

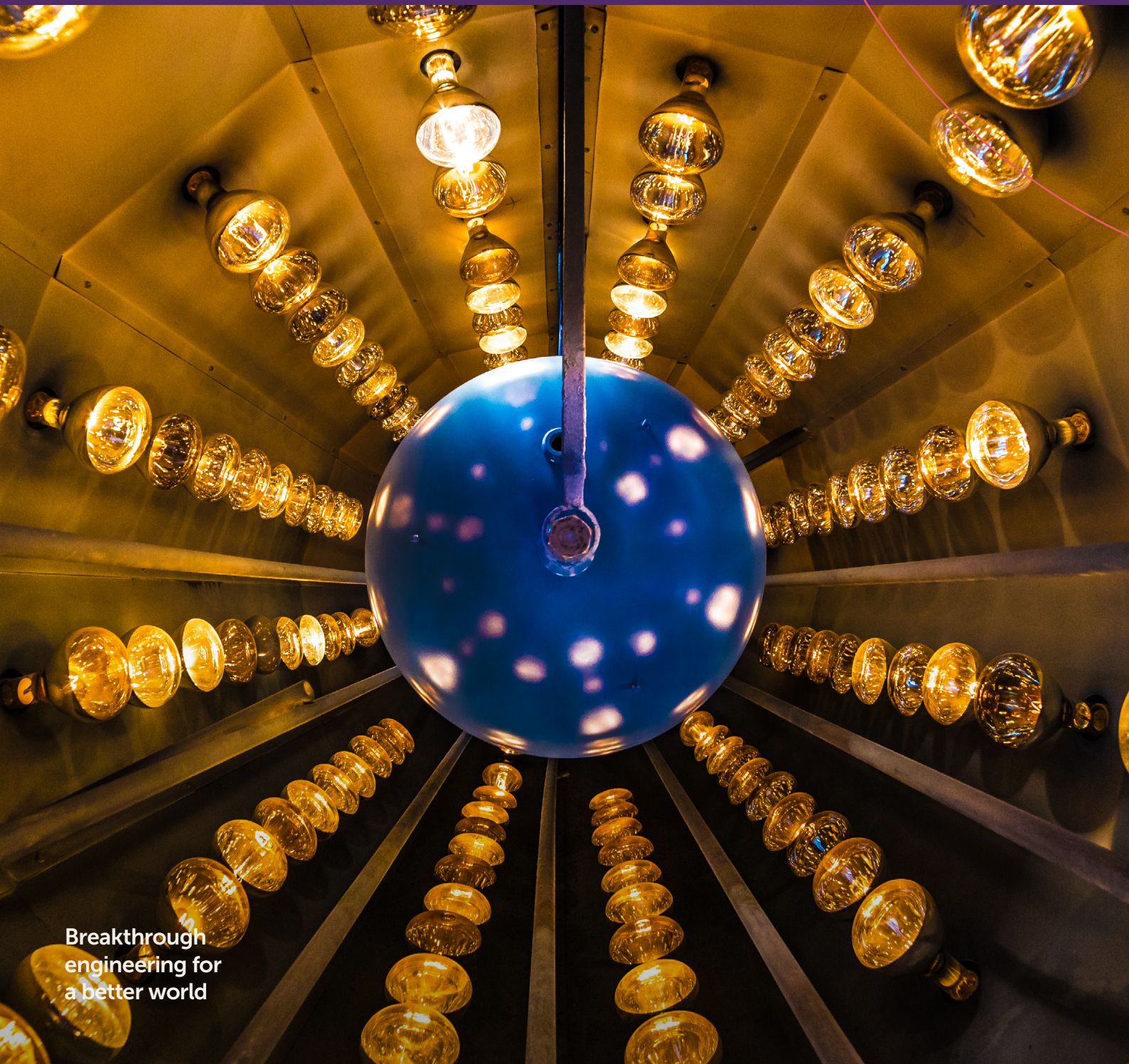


Climate  
Control

Our product brands:  
IMI Pneumatex  
IMI TA  
IMI Heimeier

# IMI Pneumatex

Optimising Pressurisation  
and Water Quality Efficiency



Breakthrough  
engineering for  
a better world



# IMI Pneumatex: 110+ years of innovation

Founded in 1909 in Basel, Switzerland, IMI Pneumatex has been a true pioneer in the pressurization market, developing products that remain market-leading technologies to this day; including the first-ever closed expansion system that was built in 1955.



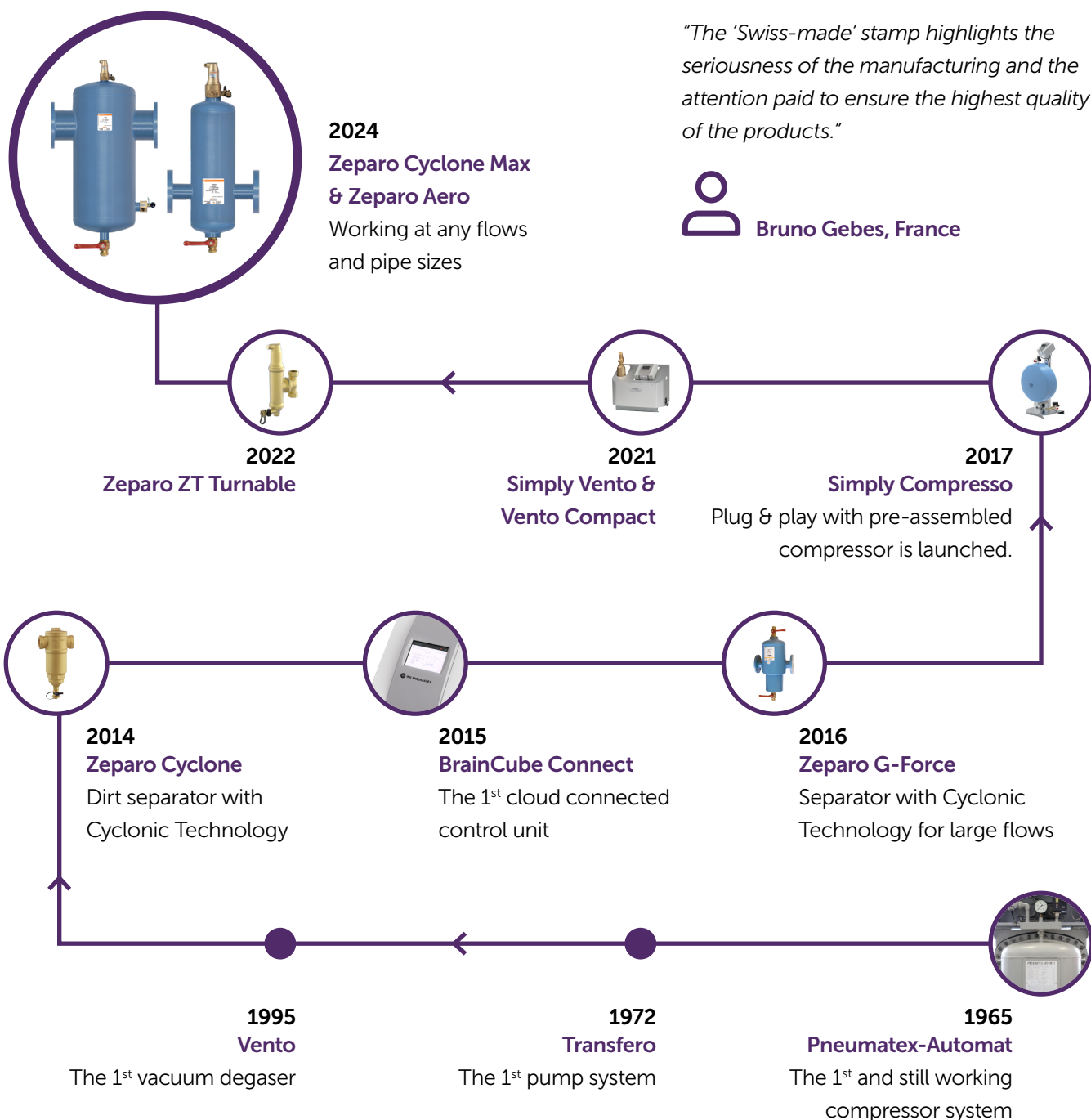
WATCH THE VIDEO

Learn more about IMI Pneumatex's products and solutions.

# Customer-driven innovation

For over 110 years, IMI Pneumatex has never swayed from its belief that prevention is better than cure, which is why we strive to develop groundbreaking solutions and superior technologies that keep HVAC systems free of gas, dirt, and sludge, thus ensuring long service life, durability, and effective pressure control. However, innovation for innovation's sake is not what we're about. Everything we do is driven by real-world needs, and every solution we design is intended to help solve the challenges you face, be it space savings, energy efficiency or remote connectivity, bringing peace of mind for you and your customers.

## A history in Innovation





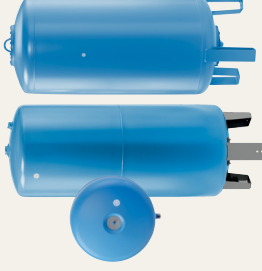
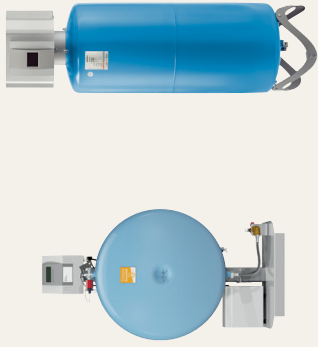

# The pressure maintenance product range

Our pressurization devices are made from the highest-grade materials in our state-of-the-art factories so you can expect quality, reliability and performance – whatever the application.

*"IMI Pneumatex offers a series of vessels shapes and sizes that are practical, durable and suitable for any system's needs. Some of our partners have several old IMI Pneumatex installations from the 1980s that are still functioning perfectly."*



Lajos Vágó, Hungary

| System type                          | Fixed air cushion systems  | Dynamic air cushion systems with compressors  | Dynamic air cushion systems with pumps  |
|--------------------------------------|--|---|---|
|                                      | <p>One of the most popular and effective solutions in the <b>lower performance range</b> thanks to its brilliantly simple design, robust construction and operation without auxiliary power.</p>  | <p>Ideal for <b>medium-sized applications</b> with heating systems where high precision and compactness are essential, optimal pressure is maintained by a compressor and overflow valve.</p>  | <p>Predominantly designed for <b>medium-sized applications</b> where optimal pressure is maintained by a pump and overflow valve. Some of the products are suitable for <b>large-sized applications</b> from 40 Mw and even up to 160 Mw.</p>  |
| Products                             | Statico SD, SU and SG  | Simply Compresso  | Compresso Connect F<br>Compresso Connect<br>Transfero TV Connect<br>Transfero TVI Connect<br>Transfero TI Connect   |
| Volume                               | from 8L to 5000L   | 80L or 160L   | from 200L to 5000L<br>from 200L to 5000L<br>from 200L to 5000L<br>from 1000L to 5000L (bigger size upon request)  |
| Pressure Class                       | 3, 4, 6 or 10 bar  | 4 bar   | 3-6 and 10 bar<br>4 or 6 bar<br>10 or 13 bar<br>only 25 bar   |
| EN Requirements                      | EN13831  | EN12828<br>EN12976<br>EN12977   | EN12828<br>EN12952/12953<br>EN12976<br>EN12977  |
| Heating Application                  | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/>   |
| Cooling Application                  | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/>   |
| Solar Application                    | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/>   |
| Butyl Bag                            | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/>   |
| BrainCube Connectivity               | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/>   |
| Integrated Cyclonic Vacuum Degassing | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/>   |
| Integrated Water Make-up             | <input checked="" type="checkbox"/>  | <input checked="" type="checkbox"/>   | <input checked="" type="checkbox"/>   |

\*with temperature protection



# Why is pressurisation so important?

Effective pressurisation control is essential to ensure optimal system performance and protection of components to safeguard their lifespan.

Find out more on how temperature changes impact the pressure in the system and how our solutions compensate those changes to keep all elements of this system in a perfect shape for many decades to come.



WATCH THE VIDEO

Learn how pressurisation systems work.

**The incompressible media contained in heating, solar and cooling water systems expands and contracts as temperatures fluctuate, leading to changes in volume.**

When **temperature rises**, system media expands, pressure builds up and the subsequent strain on individual components can lead to rupture and failure.

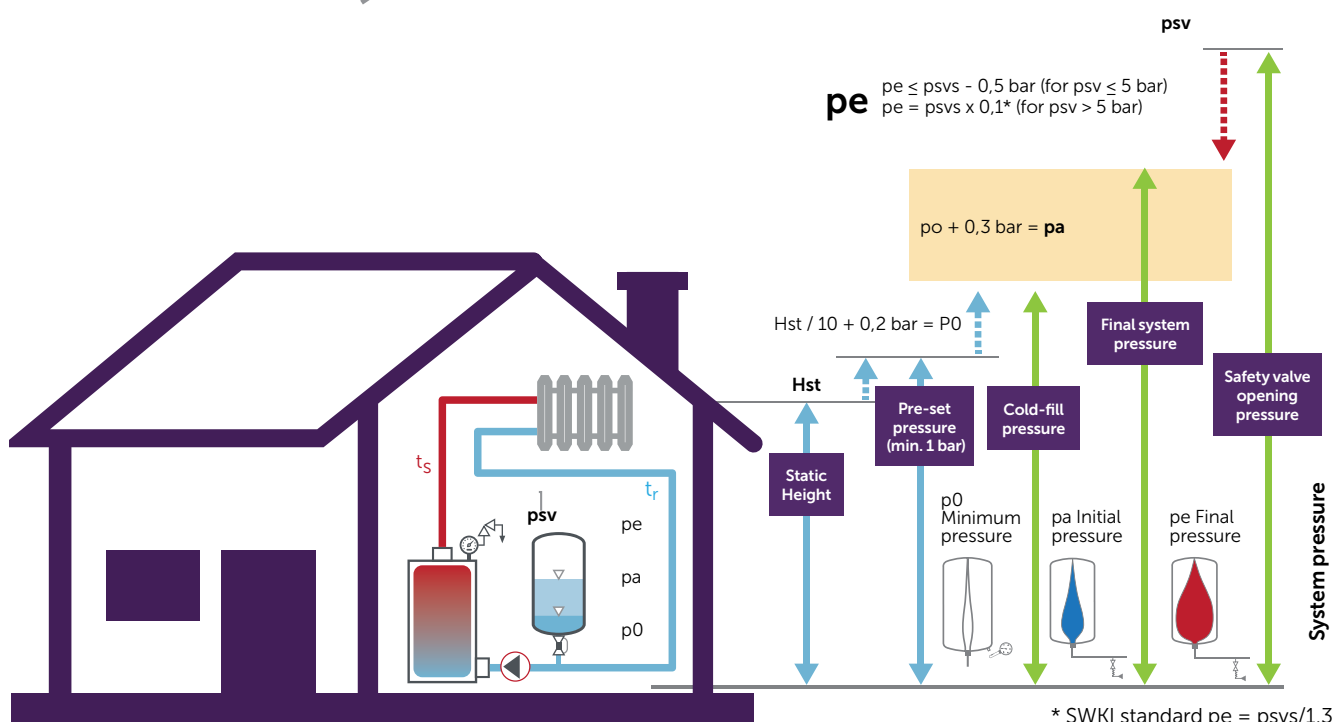
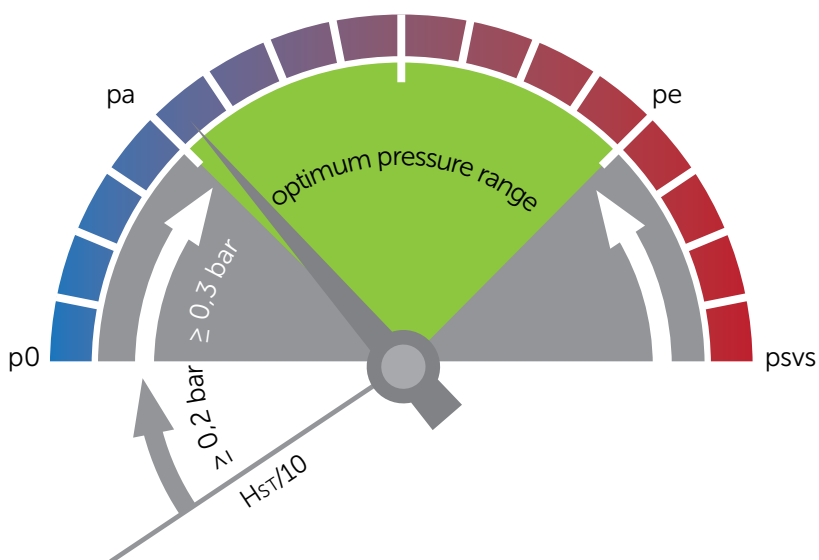
When **temperature decreases**, the volume reduces and the drop in pressure can lead to air intake that causes corrosion, the biggest enemy of water-based HVAC installations.

Therefore, **sub-optimal pressurisation can damage components like pumps, as well as causing leaks and corrosion that undermine performance and system longevity.**

This is why it is essential to invest in a high quality pressurisation system that is adapted to the specific needs of your application.

Our innovative and high-performing range of pressurisation solutions automatically compensate for changes in pressure caused by temperature fluctuations and consistently maintain optimal system pressure.

This will eliminate the aforementioned problems (leaks and corrosion) and will help protect system components to **deliver years of trouble-free, cost-effective HVAC performance.**





# The water quality product range








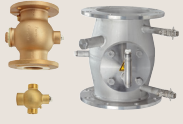



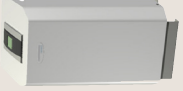
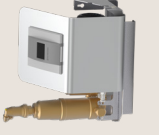
Our water quality products have been designed to safeguard your systems health thanks to innovative engineering and high-quality materials. So you can fulfill any project requirement to the highest standards.

*"The strong point about IMI Pneumatex is reliability: you don't have to worry about the product once it is installed."*



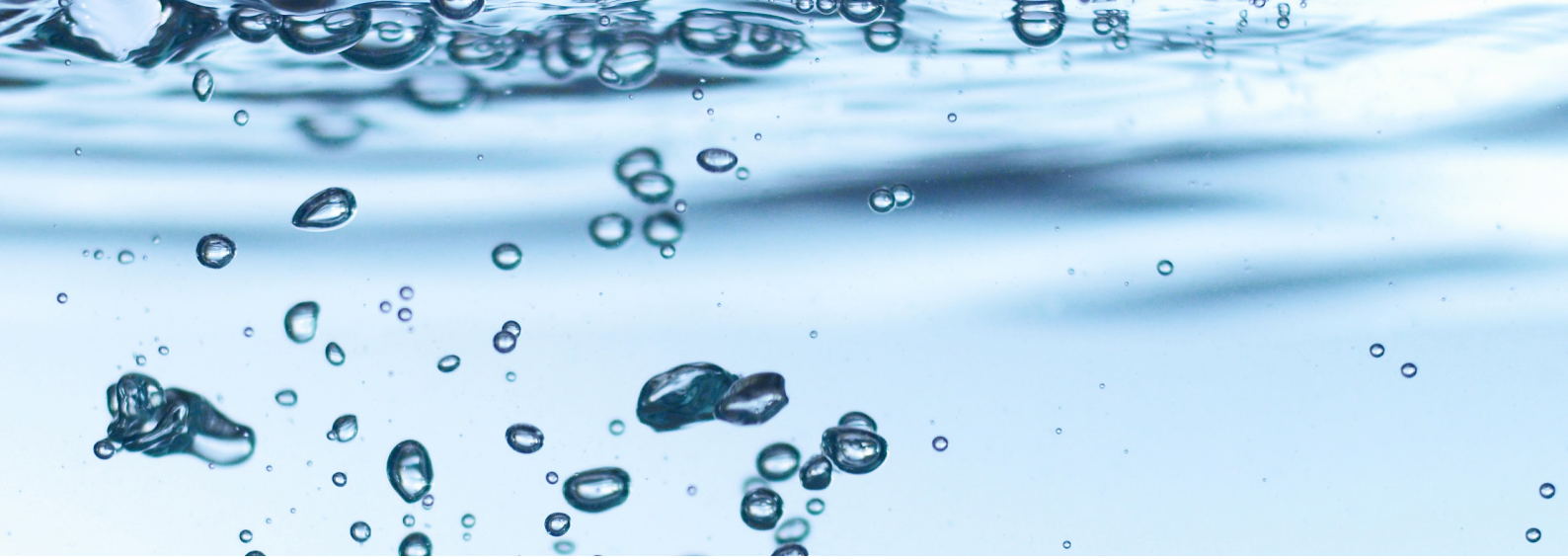
**Bruno Champmartin, France**



| Application                  | Air separation  |   |   |   | Dirt Separation   |   |   | Magnetite Separation  | Air & Dirt separation   |   |   |   | Vacuum Degassing  |   |
|------------------------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| Products                     |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Model                        | Zeparo ZUV  | Zeparo ZUVS   | Zeparo ZTVI   | Zeparo Aero   | Zeparo Cyclone  | Zeparo ZUM  | Zeparo ZTMI   | Ferro-Cleaner   | Zeparo ZUKM   | Zeparo Turnable   | Zeparo Cyclone Max  | Zeparo ZUCM   | Vento   | Simply Vento Vento compact  |
| <b>SYSTEM APPLICATION</b>    |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| Heating systems              | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   |
| Cooling systems              | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   | ✓   |
| Solar systems                | ✓   |   |   | ✓   |   |   |   | ✓   |   |   |   |   | ✓   |   |
| <b>TECHNOLOGIES USED</b>     |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| Helistill                    | ✓   | ✓   |   | ✓   |   | ✓   | ✓   |   | ✓   |   |   | ✓   |   |   |
| Cyclone                      |   |   |   |   | ✓   |   |   |   |   |   |   |   | ✓   | ✓   |
| 360° rotation                |   |   | ✓   |   |   |   | ✓   |   |   |   |   |   |   |   |
| <b>AVAILABLE ACCESSORIES</b> |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| Magnet                       |   |   |   |   | optional  | ✓   | ✓   | ✓   | ✓   | ✓   | optional  | ✓   |   |   |
| Insulation                   | optional  |   | ✓   | optional  | optional  | optional  | ✓   | optional  | optional  | ✓   | optional  | optional  | optional  |   |
| Insulation with magnet       |   |   |   |   | optional  |   |   |   |   |   |   |   |   |   |
| <b>PRESSURE</b>              |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|                              | PN 10   | PN 10   | PN 10   | PN 10   | PN 10   | PN 10   | PN 10   | PN 10/16  | PN 10   | PN 10   | PN 10   | PN 10   | PN 10   | PN 10   |

Overview in the IMI Pneumatex Separator portfolio

Magnet included



# Why is air and dirt separation so important?

Managing the water quality inside your HVAC system through the removal of air and dirt is an effective way to extend the lifetime of critical system elements while optimizing system performance.



**WATCH THE VIDEO**

Learn more about different appearances of gas in liquid.

**The benefits of good water quality management are:**

- Reduced energy use
- Prolonged system service life
- Quiet operation
- No downtime

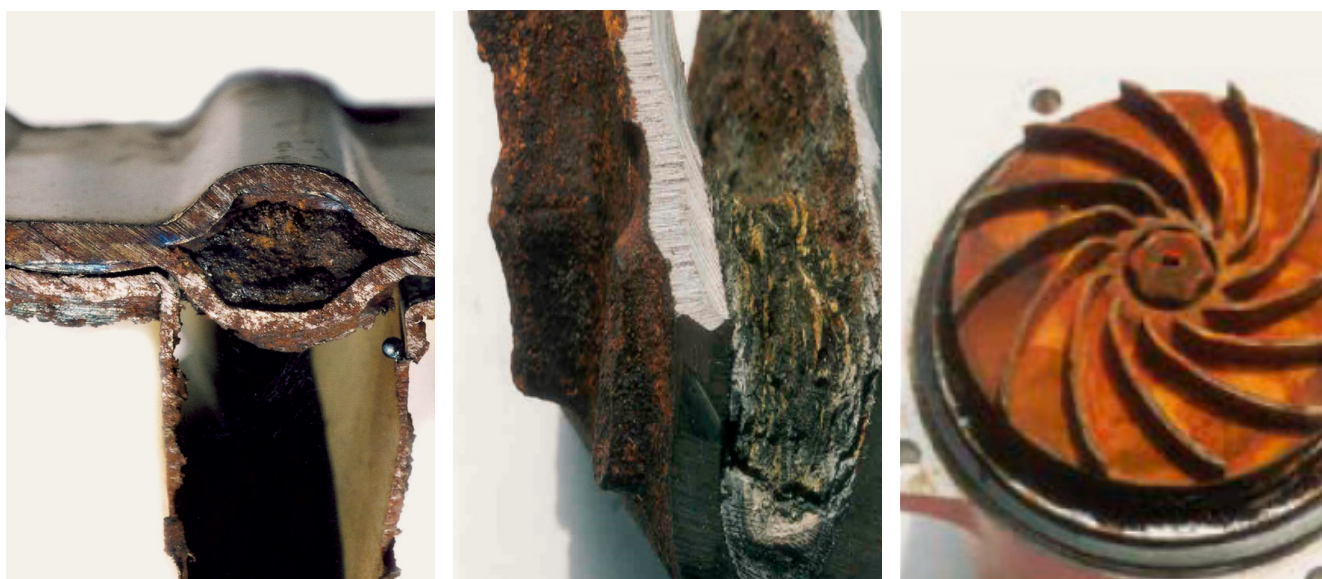
The quality of system water has a profound impact on the service life and efficiency of heating, solar, and cooling water systems. The nature and frequency of complaints may vary depending on the type and age of an installation, **but corrosion caused by air and sludge in the water circuit visibly accelerates wear in system components.**

This leads to recurrent complaints and expensive repairs, resulting in high costs and a growing sense of dissatisfaction among users and installers alike.

Reliable water quality in HVAC systems facilitates fault-free operation. The fewer impurities in the water circuit, the more stable the heat distribution.

This makes the entire system less prone to corrosion and minimises component failure rates as well. Efficient separation technology can optimise maintenance costs and prolong system service life. Flow noise, gurgling radiators and reduced heat output all become a thing of the past, and clogged fittings, valves and pumps, even leaks, can be prevented.

Our specialised production process means you can depend on quality, reliability and high performance – in every application.



Examples of system damage linked to water quality issues



# Types of applications

From residential projects to large-scale commercial installations, IMI Pneumatex has the right solution for all your water quality and pressure maintenance needs.

An ideal water quality or pressurisation solution conforms to all specific requirements, whether for sizing, heating loads, or static pressure. This simple product selection chart below helps you determine which solution is most suitable for your project.

*"The installation of a Pneumatex product is beneficial for the customer, the installer, and the designer alike."*



**Alvaro Blasco, Spain**

| Products  | Application Types  |                   |       |             |                           |          |            |                  |                       |   |
|---|--|-------------------|-------|-------------|---------------------------|----------|------------|------------------|-----------------------|---|
|   | Small Residential  | Multistorey House | Hotel | Data Centre | Large Commercial Building | Hospital | Skyscraper | District Heating | Industrial Facilities |   |
|   | G / Power: 0 MW ..... 15 KW ..... 350 KW ..... 3 MW ..... 10 MW ..... 160 MW |                   |       |             |                           |          |            |                  |                       |   |
| Pressurisation  | ✓  | ✓                 | ✓     | ✓           | ✓                         | ✓        | ✓          | ✓                | ✓                     | ✓ |
| Simply Compresso  |  | ✓                 | ✓     |             |                           |          |            |                  |                       |   |
| Compresso Connect F                                       |  | ✓                 | ✓     |             |                           |          |            |                  |                       |   |
| Compresso Connect   |  |                   | ✓     | ✓           | ✓                         | ✓        |            |                  |                       |   |
| Transfero TV Connect                                      |  | ✓                 | ✓     | ✓           | ✓                         | ✓        |            |                  |                       |   |
| Transfero TVI Connect                                     |  |                   |       |             | ✓                         | ✓        |            | ✓                | ✓                     | ✓ |
| Transfero TI Connect                                      |  |                   |       |             |                           |          |            | ✓                | ✓                     | ✓ |
| Zeparo ZUV, ZUVS, ZUD, ZUM, ZUKM, ZUCM, ZTVI, ZTMI, ZTKMI | ✓  | ✓                 | ✓     | ✓           |                           |          |            |                  |                       |   |
| Zeparo Cyclone  | ✓  | ✓                 | ✓     |             |                           |          |            |                  |                       |   |
| Zeparo Cyclone Max  |  |                   | ✓     | ✓           | ✓                         | ✓        | ✓          | ✓                | ✓                     | ✓ |
| Zeparo Aero   |  |                   | ✓     | ✓           | ✓                         | ✓        | ✓          | ✓                | ✓                     | ✓ |
| Ferro-Cleaner   | ✓  | ✓                 | ✓     | ✓           | ✓                         | ✓        | ✓          | ✓                | ✓                     | ✓ |
| Simply Vento  | ✓  | ✓                 | ✓     |             |                           |          |            |                  |                       |   |
| Vento Connect   |  | ✓                 | ✓     | ✓           | ✓                         | ✓        | ✓          | ✓                | ✓                     | ✓ |

And remember, **our global sales team and engineering support staff** are always at your disposal with expert advice and know-how, helping you deliver high-performance HVAC installations.



# The Butyl Bag

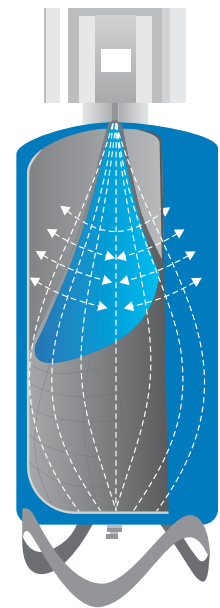
Pioneering performance technology for enhanced vessel performance.

The heart of expansion vessel is the key to its reliable performance. Our expansion vessels stand out due to their innovative design featuring a specialised bag. Unlike conventional membrane vessels, **our innovative design ensures that water never touches the metal walls of the vessel, thus guaranteeing superior durability and long-term performance.**

**Our bag, made of butyl rubber, has the market's lowest air diffusion rate, surpassing any other comparable membrane material by 5 to 10 times.**

This feature ensures that the initial pressure remains unaffected, contributing to optimum performance over time. In contrast, most expansion vessels on the market use a membrane made of rubber that is **not based on butyl** and therefore less resistant to diffusion.

Additionally, the diffusion rate increases exponentially with rising temperature. Materials with already high diffusion rates quickly reach a noticeably significant diffusion. As a result, these vessels struggle to maintain the correct static pressure over time.



*"We always use products equipped with the Butyl Bag because it delivers a standard of quality that is consistent with our company's philosophy"*



WATCH THE VIDEO

Learn about butyl bag outstanding resistance.



René Savaris, Switzerland

The legendary diffusion-proof butyl bag in IMI Pneumatex vessels redefines quality standards.

**Why our Butyl Bag stands out from the rest:**

**High-quality:** Our vulcanised bags are constructed from top-quality butyl rubber with exceptional diffusion resistance, ensuring long-lasting performance.

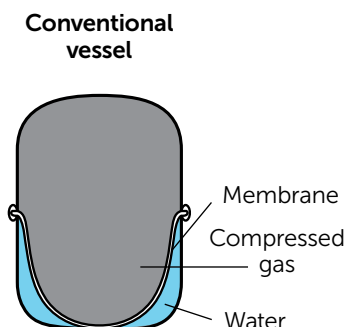
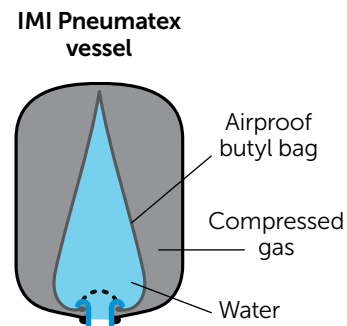
**Design optimisation:** The two-fold attached butyl bag is designed for an approximate nominal volume, preventing over-expansion and minimising wear over time.

**Corrosion prevention:** Water is securely contained within the butyl bag, eliminating any contact with the vessel wall and protecting against corrosion. This design leads to a longer service life and eliminates costs associated with premature replacements.

**Minimal operational costs:** Our butyl bags offer reliable and nearly maintenance-free operation at stable preset pressures, minimising operational expenses.

**Double protection:** The butyl bag ensures dual protection, safeguarding not only the vessel but also the entire system, eliminating consequential costs due to corrosion.

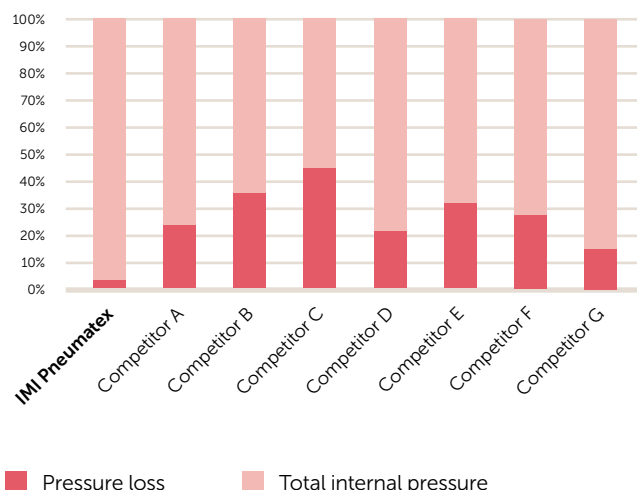
**Outstanding performance:** In tests involving several manufacturers, IMI Pneumatex outperformed competitors, as demonstrated by minimal primary pressure loss (see chart below), the elimination of the need for initial overpressure, and the absence of residual water inclusion.



## Proof of performance

An independent study conducted by a Belgium institute tested the pre-pressure loss of eight expansion vessels over one year of operation.

The graph illustrates how the IMI Pneumatex vessel equipped with Butyl Bag was at least 5 times more efficient at maintaining optional pressure than any other expansion vessel tested.



Source: The Karel de Grote-Home-school in Belgium carried out a quality comparison with expansion vessels.



# BrainCube Connect

BrainCube Connect is the universal control unit of all Pneumatex TecBoxes to help you stay in control any time, anywhere.

The BrainCube enables simplified access to essential system information via any connected device. So, you can **enter settings, change system values, access logging data** for system performance monitoring and even troubleshoot the system whether you are on or off site. For **maximum security projects** where data cannot leave the premises, the **cloud connection can be disabled**. System information can be accessed through the BrainCube touchscreen.



WATCH THE VIDEO

Learn more about BrainCube Connect: intelligent, intuitive control unit.



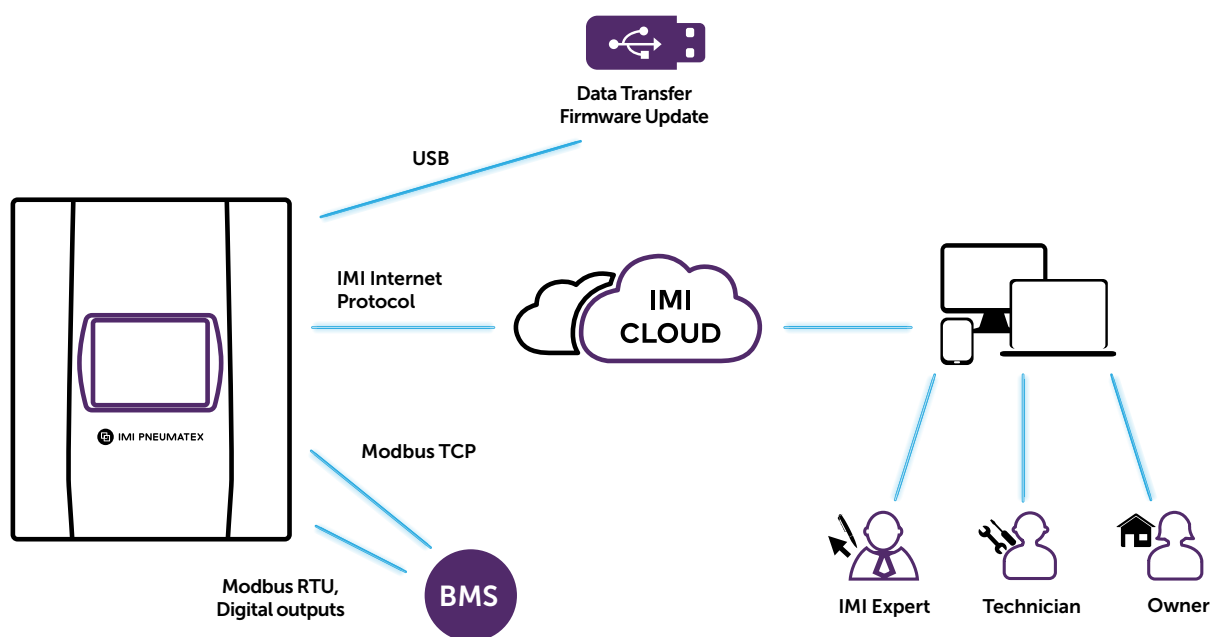
## Seamless Integration

BrainCube Connect integrates with Building Management Systems via standardized Modbus protocol on RS485 (RTU) and Ethernet (TCP-IP), ready to be converted to other standards (such as KNX and BACnet).

Direct on-site connection via USB and Ethernet with the IMI Hydronic Web-Interface Cloud solution **to give you total visibility and control.**

## Connected interface

The illustration below shows the communication versatility of the BrainCube Connect. If a system fault is detected, an alert will be sent directly to the customer who can view the message on their smartphone, access system settings, make adjustments or call for service before the problem gets worse.



### Remote Connection RS485

Thanks to the RS485 port you can easily connect your device to the BMS system and fully control your system.

- Direct communication with BMS via Modbus RTU
- Communication with KNX, BACnet or other networks via suitable external modules



### Service Connection USB

The USB port provides a quick and reliable connection on-site for service purpose.

- Off-line update of firmware
- Data transfer from BrainCube (history, messages) or upload of new settings.



### Plug & Play Connection Ethernet

Easy connection to your BMS system and/or to IMI Cloud Web-Interface via router or GSM gate.

- Direct communication with BMS via Modbus TCP
- Communication with KNX, BACnet or other networks via suitable external modules
- Plug & play connection with the IMI Hydronic Web-Interface Cloud solution
- BrainCube to BrainCube communication (e.g., in Master-Slave pressurisation networks and external water make-up function)

# BrainCube Connect

## Master-Slave functionalities

In installations where more than one pressure maintenance system is employed or multiple installations are hydraulically connected, a master-slave combined operation becomes essential. In such scenarios, effective communication between pressure maintenance devices is crucial to maintain control over the system's pressures and vessel levels.

The need for multiple pressurisations is driven by various reasons, such as:

- Improved load distribution: Distributing load for better partial load behaviour.
- Enhanced safety: Increasing operational safety.
- Full safety: Redundancy in all components and performance.
- Maximum ease of maintenance: maintaining pressurisation during maintenance work on the device or expansion vessels.
- Space optimization: Overcoming limitations due to insufficient space.
- Volume recirculation: energy-efficient recirculation of displaced water volumes in heating-cooling change-over systems with common consumers.
- Integration of installations: Merging existing installations for a comprehensive system.
- Temporary autonomous operation: Enabling independent operation in hydraulic networks, as in local heating systems with secondary district decoupling.

In order to fulfil the requirements described above, different master-slave operating modes are required.

## MS-PC

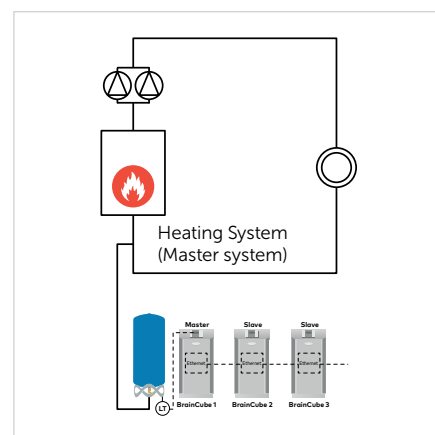
### (Master-Slave Pressure Control)

Multiple pressurisation stations in parallel for:  
**Improved load distribution + Enhanced safety.**

In this operating mode, all devices regulate with the same ACTUAL pressure value to individually adjustable setpoints. This ensures that the devices reliably fulfil their pressure maintenance function without causing mutual build-up.

The devices can have different pressure switch-on points and individual time delays for switching on their pumps and valves.

Pump running times can also be synchronised with each other. In this way, cascade operation with optimum partial load behaviour can be implemented and individual devices or even device groups can be defined as reserve or peak load devices, which can be switched on as new devices when required without any previous component stress or wear.



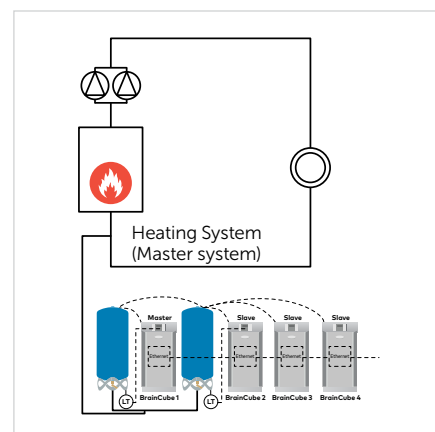
## MS-PCR

### (Master-Slave Pressure Control Redundancy)

Multiple pressurisation stations in parallel for:  
**Improved load distribution + Full safety + Maximum ease of maintenance.**

MS-PCR operation is an extended MS-PC operation. Each device can achieve full redundancy of the components by analysing its own measuring foot LT on its own expansion vessel. Depending on the design of the devices, full redundancy of the pressurisation capacity can also be achieved.

If additional expansion vessels with their own measuring feet are used, redundancy is also achieved for the expansion volume and at the same time the pressurisation operation is fully maintained during service and maintenance work.



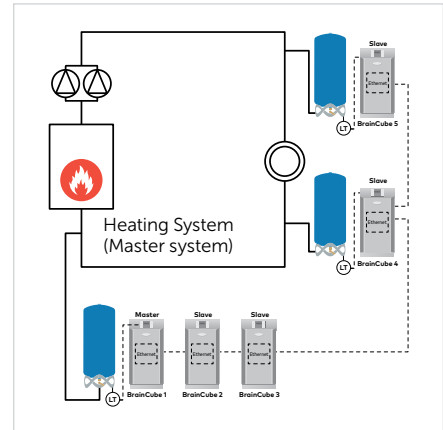
# MS-LC

## (Master-Slave Level Control)

Two or more pressurisation stations at different locations within a single system for:

**Space optimisation (+ Volume recirculation + Integration of installations + Temporary autonomous operation).**

MS-LC master-slave operation is always required if several pressurisations with their own expansion vessels are integrated at different points in the system or if the expansion vessels of the pressurisations do not automatically balance their water level via the principle of communicating water columns.



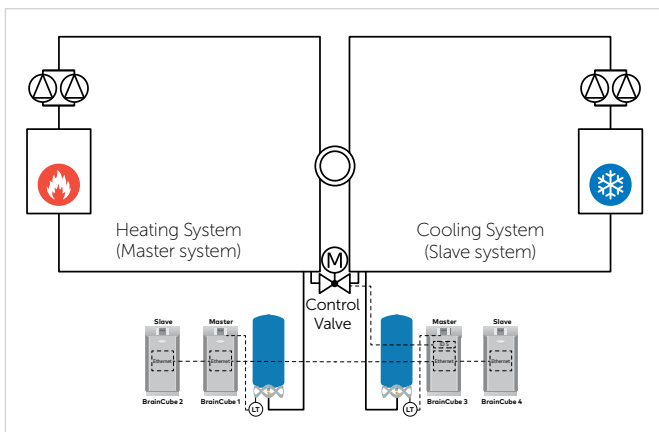
# MS-IO

## (Master-Slave Isolated Operation)

Two or more independent pressurisation stations in separate but connectable systems:

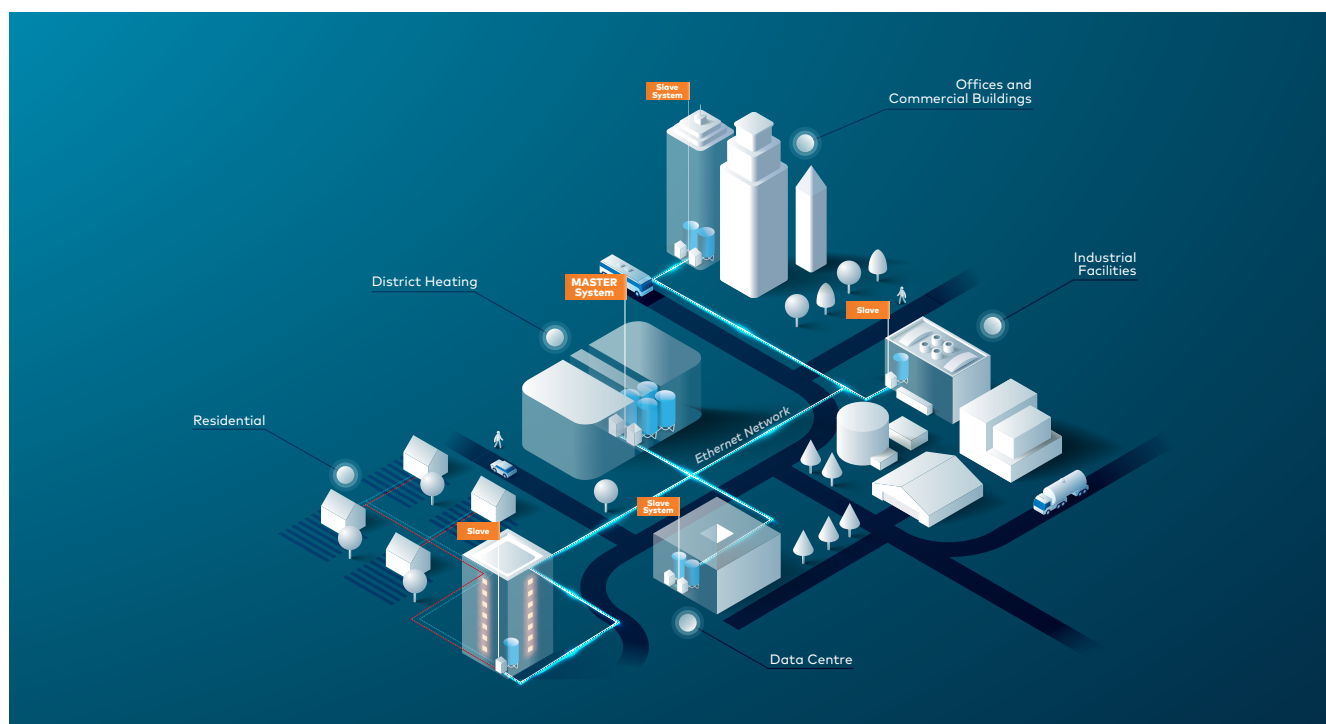
**Volume recirculation + Integration of installations + Temporary autonomous operation.**

MS-IO master-slave operation is always required when several pressurisations in different systems, which can be either hydraulically separated or connected, have to work together. If the systems are hydraulically separated from each other, the pressurisations work in MS-IO mode and maintain the pressure in your system (pressure control). If two systems are hydraulically connected to each other, the operating mode of one system switches to LC (Level Control) mode. Switching between the operating modes can be controlled automatically via the pressurisation stations themselves or via the BMS.



# BrainCube Connect MS Communication via Ethernet-Multicast

In demanding applications like district heating and/or cooling, especially where multiple sub-power plants are situated several kilometres apart in addition to the main thermal power plant, the Master-Slave communication via **Ethernet-Multicast is the optimal solution**. It eliminates the need for additional cabling and efficiently utilizes existing Ethernet network infrastructure, whether dedicated or public.



Master-Slave communication via Ethernet-Multicast network.

## Efficient integration

- **No additional cabling needed:** Multicast communication via Ethernet eliminates extensive additional cabling requirements.
- **Utilizes existing networks:** Leverages existing network infrastructure effectively.
- For master-slave combined operations, IMI Pneumatex offers two options: RS485 with Modbus RTU protocol or Ethernet with the innovative multicast technology.

## IMI Pneumatex Master-Slave operation with Ethernet-Multicast communication

- **Independent operation:** Multiple master-slave network systems can operate independently in an Ethernet network using the multicast communication.
- **Controlled configuration:** Configuration is managed through multicast port numbers.

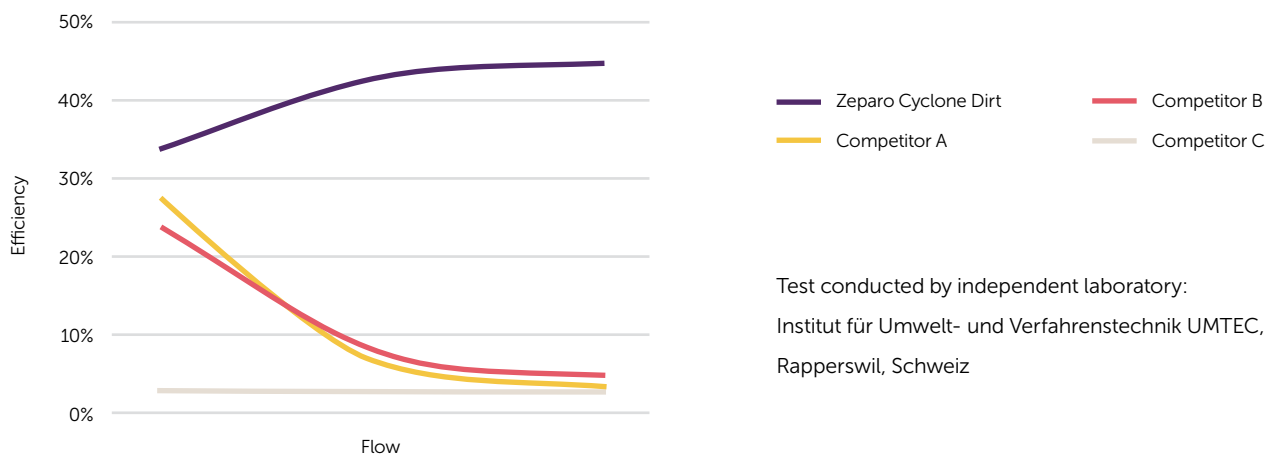
Each individual Ethernet network system can be operated with up to 40 devices with a common multicast IP and port. Using different multicast port numbers allows multiple Master-Slave networks (up to 40 units each) to operate independently within an Ethernet network for enhanced flexibility.

# Cyclonic technology

The new standard in dirt and magnetite separation revolutionizes HVAC maintenance with efficiency up to 9 times higher.

## Proof of performance

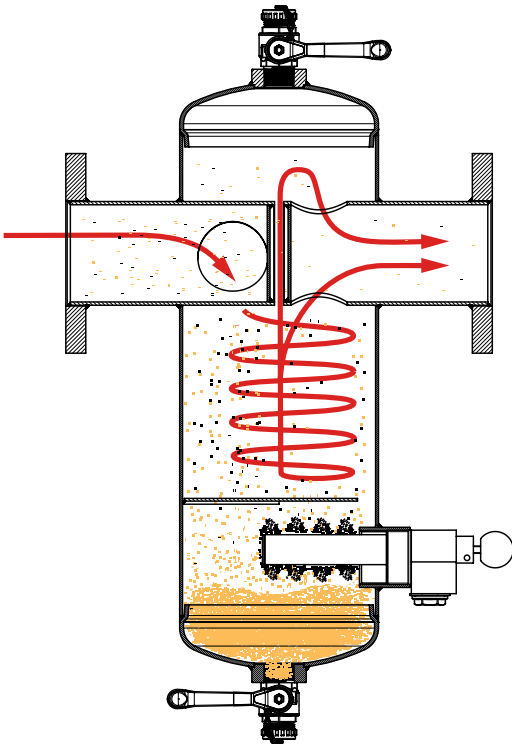
Measured Separation Efficiency against Competitors



WATCH THE VIDEO

Learn more about Zeparo Cyclone Max and its ability to achieve up to 95% dirt separation in a single cycle, regardless of water speed or pipe size.

## The Cyclonic principle



- A water vortex exerts a centrifugal force on dirt particles and thrusts them against the separator's outer wall
- The lower velocity at the edge of the cyclone allows gravity to move the particles to the bottom of the separator
- A retarding plate at the bottom ensures the dirt particles remain captured in the chamber until they are disposed of

### Your benefits:

- Our new cyclonic technology is the only one that reliably eliminates up to 95% of dirt in a single cycle\*
- Working at all water speeds and pipe sizes: high efficiency independent of dimension or water speeds
- Suitable for system temperatures up to 110 °C thanks to a special compound (PPS) used for inner parts
- Flexible installation in horizontal and vertical position
- Inline construction for easy installation and maintenance
- Even the smallest particles (5-10 µm), usually responsible for the most serious damages, can be captured thanks to the strongest magnet in the dirt separators market
- Save from 3% to 7% on primary energy consumption\*\*

\*depending on particle sizes, 200-800 µm measured

\*\* starting from the third year, visit our website for more details: <https://uqr.to/energy-facts>



# Helistill technology

Achieve the highest separation efficiency in low flow conditions thanks to the Helistill technology.

During the sedimentation process, the flow slows down along with the dirt particles entering the Zeparo chamber. Some particles start to fall due to gravity and the remaining ones bump into the helistill insert and consequentially fall down as well.



WATCH THE VIDEO

Learn more about Zeparo ZT Turnable and its extreme installation flexibility.

## The Helistill principle

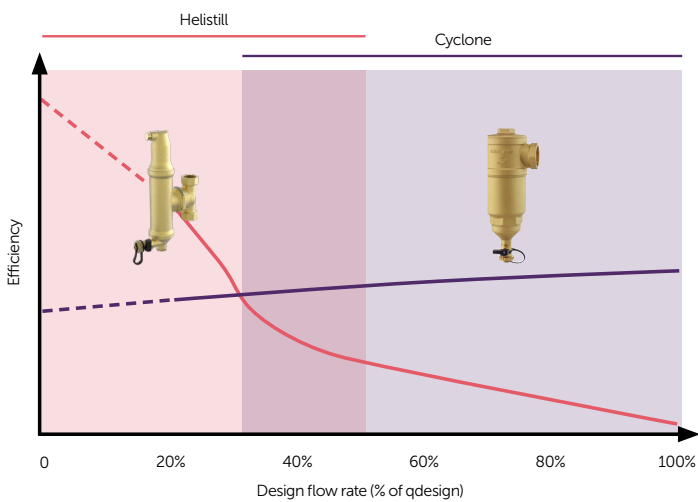
The Zeparo's separators range is equipped with helistill technology.

The shape of the helistill insert is ideal for catching the micro-bubbles and dirt particles so that they can be effectively separated from the water and subsequently flushed into a container, away from the flow turbulence.

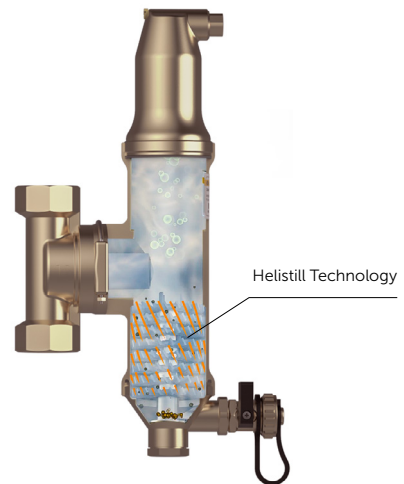
HELL stands for helical and indicates the tangential dynamics in the separation process.  
STILL indicates the stillness required for the defined separation of gaseous and solid components.



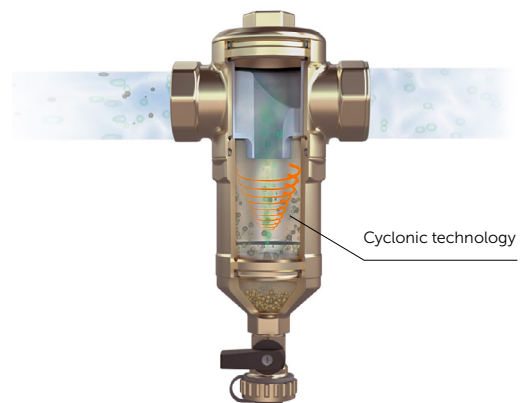
# Find out which technology is the most suitable for you



Zeparo ZT Turnable



Zeparo Cyclone



For applications where for most of the season, the flow rate is **low (15-20% of  $q_{design}$ )**, **Zeparo ZT turnable** is the best choice because the lower the speed, the higher the efficiency.

For applications where for most of the season, the flow rate is **above 70% of  $q_{design}$** , the cyclonic technology, and therefore **Zeparo Cyclone**, is the best choice because from that limit and over it the separation efficiency is up to **9 times larger** than with sedimentation process.

In the area of around between 30%-50% of  $q_{design}$  it is possible to use both the technologies with a good result.



# Cyclonic vacuum degassing

The ultimate in gas removal technology, packed in a compact yet high-performant design to meet the requirements of today's complex HVAC systems.

Problems linked to dissolved gases occur mostly during installation, as the fresh water put in the system contains air. However, there are other installations where gases may persist:

- cooling systems;
- systems generating gases on a continuous basis, such as large-scale and/or older installations, as well as systems featuring plastic piping;
- wherever substantial quantities of water are added e.g. due to system extension.

With these application scenarios in mind, IMI Pneumatex developed a highly efficient technology now known as cyclonic vacuum degassing. The cyclonic effect allows free gases to concentrate in the center of the cyclone where they can combine into larger bubbles. The water is then vacuum-purged in the degassing chamber.



[WATCH THE VIDEO](#)

Learn more about Vento Connect  
cyclonic vacuum degasser

## Simply Vento & Vento Compact

- Compact and efficient degassing unit
- Easy to install and commission thanks to the plug and play installation
- Vento compact includes Eco mode and automatic and direct degassing of make-up water



## Vento Connect

At least 50% more efficient than most other vacuum degassing systems currently on the market

- Offers energy and water savings
- Direct degassing of make-up water: additional protection against corrosion



Cyclonic vacuum degassing is used in both the Vento and Transfero TV/TVI Connect ranges.



# Magnets

The IMI Pneumatex magnetic flow filtration systems which combines an extremely strong magnet with an integrated magnesium sacrificial anode to reduce oxygen in plant water.

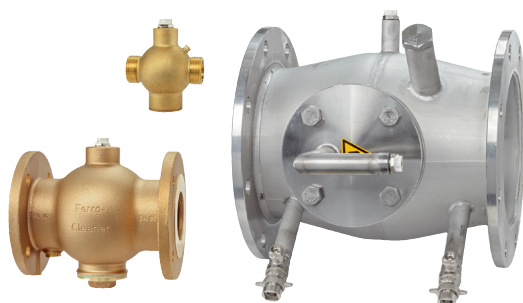
Metallic materials, such as steel or iron, react with oxygen.

This reaction is called corrosion and results in the creation of magnetite and rust that travels in the HVAC system as it operates.

The effects of magnetite in heating systems can:

- Have a negative influence on the heat transfer of heat generators and heat delivery points
- Damage to valve spindles and seals
- Blockage, storage and sliding ring damage from pumps
- Influencing heat meters
- Rapidly polluting dirt catchers and filters

By removing even the smallest elements of magnetite, the life cycle of the critical systems is prolonged.



**Ferro-Cleaner**



Magnetic rod with magnetite in a Zeparo dirt separator



Ferro Cleaner magnet after 1 year of operation

# Software & Apps

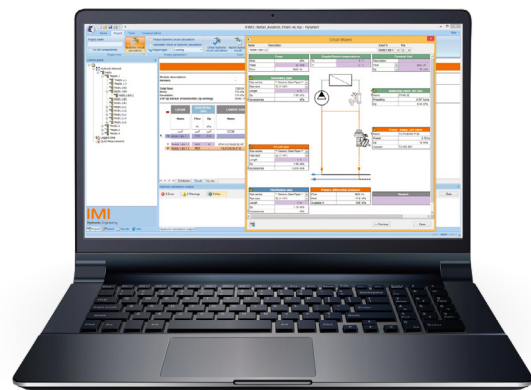
Our selection of Planning & Calculation tools take the guesswork out of system planning, making it the ideal complement to our product range.

## HySelect

Everything you need to design, optimise and control a hydronic system in one software. HySelect helps you create and control your hydronic system from the design stage right through to commissioning. You can simply draft an optimal system layout by entering pipe lengths, the design flow of terminal units, as well as differential pressure values. HySelect is the perfect tool to complement, but not replace, the expertise of our sales teams. So get in touch with them to discover how our HySelect software and our long history of industry expertise can help you create world-beating hydronic installations.

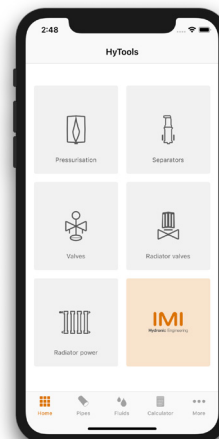


Download the HySelect software from our website



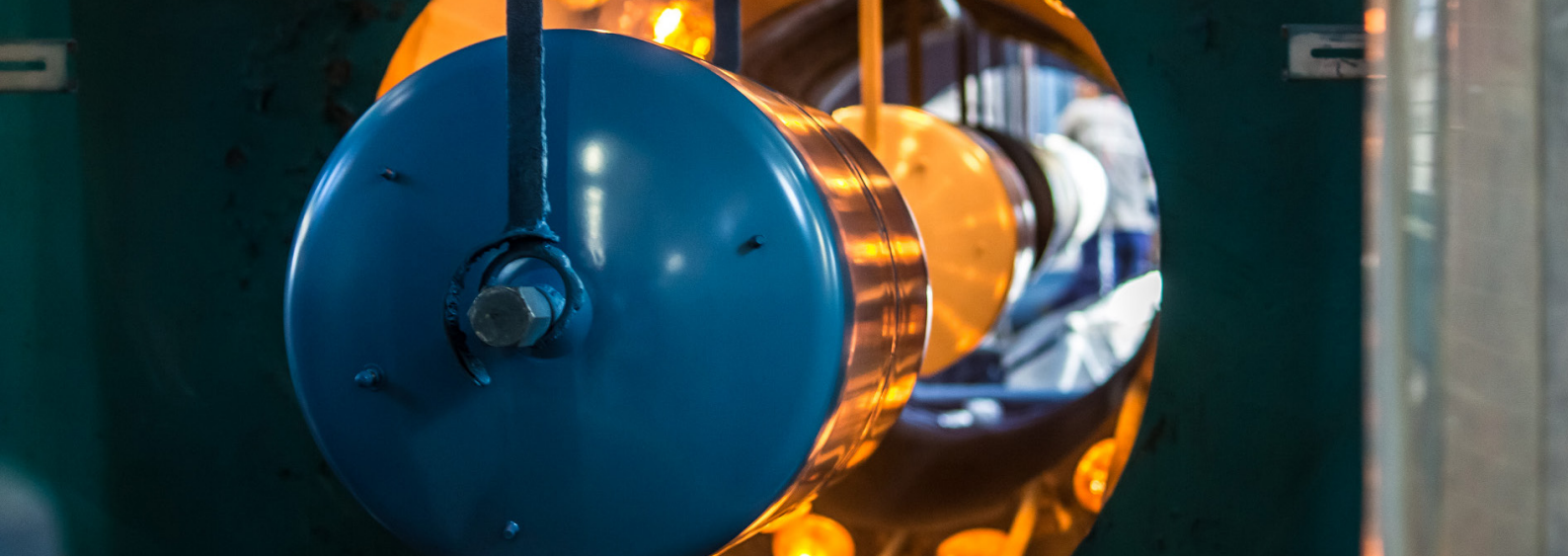
## HyTools

**All-in-one app for hydronic calculations.** HyTools is packed with expert hydronic data to simplify complex calculations and product selection. Achieving ideal system balancing, optimal pressurisation and energy-efficient is just a few clicks away with your smartphone.



HyTools is available from the App Store or Google Play





# Unique performance, innovative technology

High-quality materials, expert support and tried&tested technologies ensure our all-encompassing range of solutions help you meet every 21st Century challenge.

*"As IMI Pneumatex is leading innovation, we're always among the first to learn about the latest trends."*



**Gerhard Heiling, Austria**



# Sharing our knowledge

As a customer-focused business with decades of experience and involvement in over 100,000 major worldwide projects, we have amassed a great wealth of knowledge that we are committed to sharing with you.

## **Customer Training and Seminars.**

Our Hydronic College teams located across the globe have helped over 200,000 HVAC professionals to gain insight into our products and acquire practical experience thanks to proficient seminars and training.

## **Customer partnership.**

Thanks to our strong on-site experience we have the know-how to support you in any challenge you might face. **We work with you from the design stage all the way to the final commissioning to help create and maintain compliant, sustainable and highly efficient HVAC installations.**

*"I really appreciate the design support and technical advice from my sales rep"*



**Mathew Shiby, Singapore**

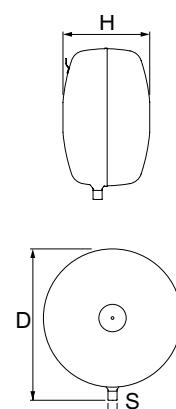


# Technical information

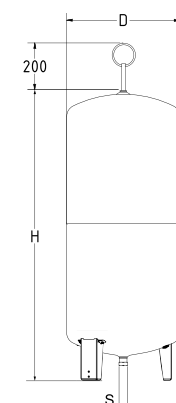
## Fixed air cushion system

### Statico

| Statico SD        |        |          |     |     |        |      |               |            |
|-------------------|--------|----------|-----|-----|--------|------|---------------|------------|
| Discus shaped     |        |          |     |     |        |      |               |            |
| Type              | VN [l] | p0 [bar] | D   | H   | m [kg] | S    | EAN           | Article No |
| <b>3 bar (PS)</b> |        |          |     |     |        |      |               |            |
| SD 8.3            | 8      | 1        | 314 | 166 | 3,5    | R1/2 | 7640148630016 | 710 1000   |
| SD 12.3           | 12     | 1        | 352 | 199 | 3,7    | R1/2 | 7640148630023 | 710 1001   |
| SD 18.3           | 18     | 1        | 393 | 222 | 4,1    | R3/4 | 7640148630030 | 710 1002   |
| SD 25.3           | 25     | 1        | 436 | 249 | 5      | R3/4 | 7640148630047 | 710 1003   |
| SD 35.3           | 35     | 1        | 485 | 280 | 6,4    | R3/4 | 7640148630054 | 710 1004   |
| SD 50.3           | 50     | 1,5      | 536 | 316 | 8      | R3/4 | 7640148630061 | 710 1005   |
| SD 80.3           | 80     | 1,5      | 636 | 346 | 12,7   | R3/4 | 7640148630078 | 710 1006   |



| Statico SU              |        |          |     |      |      |        |      |               |
|-------------------------|--------|----------|-----|------|------|--------|------|---------------|
| Slim, cylindrical model |        |          |     |      |      |        |      |               |
| Type                    | VN [l] | p0 [bar] | D   | H    | H*** | m [kg] | S    | Article No    |
| <b>3 bar (PS)</b>       |        |          |     |      |      |        |      |               |
| SU 140.6                | 140    | 3,5      | 420 | 1274 | 1489 | 25     | R3/4 | 7640148630221 |
| SU 200.6                | 200    | 3,5      | 500 | 1330 | 1565 | 33     | R3/4 | 7640148630238 |
| SU 300.6                | 300    | 3,5      | 560 | 1451 | 1692 | 39     | R3/4 | 7640148630245 |
| SU 400.6                | 400    | 3,5      | 620 | 1499 | 1760 | 57     | R3/4 | 7640148630252 |
| SU 500.6                | 500    | 3,5      | 680 | 1588 | 1859 | 66     | R3/4 | 7640148630269 |
| SU 600.6                | 600    | 3,5      | 740 | 1596 | 1874 | 76     | R3/4 | 7640148630276 |
| SU 800.6                | 800    | 3,5      | 740 | 2090 | 2360 | 100    | R3/4 | 7640148630283 |

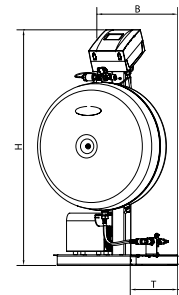


|                                    |       |
|------------------------------------|-------|
| Elasticity                         | ●●●●● |
| Pressurisation at power break down | ●●●●● |
| Constant pressure                  | ●○○○○ |
| Small nominal volume               | ●○○○○ |
| Remote control                     | ○○○○○ |
| Combined unit with degassing       | ○○○○○ |

# Dynamic air cushion systems with compressors

## Simply Compresso

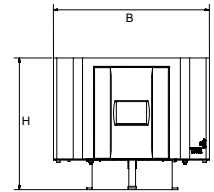
| <b>Simply Compresso 4 C2.1-80 S</b>   |          |               |        |     |      |     |        |          |               |              |
|---|----------|---------------|--------|-----|------|-----|--------|----------|---------------|--------------|
| Precision pressure maintenance $\pm 0.1$ bar, ECO-night functionality. 1 compressor, 1 spill valve, 1 primary vessel. |          |               |        |     |      |     |        |          |               |              |
| Type  | PS [bar] | max dpu [bar] | VN [l] | B   | H    | T   | m [kg] | Pel [kW] | EAN           | Article No   |
| C 2.1-80 S  | 4        | 2,5           | 80     | 603 | 1107 | 481 | 39     | 0,3      | 7640161645837 | 301021-41011 |



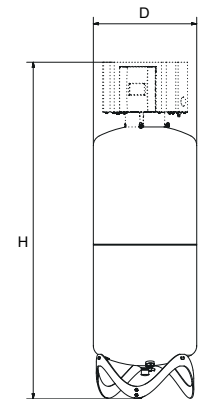
| <b>Simply Compresso 4 C2.1-80 SWM</b>   |          |               |        |     |      |     |        |          |               |              |
|---|----------|---------------|--------|-----|------|-----|--------|----------|---------------|--------------|
| Precision pressure maintenance $\pm 0.1$ bar, ECO-night mode. 1 compressor, 1 spill valve, 1 primary vessel. 1 water meter and 1 solenoid valve for water make-up |          |               |        |     |      |     |        |          |               |              |
| Type  | PS [bar] | max dpu [bar] | VN [l] | B   | H    | T   | m [kg] | Pel [kW] | EAN           | Article No   |
| C 2.1-80 SWM  | 4        | 2,5           | 80     | 603 | 1107 | 481 | 41     | 0,3      | 7640161645844 | 301021-41012 |

## Compresso

| <b>Compresso C 10.1 F Connect</b>   |          |     |     |     |        |          |               |            |  |
|---|----------|-----|-----|-----|--------|----------|---------------|------------|--|
| Precision pressure maintenance $\pm 0.1$ bar. 1 compressor. Valve manifold with 1 spill valve and safety valve. |          |     |     |     |        |          |               |            |  |
| Type  | PS [bar] | B   | H   | T   | m [kg] | Pel [kW] | EAN           | Article No |  |
| C 10.1-3.75 F   | 3,75     | 370 | 315 | 370 | 14     | 0,6      | 7640153570970 | 810 1411   |  |
| C 10.1-5 F  | 5        | 370 | 315 | 370 | 14     | 0,6      | 7640153570987 | 810 1413   |  |
| C 10.1-6 F  | 6        | 370 | 315 | 370 | 14     | 0,6      | 7640153570994 | 810 1414   |  |



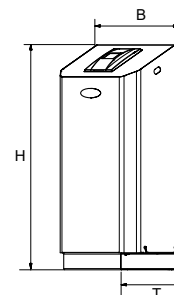
| <b>Compresso CU</b>  |        |     |      |        |     |      |               |            |  |
|--|--------|-----|------|--------|-----|------|---------------|------------|--|
| Primary vessel. Measuring foot for content measurement. Including flex tube for the water-side connection and lock shield valve with ball valve for fast draining. |        |     |      |        |     |      |               |            |  |
| Type   | VN [l] | D   | H    | m [kg] | S   | Sw   | EAN           | Article No |  |
| <b>6 bar (PS)</b>  |        |     |      |        |     |      |               |            |  |
| CU 200.6   | 200    | 500 | 1622 | 34     | Rp1 | G3/4 | 7640148630771 | 712 1000   |  |
| CU 300.6   | 300    | 560 | 1753 | 40     | Rp1 | G3/4 | 7640148630788 | 712 1001   |  |
| CU 400.6   | 400    | 620 | 1818 | 58     | Rp1 | G3/4 | 7640148630795 | 712 1002   |  |
| CU 500.6   | 500    | 680 | 1914 | 67     | Rp1 | G3/4 | 7640148630801 | 712 1003   |  |
| CU 600.6   | 600    | 740 | 1925 | 80     | Rp1 | G3/4 | 7640148630818 | 712 1004   |  |
| CU 800.6   | 800    | 740 | 2418 | 98     | Rp1 | G3/4 | 7640148630825 | 712 1005   |  |



# Dynamic air cushion systems with compressors

## Compresso

| <b>Compresso C 10.1 Connect</b>   |          |     |      |     |        |          |               |            |
|---|----------|-----|------|-----|--------|----------|---------------|------------|
| Precision pressure maintenance $\pm 0.1$ bar. 1 compressor. Valve manifold with 1 spill valve and safety valve. |          |     |      |     |        |          |               |            |
| Type  | PS [bar] | B   | H    | T   | m [kg] | Pel [kW] | EAN           | Article No |
| C 10.1-3.0  | 3        | 520 | 1060 | 350 | 21     | 0,6      | 7640161629042 | 810 1420   |
| C 10.1-3.75   | 3,75     | 520 | 1060 | 350 | 21     | 0,6      | 7640161628182 | 810 1421   |
| C 10.1-4.2  | 4,2      | 520 | 1060 | 350 | 21     | 0,6      | 7640161629059 | 810 1422   |
| C 10.1-5.0  | 5        | 520 | 1060 | 350 | 21     | 0,6      | 7640161628199 | 810 1423   |
| C 10.1-6.0  | 6        | 520 | 1060 | 350 | 21     | 0,6      | 7640161628205 | 810 1424   |



| <b>Compresso C 10.2 Connect</b>  |          |     |      |     |        |          |               |            |
|--|----------|-----|------|-----|--------|----------|---------------|------------|
| Precision pressure maintenance $\pm 0.1$ bar. 2 compressors. Valve manifold with 1 spill valve and safety valve. Switching is time and load dependant. |          |     |      |     |        |          |               |            |
| Type   | PS [bar] | B   | H    | T   | m [kg] | Pel [kW] | EAN           | Article No |
| C 10.2-3.0   | 3        | 520 | 1060 | 350 | 35     | 1,2      | 7640161629066 | 810 1460   |
| C 10.2-3.75  | 3,75     | 520 | 1060 | 350 | 35     | 1,2      | 7640161628236 | 810 1461   |
| C 10.2-4.2   | 4,2      | 520 | 1060 | 350 | 35     | 1,2      | 7640161629073 | 810 1462   |
| C 10.2-5.0   | 5        | 520 | 1060 | 350 | 35     | 1,2      | 7640161628243 | 810 1463   |
| C 10.2-5.0   | 6        | 520 | 1060 | 350 | 35     | 1,2      | 7640161628250 | 810 1464   |

T = Depth of the device

| <b>Compresso C 15.1 Connect</b>   |          |     |      |     |        |          |               |            |
|---|----------|-----|------|-----|--------|----------|---------------|------------|
| Precision pressure maintenance $\pm 0.1$ bar. 1 compressor. Valve manifold with 1 spill valve and safety valve. |          |     |      |     |        |          |               |            |
| Type  | PS [bar] | B   | H    | T   | m [kg] | Pel [kW] | EAN           | Article No |
| C 15.1-6.0  | 6        | 520 | 1060 | 350 | 42     | 1,3      | 7640161628212 | 810 1434   |
| C 15.1-10.0   | 10       | 520 | 1060 | 350 | 42     | 1,3      | 7640161628229 | 810 1435   |

| <b>Compresso C 15.2 Connect</b>   |          |     |      |     |        |          |               |            |
|---|----------|-----|------|-----|--------|----------|---------------|------------|
| Precision pressure maintenance $\pm 0.1$ bar. 2 compressors. Valve manifold with 2 spill valves and safety valve. Switching is time and load dependant. |          |     |      |     |        |          |               |            |
| Type  | PS [bar] | B   | H    | T   | m [kg] | Pel [kW] | EAN           | Article No |
| C 15.2-6.0  | 6        | 520 | 1060 | 350 | 62     | 2,6      | 7640161628267 | 810 1474   |
| C 15.2-10.0   | 10       | 520 | 1060 | 350 | 62     | 2,6      | 7640161628274 | 810 1475   |

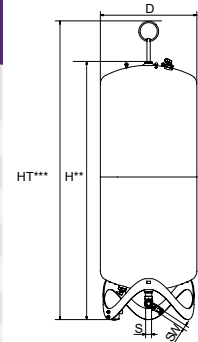
|                                    |           |
|------------------------------------|-----------|
| Combined unit with degassing       | ● ● ● ● ● |
| Small nominal volume               | ● ● ● ● ● |
| Remote control                     | ● ● ● ● ● |
| Constant pressure                  | ● ● ● ● ○ |
| Noise                              | ● ● ● ● ○ |
| Elasticity                         | ● ● ● ● ○ |
| Pressurisation at power break down | ○ ○ ○ ○ ○ |

# Dynamic air cushion systems with compressors

## Compresso

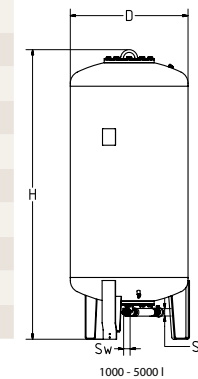
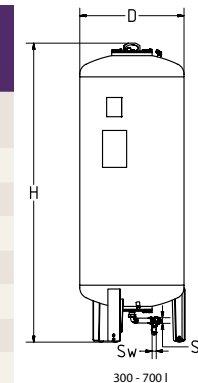
**Compresso CU**  
 Primary vessel. Measuring foot for content measurement. Including flex tube for the water-side connection and lock shield valve with ball valve for fast draining.

| Type              | VN [l] | D   | H**  | HT*** | m [kg] | S   | Sw   | EAN           | Article No |
|-------------------|--------|-----|------|-------|--------|-----|------|---------------|------------|
| <b>6 bar (PS)</b> |        |     |      |       |        |     |      |               |            |
| CU 200.6          | 200    | 500 | 1340 | 1565  | 34     | Rp1 | G3/4 | 7640148630771 | 712 1000   |
| CU 300.6          | 300    | 560 | 1469 | 1690  | 40     | Rp1 | G3/4 | 7640148630788 | 712 1001   |
| CU 400.6          | 400    | 620 | 1532 | 1760  | 58     | Rp1 | G3/4 | 7640148630795 | 712 1002   |
| CU 500.6          | 500    | 680 | 1627 | 1858  | 67     | Rp1 | G3/4 | 7640148630801 | 712 1003   |
| CU 600.6          | 600    | 740 | 1638 | 1873  | 80     | Rp1 | G3/4 | 7640148630818 | 712 1004   |
| CU 800.6          | 800    | 740 | 2132 | 2360  | 98     | Rp1 | G3/4 | 7640148630825 | 712 1005   |



**Compresso CG**  
 Primary vessel. Measuring foot for content measurement. Including flex tube for the water-side connection and lock shield valve with ball valve for fast draining. Corrosion-protected internal coating for minimum bag wear.

| Type               | VN [l] | D    | H**  | HT*** | m [kg] | S       | Sw   | EAN           | Article No |
|--------------------|--------|------|------|-------|--------|---------|------|---------------|------------|
| <b>6 bar (PS)</b>  |        |      |      |       |        |         |      |               |            |
| CG 300.6           | 300    | 500  | 1823 | 1839  | 140    | Rp1     | G3/4 | 7640148630894 | 712 1006   |
| CG 500.6           | 500    | 650  | 1864 | 1893  | 190    | Rp1     | G3/4 | 7640148630900 | 712 1007   |
| CG 700.6           | 700    | 750  | 1894 | 1931  | 210    | Rp1     | G3/4 | 7640148630917 | 712 1008   |
| CG 1000.6          | 1000   | 850  | 2097 | 2132  | 290    | Rp1 1/2 | G3/4 | 7640148630924 | 712 1009   |
| CG 1500.6          | 1500   | 1016 | 2248 | 2295  | 400    | Rp1 1/2 | G3/4 | 7640148630931 | 712 1010   |
| CG 2000.6          | 2000   | 1016 | 2746 | 2785  | 680    | Rp1 1/2 | G3/4 | 7640148630948 | 712 1015   |
| CG 3000.6          | 3000   | 1300 | 2850 | 2936  | 840    | Rp1 1/2 | G3/4 | 7640148630955 | 712 1012   |
| CG 4000.6          | 4000   | 1300 | 3496 | 3547  | 950    | Rp1 1/2 | G3/4 | 7640148630962 | 712 1013   |
| CG 5000.6          | 5000   | 1300 | 4134 | 4183  | 1050   | Rp1 1/2 | G3/4 | 7640148630979 | 712 1014   |
| <b>10 bar (PS)</b> |        |      |      |       |        |         |      |               |            |
| CG 300.10          | 300    | 500  | 1854 | 1866  | 160    | Rp1     | G3/4 | 7640148631075 | 712 3000   |
| CG 500.10          | 500    | 650  | 1897 | 1921  | 220    | Rp1     | G3/4 | 7640148631082 | 712 3001   |
| CG 700.10          | 700    | 750  | 1928 | 1961  | 250    | Rp1     | G3/4 | 7640148631099 | 712 3002   |
| CG 1000.10         | 1000   | 850  | 2097 | 2132  | 340    | Rp1 1/2 | G3/4 | 7640148631105 | 712 3003   |
| CG 1500.10         | 1500   | 1016 | 2285 | 2331  | 460    | Rp1 1/2 | G3/4 | 7640148631112 | 712 3004   |
| CG 2000.10         | 2000   | 1016 | 2779 | 2819  | 760    | Rp1 1/2 | G3/4 | 7640148631129 | 712 3009   |
| CG 3000.10         | 3000   | 1300 | 2879 | 2942  | 920    | Rp1 1/2 | G3/4 | 7640148631136 | 712 3006   |



|                                    |       |
|------------------------------------|-------|
| Combined unit with degassing       | ●●●●● |
| Small nominal volume               | ●●●●● |
| Remote control                     | ●●●●● |
| Constant pressure                  | ●●●●○ |
| Noise                              | ●●●●○ |
| Elasticity                         | ●●●●○ |
| Pressurisation at power break down | ○○○○○ |

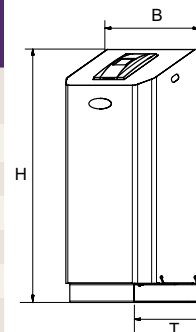
# Dynamic air cushion systems with compressors

## Transfero

### Transfero TV .1 E Connect

Precision pressure maintenance  $\pm 0,2$  bar. 1 pump. 1 spill valve and two motor driven valves for degassing and pressurisation. 1 solenoid valve and 1 water meter for water make-up.

| Type               | B   | H    | T   | m [kg] | Pel [kW] | dpu [bar] | SPL [dB(A)] | EAN           | Article No |
|--------------------|-----|------|-----|--------|----------|-----------|-------------|---------------|------------|
| <b>10 bar (PS)</b> |     |      |     |        |          |           |             |               |            |
| TV 4.1 E           | 500 | 920  | 530 | 42     | 0.75     | 1-2,5     | ~55*        | 7640161629462 | 811 1500   |
| TV 6.1 E           | 500 | 920  | 530 | 44     | 1.1      | 1,5-3,5   | ~55*        | 7640161629479 | 811 1501   |
| TV 8.1 E           | 500 | 920  | 530 | 45     | 1.4      | 2-4,5     | ~55*        | 7640161629486 | 811 1502   |
| TV 10.1 E          | 500 | 1300 | 530 | 50     | 1.7      | 3,5-6,5   | ~60*        | 7640161629493 | 811 1503   |
| <b>13 bar (PS)</b> |     |      |     |        |          |           |             |               |            |
| TV 14.1 E          | 500 | 1300 | 530 | 69     | 1.7      | 5,5-10    | ~60*        | 7640161629509 | 811 1504   |



### Transfero TV .1 EH Connect

Precision pressure maintenance  $\pm 0,2$  bar. 1 pump. 1 spill valve and two motor driven valves for degassing and pressurisation. 1 spill valve for peak load pressurisation. 1 solenoid valve and 1 water meter for water make-up.

| Type               | B   | H    | T   | m [kg] | Pel [kW] | dpu [bar] | SPL [dB(A)] | EAN           | Article No |
|--------------------|-----|------|-----|--------|----------|-----------|-------------|---------------|------------|
| <b>10 bar (PS)</b> |     |      |     |        |          |           |             |               |            |
| TV 4.1 EH          | 500 | 920  | 530 | 42     | 0.75     | 1-2,5     | ~55*        | 7640161629516 | 811 1510   |
| TV 6.1 EH          | 500 | 920  | 530 | 46     | 1.1      | 1,5-3,5   | ~55*        | 7640161629523 | 811 1511   |
| TV 8.1 EH          | 500 | 920  | 530 | 47     | 1.4      | 2-4,5     | ~55*        | 7640161629530 | 811 1512   |
| TV 10.1 EH         | 500 | 1300 | 530 | 52     | 1.7      | 3,5-6,5   | ~60*        | 7640161629547 | 811 1513   |
| <b>13 bar (PS)</b> |     |      |     |        |          |           |             |               |            |
| TV 14.1 EH         | 500 | 1300 | 530 | 72     | 1.7      | 5,5-10    | ~60*        | 7640161629851 | 811 1514   |

### Transfero TV .2 EH Connect

Precision pressure maintenance  $\pm 0,2$  bar. 2 pumps. 1 spill valve and two motor driven valves for degassing and pressurisation. 1 spill valve for peak load pressurisation. 1 solenoid valve and 1 water meter for water make-up.

| Type               | B   | H    | T   | m [kg] | Pel [kW] | dpu [bar] | SPL [dB(A)] | EAN           | Article No |
|--------------------|-----|------|-----|--------|----------|-----------|-------------|---------------|------------|
| <b>10 bar (PS)</b> |     |      |     |        |          |           |             |               |            |
| TV 4.2 EH          | 680 | 920  | 530 | 54     | 1.5      | 1-2,5     | ~55*        | 7640161629554 | 811 1520   |
| TV 6.2 EH          | 680 | 920  | 530 | 57     | 2.2      | 1,5-3,5   | ~55*        | 7640161629561 | 811 1521   |
| TV 8.2 EH          | 680 | 920  | 530 | 60     | 2.8      | 2-4,5     | ~55*        | 7640161629578 | 811 1522   |
| TV 10.2 EH         | 680 | 1300 | 530 | 70     | 3.4      | 3,5-6,5   | ~60*        | 7640161629585 | 811 1523   |
| <b>13 bar (PS)</b> |     |      |     |        |          |           |             |               |            |
| TV 14.2 EH         | 680 | 1300 | 530 | 97     | 3.4      | 5,5-10    | ~60*        | 7640161629592 | 811 1524   |

\*) Pump operation

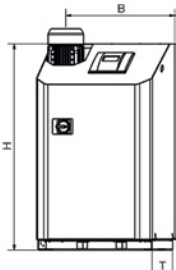
|                                    |       |
|------------------------------------|-------|
| Combined unit with degassing       | ●●●●● |
| Small nominal volume               | ●●●●● |
| Remote control                     | ●●●●● |
| Constant pressure                  | ●●●●○ |
| Noise                              | ●●●●○ |
| Elasticity                         | ●●●●○ |
| Pressurisation at power break down | ○○○○○ |

# Dynamic air cushion systems with compressors

## Transfero

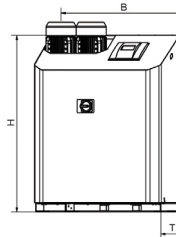
**Transfero TVI.1 EHC Connect**  
 Precision pressure maintenance  $\pm 0,2$  bar. 1 pump. 1 spill valve and two motor driven valves for degassing and pressurisation. 1 spill valve for peak load pressurisation. 1 solenoid valve and 1 water meter for water make-up. Cooling insulation with condensation water protection

| Type               | B   | H    | T   | m [kg] | Pel [kW] | dpu [bar] | SPL [dB(A)] | EAN           | Article No   |
|--------------------|-----|------|-----|--------|----------|-----------|-------------|---------------|--------------|
| <b>25 bar (PS)</b> |     |      |     |        |          |           |             |               |              |
| TVI 19.1 EHC       | 570 | 1086 | 601 | 87     | 2,6      | 6,5-15,5  | ~60*        | 7640161636736 | 301033-00600 |
| TVI 25.1 EHC       | 570 | 1258 | 601 | 96     | 3,4      | 10,5-20,5 | ~60*        | 7640161636743 | 301033-00700 |



**Transfero TVI .2 EH Connect**  
 Precision pressure maintenance  $\pm 0,2$  bar. 2 pumps. 1 spill valve and two motor driven valves for degassing and pressurisation. 1 spill valve for peak load pressurisation. 1 solenoid valve and 1 water meter for water make-up. Cooling insulation with condensation water protection.

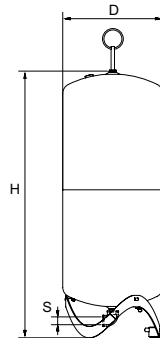
| Type               | B   | H    | T   | m [kg] | Pel [kW] | dpu [bar] | SPL [dB(A)] | EAN           | Article No   |
|--------------------|-----|------|-----|--------|----------|-----------|-------------|---------------|--------------|
| <b>25 bar (PS)</b> |     |      |     |        |          |           |             |               |              |
| TVI 19.2 EH        | 751 | 1086 | 601 | 132    | 5,2      | 6,5-15,5  | ~60*        | 7640161636927 | 301033-10600 |
| TVI 25.2 EH        | 751 | 1258 | 601 | 150    | 6,8      | 10,5-20,5 | ~60*        | 7640161636729 | 301033-10700 |



\*) Pump operation

**Transfero TU**  
 Primary vessel. Measuring foot for content measurement. Including assembly kit for the water-side.

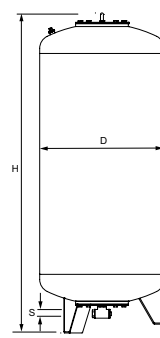
| Type              | VN [l] | D   | H    | H**  | m [kg] | S        | EAN           | Article No |
|-------------------|--------|-----|------|------|--------|----------|---------------|------------|
| <b>2 bar (PS)</b> |        |     |      |      |        |          |               |            |
| TU 200            | 200    | 500 | 1339 | 1565 | 36     | Rp 1 1/4 | 7640148631594 | 713 1000   |
| TU 300            | 300    | 560 | 1469 | 1690 | 41     | Rp 1 1/4 | 7640148631600 | 713 1001   |
| TU 400            | 400    | 620 | 1532 | 1760 | 58     | Rp 1 1/4 | 7640148631617 | 713 1002   |
| TU 500            | 500    | 680 | 1627 | 1858 | 68     | Rp 1 1/4 | 7640148631624 | 713 1003   |
| TU 600            | 600    | 740 | 1638 | 1873 | 78     | Rp 1 1/4 | 7640148631631 | 713 1004   |
| TU 800            | 800    | 740 | 2132 | 2360 | 99     | Rp 1 1/4 | 7640148631648 | 713 1005   |



\*\*) Max. height when vessel is tilted

**Transfero TG**  
 Primary vessel. Measuring foot for content measurement. Including assembly kit for the water-side connection.

| Type*             | VN [l] | D    | H    | H**  | m [kg] | S        | EAN           | Article No |
|-------------------|--------|------|------|------|--------|----------|---------------|------------|
| <b>2 bar (PS)</b> |        |      |      |      |        |          |               |            |
| TG 1000           | 1000   | 850  | 2199 | 2210 | 280    | Rp 1 1/4 | 7640148631716 | 713 1006   |
| TG 1500           | 1500   | 1016 | 2351 | 2381 | 360    | Rp 1 1/4 | 7640148631723 | 713 1007   |
| TG 2000           | 2000   | 1016 | 2848 | 2876 | 640    | Rp 1 1/4 | 7640148631730 | 713 1012   |
| TG 3000           | 3000   | 1300 | 2951 | 3016 | 800    | Rp 1 1/4 | 7640148631747 | 713 1009   |
| TG 4000           | 4000   | 1300 | 3592 | 3633 | 910    | Rp 1 1/4 | 7640148631754 | 713 1010   |
| TG 5000           | 5000   | 1300 | 4216 | 4275 | 1010   | Rp 1 1/4 | 7640148631761 | 713 1011   |



\*) Special vessel upon request.

\*\*) Max. height when vessel is tilted

|                                    |       |
|------------------------------------|-------|
| Combined unit with degassing       | ●●●●● |
| Small nominal volume               | ●●●●● |
| Remote control                     | ●●●●● |
| Constant pressure                  | ●●●●○ |
| Noise                              | ●●●●○ |
| Elasticity                         | ●●●●○ |
| Pressurisation at power break down | ○○○○○ |

# Technical information

## Automatic air vents and separators

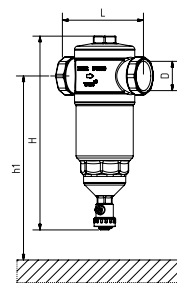
### Dirt Separator: Zeparo Cyclone

#### Zeparo Cyclone ZCD

Horizontal and vertical installation.

| Type    | H   | h1  | L   | q <sub>nom</sub><br>[m <sup>3</sup> /h] | q <sub>max</sub><br>[m <sup>3</sup> /h] | m<br>[kg] | D      | EAN           | Article No |
|---------|-----|-----|-----|---|---|-----------|--------|---------------|------------|
| ZCD 20* | 201 | 305 | 100 | 1,18                                    | 2,3                                     | 1,3       | G3/4   | 7640153570543 | 789 7420   |
| ZCD 25  | 201 | 305 | 100 | 1,47                                    | 3,8                                     | 1,3       | G1     | 7640153570550 | 789 7425   |
| ZCD 32  | 258 | 355 | 122 | 3,18                                    | 7,2                                     | 2,2       | G1 1/4 | 7640153570567 | 789 7432   |
| ZCD 40  | 310 | 400 | 158 | 4,75                                    | 10,2                                    | 3,7       | G1 1/2 | 7640153570574 | 789 7440   |
| ZCD 50  | 310 | 400 | 160 | 6,88                                    | 16,0                                    | 3,9       | G2     | 7640153570581 | 789 7450   |

\*) Can be connected to smooth pipes by KOMBI compression coupling.

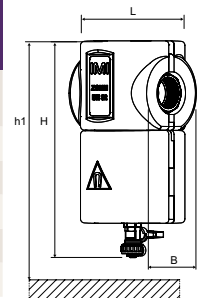


#### Zeparo Cyclone ZCDM Sets ZCD + ZCHM

Horizontal and vertical installation.

| Type | H     | h1  | L   | B<br>[mm] | m<br>[kg] | D      | Number of<br>magnets | EAN           | Article No |
|------|-------|-----|-----|-----------|-----------|--------|----------------------|---------------|------------|
| 20*  | 213,5 | 305 | 100 | 110       | 1,4       | G3/4   | 4                    | 7640153570598 | 789 7520   |
| 25   | 213,5 | 305 | 100 | 110       | 1,4       | G1     | 4                    | 7640153570604 | 789 7525   |
| 32   | 269,5 | 355 | 122 | 132       | 2,4       | G1 1/4 | 4                    | 7640153570611 | 789 7532   |
| 40   | 327,5 | 400 | 158 | 160,5     | 3,9       | G1 1/2 | 6                    | 7640153570628 | 789 7540   |
| 50   | 327,5 | 400 | 160 | 160,5     | 4,2       | G2     | 6                    | 7640153570635 | 789 7550   |

\*) Can be connected to smooth pipes by KOMBI compression coupling.

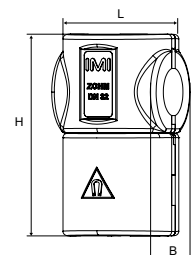


## Accessories

#### Magnet and Thermal insulation ZCHM

The insulation with magnet can be mounted on the Zeparo Cyclone without draining the system. Also compatible with the flanged ZCDF.

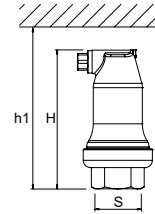
| Type       | Size     | H   | L     | B     | m<br>[kg] | Number of<br>magnets | EAN           | Article No |
|------------|----------|-----|-------|-------|-----------|----------------------|---------------|------------|
| ZCHM 20-25 | DN 20-25 | 175 | 108   | 110   | 4         | 0,126                | 7640161629158 | 787 7425   |
| ZCHM 32    | DN 32    | 232 | 132   | 134   | 4         | 0,189                | 7640161629202 | 787 7432   |
| ZCHM 40-50 | DN 40-50 | 289 | 158,5 | 160,5 | 6         | 0,310                | 7640161629219 | 787 7450   |



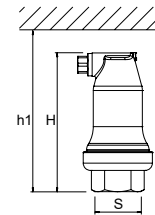
# Automatic air vents and separators

## Automatic air vent, versions Top and Purge: Zeparo ZUT / ZUP

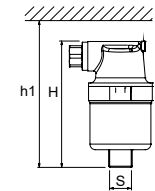
| <b>Zeparo ZUT</b><br>Female thread. Vertical installation. |     |     |        |       |           |               |            |
|--|-----|-----|--------|-------|-----------|---------------|------------|
| Type   | H   | h1  | m [kg] | S     | dpu [bar] | EAN           | Article No |
| ZUT 15   | 124 | 149 | 0,6    | Rp1/2 | 10        | 7640148632454 | 789 0515   |
| ZUT 20   | 124 | 149 | 0,7    | Rp3/4 | 10        | 7640148632461 | 789 0520   |
| ZUT 25   | 124 | 149 | 0,7    | Rp1   | 10        | 7640148632478 | 789 0525   |



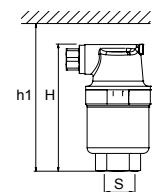
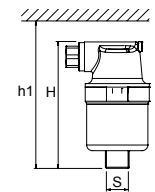
| <b>Zeparo ZUTS Solar</b><br>Female thread. Vertical installation. |     |     |        |       |           |               |            |
|---|-----|-----|--------|-------|-----------|---------------|------------|
| Type  | H   | h1  | m [kg] | S     | dpu [bar] | EAN           | Article No |
| ZUTS 15   | 124 | 149 | 0,6    | Rp1/2 | 10        | 7640148632492 | 789 1615   |



| <b>Zeparo ZUP</b><br>Male thread. Vertical installation. |    |     |        |      |           |               |            |
|--|----|-----|--------|------|-----------|---------------|------------|
| Type   | H  | h1  | m [kg] | S    | dpu [bar] | EAN           | Article No |
| ZUP 10   | 90 | 110 | 0,4    | R3/8 | 6         | 7640148632508 | 789 1510   |

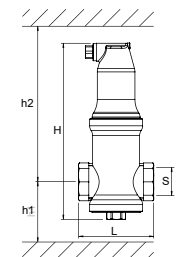


| <b>Zeparo ZUPN</b><br>ZUPN 10 Male thread. ZUPN 15 Female thread. Vertical installation. Nickel plated. |    |     |        |       |           |               |            |
|---|----|-----|--------|-------|-----------|---------------|------------|
| Type  | H  | h1  | m [kg] | S     | dpu [bar] | EAN           | Article No |
| ZUPN 10   | 90 | 110 | 0,4    | R3/8  | 6         | 7640161644359 | 789 1511   |
| ZUPN 15   | 93 | 110 | 0,4    | Rp1/2 | 6         | 7640161644366 | 789 1516   |

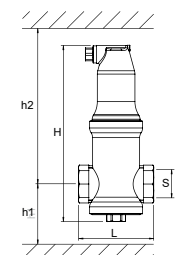


## Microbubble separator: Zeparo ZUV – version Vent

| <b>Zeparo ZUV</b><br>Female thread. Horizontal installation. |     |    |     |    |        |        |           |              |               |            |
|--|-----|----|-----|----|--------|--------|-----------|--------------|---------------|------------|
| Type   | H   | h1 | h2  | L  | m [kg] | S      | qN [m³/h] | qNmax [m³/h] | EAN           | Article No |
| ZUV 20   | 204 | 73 | 176 | 88 | 1,1    | G3/4   | 1,3       | 2,3          | 7640148632522 | 789 1120   |
| ZUV 25   | 207 | 64 | 188 | 88 | 1,2    | G1     | 2,1       | 3,8          | 7640148632546 | 789 1125   |
| ZUV 32   | 239 | 81 | 203 | 88 | 1,4    | G1 1/4 | 3,7       | 7,2          | 7640148632553 | 789 1132   |
| ZUV 40   | 273 | 83 | 235 | 88 | 1,5    | G1 1/2 | 5         | 10,2         | 7640148632560 | 789 1140   |



| <b>Zeparo ZUVS solar</b><br>Female thread. Horizontal installation. |     |    |     |    |        |        |           |              |               |            |
|---|-----|----|-----|----|--------|--------|-----------|--------------|---------------|------------|
| Type  | H   | h1 | h2  | L  | m [kg] | S      | qN [m³/h] | qNmax [m³/h] | EAN           | Article No |
| ZUVS 20   | 204 | 73 | 176 | 88 | 1,1    | G3/4   | 1,3       | 2,3          | 7640148632607 | 789 1720   |
| ZUVS 25   | 207 | 64 | 188 | 88 | 1,2    | G1     | 2,1       | 3,8          | 7640148632621 | 789 1725   |
| ZUVS 32   | 239 | 81 | 203 | 88 | 1,4    | G1 1/4 | 3,7       | 7,2          | 7640148632638 | 789 1732   |
| ZUVS 40   | 273 | 83 | 235 | 88 | 1,5    | G1 1/2 | 5         | 10,2         | 7640148632645 | 789 1740   |

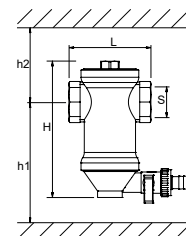




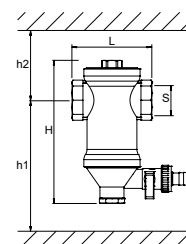
# Automatic air vents and separators

## Dirt and Magnetic Separator: Zeparo ZUD / ZUM

| <b>Zeparo ZUD</b>                       |     |     |    |    |        |        |                        |                                       |               |            |
|---|-----|-----|----|----|--------|--------|------------------------|---------------------------------------|---------------|------------|
| Female thread. Horizontal installation. |     |     |    |    |        |        |                        |                                       |               |            |
| Type                                    | H   | h1  | h2 | L  | m [kg] | S      | qN [m <sup>3</sup> /h] | qN <sub>max</sub> [m <sup>3</sup> /h] | EAN           | Article No |
| ZUD 20                                  | 141 | 128 | 78 | 88 | 0,9    | G3/4   | 1,3                    | 2,3                                   | 7640148632683 | 789 2120   |
| ZUD 25                                  | 144 | 140 | 69 | 88 | 1,0    | G1     | 2,1                    | 3,8                                   | 7640148632706 | 789 2125   |
| ZUD 32                                  | 176 | 155 | 86 | 88 | 1,2    | G1 1/4 | 3,7                    | 7,2                                   | 7640148632713 | 789 2132   |
| ZUD 40                                  | 210 | 187 | 88 | 88 | 1,4    | G1 1/2 | 5,0                    | 10,2                                  | 7640148632720 | 789 2140   |

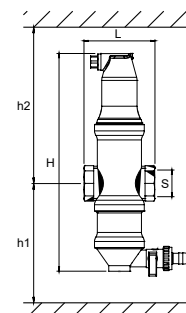


| <b>Zeparo ZUM with magnetic action</b>  |     |     |    |    |        |        |                        |                                       |               |            |
|---|-----|-----|----|----|--------|--------|------------------------|---------------------------------------|---------------|------------|
| Female thread. Horizontal installation. |     |     |    |    |        |        |                        |                                       |               |            |
| Type                                    | H   | h1  | h2 | L  | m [kg] | S      | qN [m <sup>3</sup> /h] | qN <sub>max</sub> [m <sup>3</sup> /h] | EAN           | Article No |
| ZUM 20                                  | 155 | 202 | 78 | 88 | 1,2    | G3/4   | 1,3                    | 2,3                                   | 7640148632768 | 789 3120   |
| ZUM 25                                  | 158 | 214 | 70 | 88 | 1,3    | G1     | 2,1                    | 3,8                                   | 7640148632782 | 789 3125   |
| ZUM 32                                  | 190 | 229 | 86 | 88 | 1,5    | G1 1/4 | 3,7                    | 7,2                                   | 7640148632799 | 789 3132   |
| ZUM 40                                  | 224 | 261 | 86 | 88 | 1,6    | G1 1/2 | 5                      | 10,2                                  | 7640148632805 | 789 3140   |



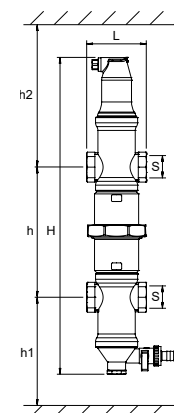
## Air and Dirt Separator: Zeparo ZUKM – version Kombi

| <b>Zeparo ZUKM</b>  |     |     |     |    |        |        |                        |                                       |               |            |
|---|-----|-----|-----|----|--------|--------|------------------------|---------------------------------------|---------------|------------|
| Dry magnetic rod in pocket to increase the magnetite capture. Female thread. Horizontal installation. |     |     |     |    |        |        |                        |                                       |               |            |
| Type  | H   | h1  | h2  | L  | m [kg] | S      | qN [m <sup>3</sup> /h] | qN <sub>max</sub> [m <sup>3</sup> /h] | EAN           | Article No |
| ZUKM 20   | 281 | 230 | 176 | 88 | 1,6    | G3/4   | 1,3                    | 2,3                                   | 7640148632898 | 789 4220   |
| ZUKM 25   | 284 | 221 | 186 | 88 | 1,7    | G1     | 2,1                    | 3,8                                   | 7640148632911 | 789 4225   |
| ZUKM 32   | 316 | 238 | 203 | 88 | 1,9    | G1 1/4 | 3,7                    | 7,2                                   | 7640148632928 | 789 4232   |
| ZUKM 40   | 350 | 240 | 235 | 88 | 2,0    | G1 1/2 | 5                      | 10,2                                  | 7640148632935 | 789 4240   |



## Air and Dirt Separator: Zeparo ZUCM – Low-loss header, version Collect

| <b>Zeparo ZUCM with magnetic action</b>   |     |     |     |     |    |        |        |                        |                                       |               |            |
|---|-----|-----|-----|-----|----|--------|--------|------------------------|---------------------------------------|---------------|------------|
| Dry magnetic rod in pocket to increase the magnetite capture. Female thread. Horizontal installation. |     |     |     |     |    |        |        |                        |                                       |               |            |
| Type  | H   | h   | h1  | h2  | L  | m [kg] | S      | qN [m <sup>3</sup> /h] | qN <sub>max</sub> [m <sup>3</sup> /h] | EAN           | Article No |
| ZUCM 20   | 464 | 211 | 202 | 176 | 88 | 2,9    | G3/4   | 1,3                    | 2,3                                   | 7640148632997 | 789 5220   |
| ZUCM 25   | 470 | 193 | 214 | 186 | 88 | 3,2    | G1     | 2,1                    | 3,8                                   | 7640148633017 | 789 5225   |
| ZUCM 32   | 534 | 227 | 229 | 203 | 88 | 3,7    | G1 1/4 | 3,7                    | 7,2                                   | 7640148633024 | 789 5232   |
| ZUCM 40   | 602 | 231 | 261 | 235 | 88 | 4,0    | G1 1/2 | 5                      | 10,2                                  | 7640148633031 | 789 5240   |



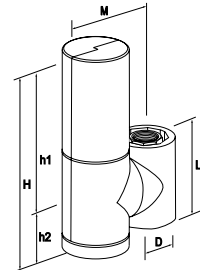
# Automatic air vents and separators

## Zeparo ZT Turnable

### Microbubble separator: Zeparo ZTV - Vent version

Female thread or smooth pipes (15, 18 and 22 mm) with additional KOMBI compression coupling. Horizontal and vertical installation.

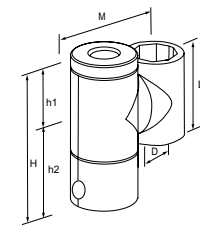
| Type    | H   | h1  | h2 | L   | M   | m [kg] | D       | qN [m³/h] | qN <sub>max</sub> [m³/h] | EAN           | Article No   |
|---------|-----|-----|----|-----|-----|--------|---------|-----------|--------------------------|---------------|--------------|
| ZTVI 20 | 268 | 194 | 74 | 110 | 122 | 1,97   | G 3/4   | 1,15      | 2,3                      | 7640161638914 | 303020-70501 |
| ZTVI 25 | 268 | 194 | 74 | 110 | 122 | 2,07   | G 1     | 1,8       | 3,8                      | 7640161638938 | 303020-70601 |
| ZTVI 32 | 268 | 194 | 74 | 110 | 122 | 2,11   | G 1 1/4 | 3,0       | 7,2                      | 7640161638952 | 303020-70701 |



### Dirt Separator: Zeparo ZTM

Dry magnetic rod in pocket to increase magnetite capture. Female thread or smooth pipes (15, 18 and 22 mm) with additional KOMBI compression coupling. Horizontal and vertical installation.

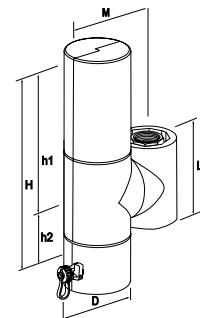
| Type    | H   | h1 | h2  | L   | M   | m [kg] | D       | qN [m³/h] | qN <sub>max</sub> [m³/h] | EAN           | Article No   |
|---------|-----|----|-----|-----|-----|--------|---------|-----------|--------------------------|---------------|--------------|
| ZTMI 20 | 197 | 74 | 123 | 110 | 157 | 1,89   | G 3/4   | 1,15      | 2,3                      | 7640161639119 | 303041-70501 |
| ZTMI 25 | 197 | 74 | 123 | 110 | 157 | 1,94   | G 1     | 1,8       | 3,8                      | 7640161639133 | 303041-70601 |
| ZTMI 32 | 197 | 74 | 123 | 110 | 157 | 2,04   | G 1 1/4 | 3,0       | 7,2                      | 7640161639157 | 303041-70701 |



### Microbubble and dirt separator: Zeparo ZTKM - Kombi version

Dry magnetic rod in pocket to increase magnetite capture. Female thread or smooth pipes (15, 18 and 22 mm) with additional KOMBI compression coupling. Horizontal and vertical installation.

| Type     | H   | h1  | h2  | L   | M   | m [kg] | D       | qN [m³/h] | qN <sub>max</sub> [m³/h] | EAN           | Article No   |
|----------|-----|-----|-----|-----|-----|--------|---------|-----------|--------------------------|---------------|--------------|
| ZTKMI 20 | 317 | 194 | 123 | 110 | 157 | 2,8    | G 3/4   | 1,15      | 2,3                      | 7640161639218 | 303051-80501 |
| ZTKMI 25 | 317 | 194 | 123 | 110 | 157 | 2,9    | G 1     | 1,8       | 3,8                      | 7640161639232 | 303051-80601 |
| ZTKMI 32 | 317 | 194 | 123 | 110 | 157 | 3      | G 1 1/4 | 3,0       | 7,2                      | 7640161639256 | 303051-80701 |



qN = Nominal flow/flow rate  
 qN<sub>max</sub> = Maximum flow

# Automatic air vents and separators

## Zeparo Cyclone Max

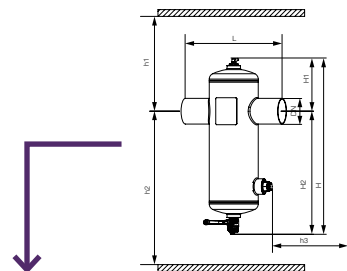
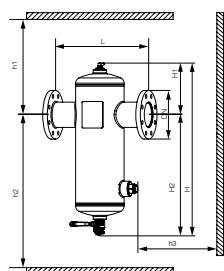
### Flanged connection

#### PN10

horizontal, vertical (downward flow direction).

| Type    | DN  | H    | H1  | H2   | h1' | h2   | h3  | L    | q <sub>N</sub><br>[m <sup>3</sup> /h] | q <sub>max</sub><br>[m <sup>3</sup> /h] | Weight<br>[kg] | Kvs<br>[m <sup>3</sup> /h] | EAN           | Article No   |
|---------|-----|------|-----|------|-----|------|-----|------|---------------------------------------|---|----------------|----------------------------|---------------|--------------|
| ZCX 50  | 50  | 770  | 325 | 445  | 575 | 695  | 377 | 350  | 6                                     | 24                                      | 13             | 21,3                       | 7640161645868 | 303041-10900 |
| ZCX 65  | 65  | 770  | 325 | 445  | 575 | 695  | 377 | 350  | 11                                    | 40                                      | 13             | 38,5                       | 7640161645875 | 303041-11001 |
| ZCX 80  | 80  | 910  | 355 | 555  | 605 | 805  | 377 | 470  | 18                                    | 56                                      | 25             | 57,1                       | 7640161645882 | 303041-11101 |
| ZCX 100 | 100 | 910  | 355 | 555  | 605 | 805  | 377 | 470  | 33                                    | 95                                      | 26             | 94,9                       | 7640161645899 | 303041-11201 |
| ZCX 125 | 125 | 1130 | 415 | 715  | 665 | 965  | 487 | 635  | 58                                    | 148                                     | 72             | 142,0                      | 7640161645905 | 303041-11301 |
| ZCX 150 | 150 | 1130 | 415 | 715  | 665 | 965  | 487 | 635  | 93                                    | 216                                     | 75             | 201,5                      | 7640161645912 | 303041-11401 |
| ZCX 200 | 200 | 1440 | 490 | 950  | 740 | 1200 | 600 | 755  | 184                                   | 375                                     | 167            | 361,0                      | 7640161645929 | 303041-11501 |
| ZCX 250 | 250 | 1680 | 545 | 1135 | 795 | 1385 | 600 | 890  | 336                                   | 575                                     | 242            | 570,0                      | 7640161645936 | 303041-11601 |
| ZCX 300 | 300 | 1830 | 585 | 1245 | 835 | 1495 | 600 | 1005 | 535                                   | 815                                     | 277            | 731,8                      | 7640161645943 | 303041-11701 |

\*) +70 when ZUTX is used



### Welded connection

#### PN10

Horizontal, vertical (downward flow direction)

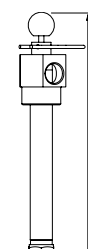
| Type      | DN  | H    | H1  | H2   | h1' | h2   | h3  | L   | q <sub>N</sub><br>[m <sup>3</sup> /h] | q <sub>max</sub><br>[m <sup>3</sup> /h] | Weight<br>[kg] | Kvs<br>[m <sup>3</sup> /h] | EAN           | Article No   |
|-----------|-----|------|-----|------|-----|------|-----|-----|---------------------------------------|---|----------------|----------------------------|---------------|--------------|
| ZCX 50 W  | 50  | 770  | 325 | 445  | 575 | 695  | 377 | 340 | 6                                     | 24                                      | 9              | 21,3                       | 7640161645950 | 303041-20900 |
| ZCX 65 W  | 65  | 770  | 325 | 445  | 575 | 695  | 377 | 340 | 11                                    | 40                                      | 9              | 38,5                       | 7640161645967 | 303041-21002 |
| ZCX 80 W  | 80  | 910  | 355 | 555  | 605 | 805  | 377 | 460 | 18                                    | 56                                      | 18             | 57,1                       | 7640161645974 | 303041-21102 |
| ZCX 100 W | 100 | 910  | 355 | 555  | 605 | 805  | 377 | 460 | 33                                    | 95                                      | 17             | 94,9                       | 7640161645981 | 303041-21202 |
| ZCX 125 W | 125 | 1130 | 415 | 715  | 665 | 965  | 487 | 625 | 58                                    | 148                                     | 61             | 142,0                      | 7640161645998 | 303041-21302 |
| ZCX 150 W | 150 | 1130 | 415 | 715  | 665 | 965  | 487 | 625 | 93                                    | 216                                     | 59             | 201,5                      | 7640161646001 | 303041-21402 |
| ZCX 200 W | 200 | 1440 | 490 | 950  | 740 | 1200 | 600 | 755 | 184                                   | 375                                     | 149            | 361,0                      | 7640161646018 | 303041-21502 |
| ZCX 250 W | 250 | 1680 | 545 | 1135 | 795 | 1385 | 600 | 870 | 336                                   | 575                                     | 207            | 570,0                      | 7640161646025 | 303041-21602 |
| ZCX 300 W | 300 | 1830 | 585 | 1245 | 835 | 1495 | 600 | 985 | 535                                   | 815                                     | 232            | 731,8                      | 7640161646032 | 303041-21702 |

\*) +70 when ZUTX is used

### Zeparo Magnet ZCXM

Magnet Attachment. For retrofitting and mounting on site in the Zeparo Cyclone Max range.  
T-branch with magnetic rod and pocket. To increase the magnetite capture.

| Type         | PS<br>[bar] | TS<br>[°C] | m<br>[kg] | L   | EAN           | Article No   |
|--------------|-------------|------------|-----------|-----|---------------|--------------|
| ZCXM 50-100  | 10          | 110        | 3,6       | 277 | 7640161646179 | 30305-110004 |
| ZCXM 125-150 | 10          | 110        | 4,0       | 387 | 7640161646186 | 30305-110005 |
| ZCXM 200-300 | 10          | 110        | 4,5       | 500 | 7640161646193 | 30305-110006 |



# Automatic air vents and separators

## Zeparo Aero

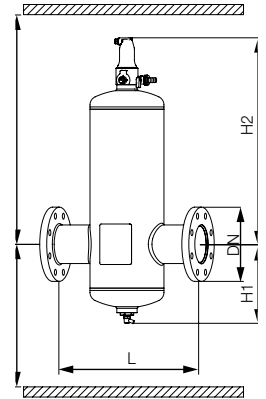
### Zeparo Aero DN 50-300

Separator for microbubbles. Industrial type.  
Flanged connection. Horizontal installation.  
Fitted with one air separator ZUTX and one drain ball valve.

Valve body PN 10. Flanges PN 16.

| Type   | DN  | H    | h1  | h2   | H1  | H2   | L    | q <sub>N</sub><br>[m <sup>3</sup> /h] | q <sub>max</sub><br>[m <sup>3</sup> /h] | Weight<br>[kg] | EAN           | Article No   |
|--------|-----|------|-----|------|-----|------|------|---------------------------------------|---|----------------|---------------|--------------|
| ZA 50  | 50  | 725  | 575 | 695  | 210 | 515  | 350  | 6                                     | 24                                      | 13             | 7640161646049 | 303041-30900 |
| ZA 65  | 65  | 725  | 575 | 695  | 210 | 515  | 350  | 11                                    | 40                                      | 13             | 7640161646056 | 303041-31001 |
| ZA 80  | 80  | 865  | 605 | 805  | 240 | 625  | 470  | 18                                    | 56                                      | 25             | 7640161646063 | 303041-31101 |
| ZA 100 | 100 | 865  | 605 | 805  | 240 | 625  | 470  | 33                                    | 95                                      | 26             | 7640161646070 | 303041-31201 |
| ZA 125 | 125 | 1085 | 665 | 965  | 300 | 785  | 635  | 58                                    | 148                                     | 72             | 7640161646087 | 303041-31301 |
| ZA 150 | 150 | 1085 | 665 | 965  | 300 | 785  | 635  | 93                                    | 216                                     | 75             | 7640161646094 | 303041-31401 |
| ZA 200 | 200 | 1365 | 740 | 1170 | 375 | 990  | 775  | 184                                   | 375                                     | 167            | 7640161646100 | 303041-31501 |
| ZA 250 | 250 | 1605 | 795 | 1355 | 430 | 1175 | 890  | 336                                   | 575                                     | 242            | 7640161646117 | 303041-31601 |
| ZA 300 | 300 | 1755 | 835 | 1465 | 470 | 1285 | 1005 | 535                                   | 815                                     | 277            | 7640161646124 | 303040-31701 |

Versions PN 16 and PN 25, applications TS > 160 °C and dimensions DN 350 - DN 600 are available upon request.

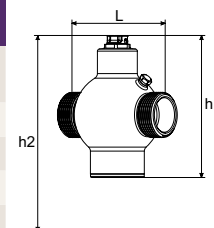


# Automatic air vents and separators

## Ferro-Cleaner

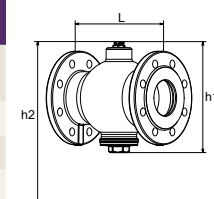
### Type 80 - PN 16 with magnet or anode

| DN                 | d     | h1  | h2  | L   | Weight [kg] | q <sub>max</sub> [l/h] | Magnet | EAN           | Article No |
|--------------------|-------|-----|-----|-----|-------------|------------------------|--------|---------------|------------|
| <b>with Magnet</b> |       |     |     |     |             |                        |        |               |            |
| 32                 | 1 1/4 | 140 | 220 | 110 | 1,5         | 5500                   | 1      | 7640153570314 | 792 1100   |
| <b>with Anode</b>  |       |     |     |     |             |                        |        |               |            |
| 32                 | 1 1/4 | 140 | 220 | 110 | 1,2         | 5500                   | -      | 7640153570321 | 792 1101   |



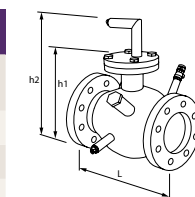
### Type 150 - PN 16 with magnet and anode

| DN  | h1  | h2  | L   | Weight [kg] | q <sub>max</sub> [l/h] | Magnet | EAN           | Article No |
|-----|-----|-----|-----|-------------|------------------------|--------|---------------|------------|
| 65  | 230 | 350 | 232 | 12,5        | 21 000                 | 1      | 7640153570338 | 792 1102   |
| 80  | 230 | 350 | 232 | 13,5        | 28 000                 | 1      | 7640153570345 | 792 1103   |
| 100 | 230 | 350 | 232 | 14,0        | 48 000                 | 1      | 7640153570352 | 792 1104   |



### Type 273 - PN 10 with magnet and anode

| DN  | h1  | h2  | L   | Weight [kg] | q <sub>max</sub> [l/h] | Magnet | EAN           | Article No |
|-----|-----|-----|-----|-------------|------------------------|--------|---------------|------------|
| 125 | 500 | 800 | 375 | 22,0        | 72 000                 | 1      | 7640153570369 | 792 1125   |
| 150 | 500 | 800 | 366 | 25,0        | 102 000                | 1      | 7640153570376 | 792 1126   |
| 200 | 500 | 800 | 366 | 30,0        | 180 000                | 1      | 7640153570383 | 792 1127   |



### Type 323 - PN 10 with magnet and anode

| DN  | h1  | h2  | L   | Weight [kg] | q <sub>max</sub> [l/h] | Magnet | EAN           | Article No |
|-----|-----|-----|-----|-------------|------------------------|--------|---------------|------------|
| 250 | 550 | 850 | 416 | 45          | 287 000                | 2      | 7640153570390 | 792 1128   |

### Type 406 - PN 10 with magnet and anode

| DN  | h1  | h2  | L   | Weight [kg] | q <sub>max</sub> [l/h] | Magnet | EAN           | Article No |
|-----|-----|-----|-----|-------------|------------------------|--------|---------------|------------|
| 300 | 590 | 890 | 512 | 50          | 410 000                | 2      | 7640161626560 | 792 1112   |

### Type 606 - PN 10 with magnet and anode

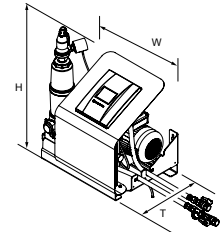
| DN  | h1  | h2   | L   | Weight [kg] | q <sub>max</sub> [l/h] | Magnet | EAN           | Article No |
|-----|-----|------|-----|-------------|------------------------|--------|---------------|------------|
| 400 | 780 | 1100 | 634 | 80          | 645 000                | 3      | 7640161626577 | 792 1113   |
| 500 | 780 | 1100 | 634 | 100         | 1 010 000              | 3      | 7640161629141 | 792 1114   |

# Cyclonic vacuum degassing

## Vento Connect

| Simply Vento       |     |     |     |        |          |          |             |           |               |              |
|--------------------|-----|-----|-----|--------|----------|----------|-------------|-----------|---------------|--------------|
| Type               | W   | H   | T   | m [kg] | Pel [kW] | VNd [m³] | SPL [dB(A)] | dpu [bar] | EAN           | Article No   |
| <b>10 bar (PS)</b> |     |     |     |        |          |          |             |           |               |              |
| V 2.1 S            | 520 | 575 | 350 | 30     | 0,75     | 10       | ~55*        | 0,5 - 2,5 | 7640161642287 | 303030-10400 |

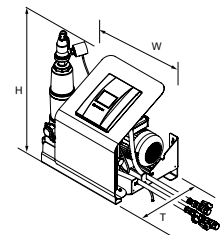
\*) Pump operation



Simply Vento

| Vento Compact Connect |     |     |     |        |          |          |             |           |               |              |
|-----------------------|-----|-----|-----|--------|----------|----------|-------------|-----------|---------------|--------------|
| Type                  | W   | H   | T   | m [kg] | Pel [kW] | VNd [m³] | SPL [dB(A)] | dpu [bar] | EAN           | Article No   |
| <b>10 bar (PS)</b>    |     |     |     |        |          |          |             |           |               |              |
| V 2.1 FE              | 520 | 575 | 350 | 32     | 0,75     | 10       | ~55*        | 0,5 - 2,5 | 7640161642294 | 303030-20400 |

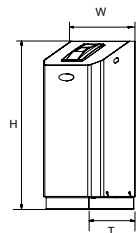
\*) Pump operation



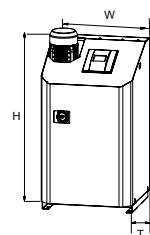
Vento Compact Connect

| Vento V/VI .1 E Connect – for heating |     |      |     |        |          |          |             |           |               |              |
|---------------------------------------|-----|------|-----|--------|----------|----------|-------------|-----------|---------------|--------------|
| Type                                  | W   | H    | T   | m [kg] | Pel [kW] | VNd [m³] | SPL [dB(A)] | dpu [bar] | EAN           | Article No   |
| <b>10 bar (PS)</b>                    |     |      |     |        |          |          |             |           |               |              |
| V 4.1 E                               | 500 | 920  | 530 | 40     | 0,75     | 300      | ~55*        | 1-2,5     | 7640161629752 | 812 1101     |
| V 6.1 E                               | 500 | 920  | 530 | 42     | 1,1      | 300      | ~55*        | 1,5-3,5   | 7640161629769 | 812 1102     |
| V 8.1 E                               | 500 | 920  | 530 | 43     | 1,4      | 300      | ~55*        | 2-4,5     | 7640161629776 | 812 1103     |
| V 10.1 E                              | 500 | 1300 | 530 | 57     | 1,7      | 300      | ~60*        | 3,5-6,5   | 7640161629783 | 812 1104     |
| <b>13 bar (PS)</b>                    |     |      |     |        |          |          |             |           |               |              |
| V 14.1 E                              | 500 | 1300 | 530 | 67     | 1,7      | 300      | ~60*        | 5,5-10    | 7640161629790 | 812 1105     |
| <b>25 bar (PS)</b>                    |     |      |     |        |          |          |             |           |               |              |
| VI 19.1 E                             | 570 | 1086 | 601 | 78     | 2,6      | 300      | ~60*        | 6,5-15,5  | 7640161636774 | 303031-60600 |
| VI 25.1 E                             | 570 | 1258 | 601 | 85     | 3,4      | 300      | ~60*        | 10,5-20,5 | 7640161636781 | 303031-60700 |

\*) Pump operation



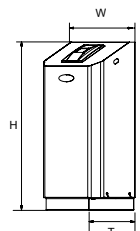
Vento V .1 E Connect



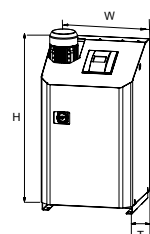
Vento VI .1 E Connect

| Vento V/VI .1 EC Connect – for cooling |     |      |     |        |          |          |             |           |               |              |
|--|-----|------|-----|--------|----------|----------|-------------|-----------|---------------|--------------|
| Type                                   | W   | H    | T   | m [kg] | Pel [kW] | VNd [m³] | SPL [dB(A)] | dpu [bar] | EAN           | Article No   |
| <b>10 bar (PS)</b>                     |     |      |     |        |          |          |             |           |               |              |
| V 4.1 EC                               | 500 | 920  | 530 | 41     | 0,75     | 300      | ~55*        | 1-2,5     | 7640161629806 | 812 1201     |
| V 6.1 EC                               | 500 | 920  | 530 | 43     | 1,1      | 300      | ~55*        | 1,5-3,5   | 7640161629813 | 812 1202     |
| V 8.1 EC                               | 500 | 920  | 530 | 44     | 1,4      | 300      | ~55*        | 2-4,5     | 7640161629820 | 812 1203     |
| V 10.1 EC                              | 500 | 1300 | 530 | 58     | 1,7      | 300      | ~60*        | 3,5-6,5   | 7640161629837 | 812 1204     |
| <b>13 bar (PS)</b>                     |     |      |     |        |          |          |             |           |               |              |
| V 14.1 EC                              | 500 | 1300 | 530 | 68     | 1,7      | 300      | ~60*        | 5,5-10    | 7640161629844 | 812 1205     |
| <b>25 bar (PS)</b>                     |     |      |     |        |          |          |             |           |               |              |
| VI 19.1 EC                             | 570 | 1086 | 601 | 86     | 2,6      | 300      | ~60*        | 6,5-15,5  | 7640161636958 | 303031-70600 |
| VI 25.1 EC                             | 570 | 1258 | 601 | 94     | 3,4      | 300      | ~60*        | 10,5-20,5 | 7640161636941 | 303031-70700 |

\*) Pump operation



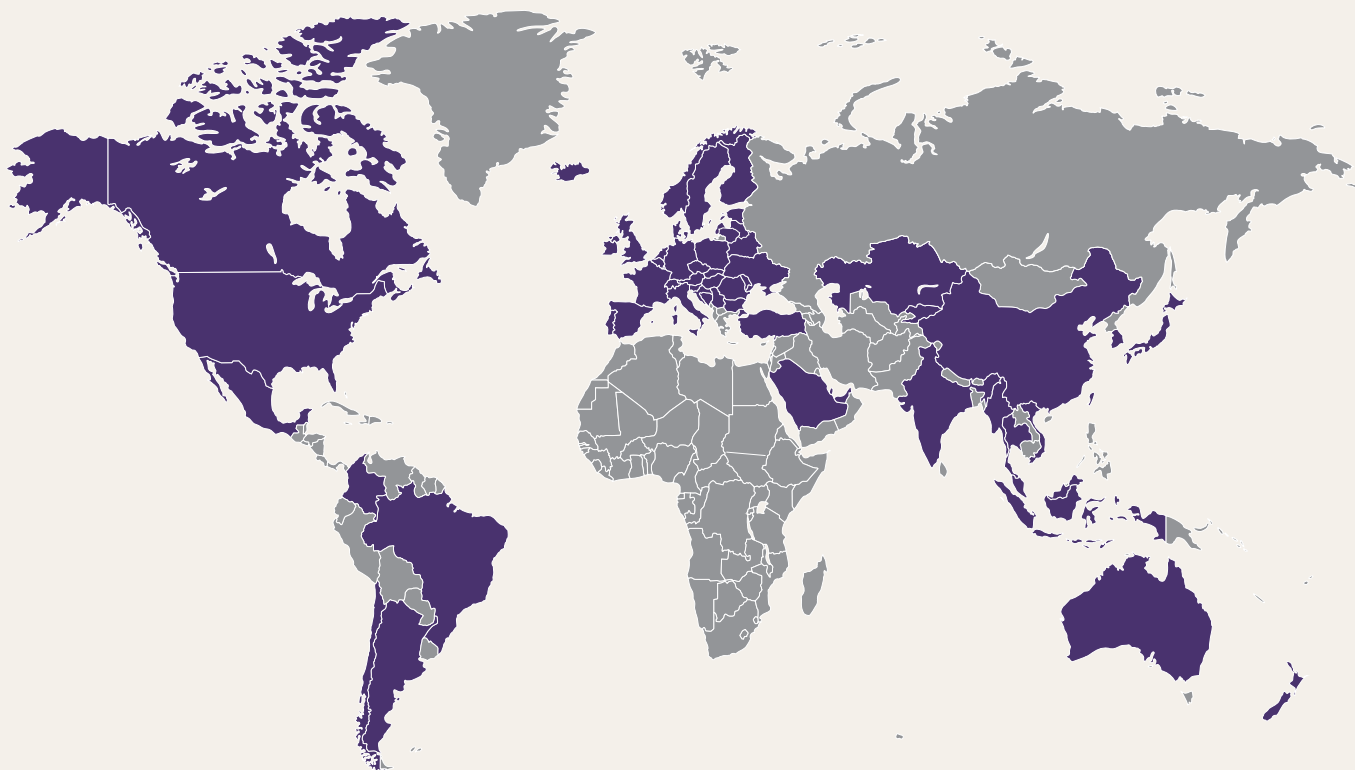
Vento V .1 EC Connect



Vento VI .1 EC Connect

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