to actuator.

The actuator has a working range corresponding to $X = 0.437 - 0.622$ in.



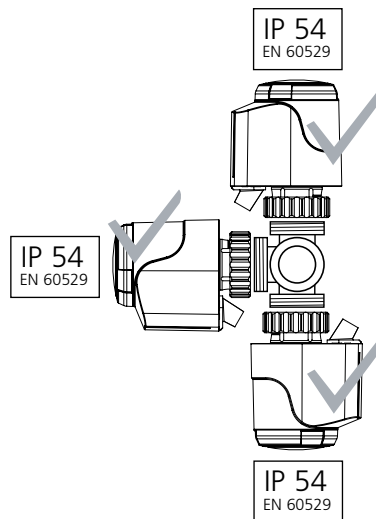
Automatic valve stroke detection and indication



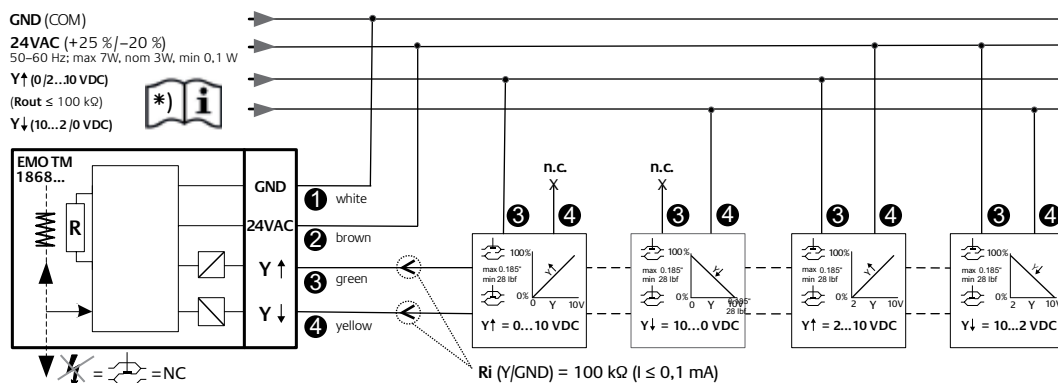
Installation

Enclosure class:

IP54 (NEMA 3 equivalent)



Connection diagram



NC = normally closed
 n. c. = not connected (cut or isolate!)

- 1 White
- 2 Brown
- 3 Green
- 4 Yellow

Connection table

Control voltage	GND (COM)	24 V AC	Y↑	Y↓
	white	brown	green	yellow
	1	2	3	4
0 - 10 V	X	X	X	— / n. c.
10 - 0 V	X	X	— / n. c.	X
2 - 10 V	X	X	X	24 V AC
10 - 2 V	X	X	24 V AC	X

Planning notes

Controller compatibility *)

Proportional controllers used in conjunction with EMO TM must have a (voltage) output of 0/2 V - 10 DC or 10V - 2/0 V and must come with internal burden resistance.

For controllers without internal burden resistance (i.e. some room controllers, DDC stations and push-pull output stages) an external resistor (output to GND) is needed. Take into account the max. controller output current I_{out} .
Resistance_(typ.) at I_{out} 2 mA = 5.6 kΩ / >2 mA = 3.3 kΩ; type 0.25 W.

24 V protective low voltage

With the required protective low voltage (SELV based on DIN VDE 0100) a safety isolating transformer in compliance with EN 61558 must be used.

24 V transformer dimensioning

For operation with 24 V low voltage, a transformer is required which is in compliance with EN 60335 (IEC 60335 equivalent) and possesses sufficient capacity.

For dimensioning transformer performance, the value for the starting phase needs to be taken into account. The same applies to the layout of switching contacts of room temperature controllers.

Minimum transformer power delivery results from:
the sum of the take-up of the 24 V EMO TM (in the starting phase) in addition to the sum of the take-up capacities of the room thermostat.

Length of cable

In order to maintain the declared opening times for the actuators, the voltage loss (depending on length of cable and cross section) in the operating phase on the supply lines to the actuators may not exceed 4%.

For general dimensioning with copper lines, use the following standard formula:

$$L_{max.} = I / n$$

$L_{max.}$: max. length of cable in [ft] (see "Connection diagram")

I : table value in [ft]

n : number of actuators

Line: Type/name	Cross section: A [AWG]	I for model: 24 V [ft]	Note: Application; comparison
LiY/twin flexible rod	22	125	only for 24 V; corresponds to \varnothing 0.023 in (0.6 mm)
Y(R)/bell wire	20	184	only for 24 V; model Y(R) 2 x 0.0315
H03VVF/PVC mains cable	18	276	not to be concealed under plaster
NYM/house wiring cable	16	551	also for NYIF 16 AWG
NYIF/flat webbed house wire	14	919	also for NYM 14 AWG

Calculation example

Goal:

max. length of cable $L_{max.}$

Given:

Voltage $U = 24$ V

Conductor cross section $A = 2 \times 16$ AWG

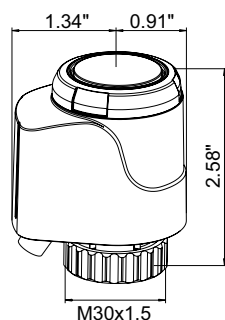
Value in table $I = 551$ ft

Number of actuators $n = 4$

Solution:

$$I_{max.} = I / n = 551 \text{ ft} / 4 = 137 \text{ ft}$$

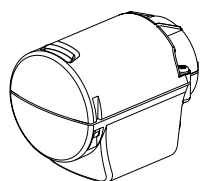
Articles



24 VAC

Cable length	Article No
EMO TM, NC (normally closed)	
2.62 ft. (0.8 m)	1868-00.500
6.56 ft. (2 m)	1868-01.500
16.4 ft. (5 m)	1868-02.500
EMO TM, NC (normally closed) - With halogen free cable	
2.62 ft. (0.8 m)	322041-50004
6.56 ft. (2 m)	322041-50005
16.4 ft. (5 m)	322041-50006

Accessories

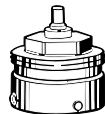


Protective cover for EMO T and EMO TM

For high strain applications (e.g. public buildings, schools, kindergartens, etc) and as theft protection.

With M12x1,5 thread for protective conduit fitting. Delivery without conduit and fitting.

Article No
White RAL 9016
1833-40.500



Connecting to other brands

Adapter for mounting the EMO T/EMO TM on valve bodies of other manufacturers. Threads M30x1.5 factory standard.

Manufacturer	Article No
Danfoss RA (Ø≈20 mm)	9702-24.700
Danfoss RAV (Ø≈34 mm)	9800-24.700
Danfoss RAVL (Ø≈26 mm)	9700-24.700
Vaillant (Ø≈30 mm)	9700-27.700
TA (M28x1,5)	9701-28.700
Herz (M28x1,5)	9700-30.700
Markaryd (M28x1,5)	9700-41.700
Comap (M28x1,5)	9700-55.700
Oventrop (M30x1,0)	9700-10.700
Giacomini (Ø≈22,6 mm)	9700-33.700
Ista (M32x1,0)	9700-36.700
Uponor (Velta)	9700-34.700
- Euro-/compact distributor or return valve 17	
Uponor (Velta)	9701-34.700
- Provario distributor	



Connecting to radiators with integrated valves

Adapter for mounting the EMO T/EMO TM with M30x1.5 connection on thermostatic insert for **Series 2 or Series 3** clamping joint. M30x1.5 threading, factory standard.

Model	Article No
Series 2	9703-24.700
Series 3	9704-24.700