

# CHIPREG MFC

## Mass Flow Controller

- Ultra compact size < 22mm
- High turndown ratio
- Best performance-to-cost ratio
- Fast time-to-market through complete sub-assemblies
- Analytical clean version available
- No drift, no recalibration required
- For bioreactors, analytical, medical devices and process control applications



### Technical features

**Sensor:**  
Thermal MEMS sensor

**Flow ranges:**  
0-0,2 l<sub>s</sub>/min  
0-0,5 l<sub>s</sub>/min  
0-1 l<sub>s</sub>/min  
0-2 l<sub>s</sub>/min  
0-5 l<sub>s</sub>/min  
0-10 l<sub>s</sub>/min  
0-20 l<sub>s</sub>/min  
Higher and lower flows on request

**Operating gas:**  
Air, N<sub>2</sub>, O<sub>2</sub>, CO<sub>2</sub>, Ar, neutral gas

**Accuracy\*:**  
± 0,2% of full scale (0-10% of max flow)  
± 2,0% of reading (10%-100% of max flow)

**Dynamic range:**  
Standard: 500:1  
Premium: 1000:1 (for 0-200 ml<sub>s</sub>/min only)

**Response time:**  
As fast as 100 ms  
No warm-up time

**Thermal sensitivity:**  
± 0,004% of full scale per °C (0-10% of max flow)  
± 0,04% of reading per °C (10-100% of max flow)

**Operating pressure:**  
Vacuum - 8 barg (details provided in 'Standard Models' below)

**Repeatability:**  
< 1% of reading

**Operating voltage:**  
24 V d.c. ± 10%

**Current supply:**  
< 100 mA

**Electrical connection:**  
JST Connector BM06B-GHS-TBT

**In & output signals:**  
Analog 0 ... 5 V d.c. & RS485  
Analog 0 ... 5 V d.c. & RS232

**Digital communication protocol:**  
IMI FAS proprietary protocol & Modbus RTU

**Weight:**  
125g

**Pneumatic connections:**  
In line version (G1/8")  
Manifold mount

**Seal material:**  
FPM

**Gas temperature:**  
+10 ... +50°C (°50 ... +122°F)

**Ambient temperature:**  
+10 ... +50°C (°50 ... +122°F)

**Additional options:**  
USP class VI seals, stainless steel manifold for bioreactors

\* Calibrated under standard conditions: 20°C, P=1 atm. Custom calibration conditions on demand. Accuracy does not include reference error.

Technical data – standard models

| Flow range            | Max. operating pressure | Port type | Digital Communication Interface | kv *1) | Model                     |
|-----------------------|-------------------------|-----------|---------------------------------|--------|---------------------------|
| (l <sub>v</sub> /min) | (barg)                  |           |                                 |        |                           |
| 0 ... 0,2             | 8                       | G 1/8     | RS485                           | 0,02   | 40M2002CJ2811 1110000     |
| 0 ... 0,5             | 8                       | G 1/8     | RS485                           | 0,02   | 40M5002CJ2811 1110000     |
| 0 ... 1               | 8                       | G 1/8     | RS485                           | 0,02   | 40M0011CJ2811 1110000     |
| 0 ... 2               | 5                       | G 1/8     | RS485                           | 0,12   | 40M0021CJ2811 1110000     |
| 0 ... 5               | 5                       | G 1/8     | RS485                           | 0,12   | 40M0051CJ2811 1110000     |
| 0 ... 10              | 5                       | G 1/8     | RS485                           | 0,12   | 40M0101CJ2811 1110000     |
| 0 ... 10              | 4                       | G 1/8     | RS485                           | 0,55   | 40M0101CJ2811 2110000 *2) |
| 0 ... 20              | 4                       | G 1/8     | RS485                           | 0,55   | 40M0201CJ2811 2110000     |

\*1) C<sub>v</sub> = 0,07 kv

\*2) This model enables higher flows at lower pressures than above.

Electrical connection  
(optional)


Electrical connector  
JST GHR-06V-S  
with 300 mm flying leads



S401.0024

Cable starter kit  
(optional)

USB to JST cable (incl. RS485 converter)  
Power supply, universal input voltage and interchangeable AC blades for global use



S401.0305

## Codification and option selector

| Flow range *3)  |  | Substitute |  | 40M*****C*****11*****000 |  | Calibration gas                             |  | Substitute |  |
|---|--|------------|--|--------------------------|--|---|--|------------|--|
| 0 ... 200 ml <sub>g</sub> /min                            |  | 2002       |  |                          |  | Calibrated with air, k-factor for other gas |  | 0          |  |
| 0 ... 500 ml <sub>g</sub> /min                            |  | 5002       |  |                          |  | Calibrated with specific gas                |  | 1          |  |
| 0 ... 1 l <sub>g</sub> /min                               |  | 0011       |  |                          |  |   |  |            |  |
| 0 ... 2 l <sub>g</sub> /min                               |  | 0021       |  |                          |  |   |  |            |  |
| 0 ... 5 l <sub>g</sub> /min                               |  | 0051       |  |                          |  |   |  |            |  |
| 0 ... 10 l <sub>g</sub> /min                              |  | 0101       |  |                          |  |   |  |            |  |
| 0 ... 20 l <sub>g</sub> /min                              |  | 0201       |  |                          |  |   |  |            |  |
| Higher or lower flows on request                          |  |            |  |                          |  |   |  |            |  |
| Electric interface  |  | Substitute |  |                          |  | Dynamic range                               |  | Substitute |  |
| RS232 + IN 0 ... 5V                                       |  | G          |  |                          |  | Standard, 500:1                             |  | 1          |  |
| + OUT 0 ... 5V  |  |            |  |                          |  | Premium, 1000:1                             |  | 2          |  |
| RS485 + IN 0 ... 5V                                       |  | J          |  |                          |  |   |  |            |  |
| + OUT 0 ... 5V  |  |            |  |                          |  |   |  |            |  |
| Mounting  |  | Substitute |  |                          |  | Cleanliness                                 |  | Substitute |  |
| Manifold mount  |  | 1          |  |                          |  | Standard                                    |  | 1          |  |
| Inline G1/8"  |  | 2          |  |                          |  | Analytical clean                            |  | 2          |  |
| Media *4)   |  | Substitute |  |                          |  | Valve *5)                                   |  | Substitute |  |
| Nitrogen (N <sub>2</sub> ), Oxygen (O <sub>2</sub> ), Air |  | 8          |  |                          |  | Standard                                    |  | 1          |  |
| On request:   |  |            |  |                          |  | Only for high flow models (kv of 0,55)      |  | 2          |  |
| Carbon Dioxide (CO <sub>2</sub> )                         |  | 3          |  |                          |  |   |  |            |  |
| Argon (Ar)  |  | 5          |  |                          |  |   |  |            |  |

\*3) Flow range of the calibration gas

\*4) See gas flow equivalency table below

\*5) Standard options are calibrated at 4 barg while high flow models (kv 0,55) are calibrated at 3 barg.  
Inlet pressure sensitivity:  
≈ -0,6% / bar reading (air)  
≈ -1,3% / bar reading (CO<sub>2</sub>)

## Gas flow equivalency table – flow range

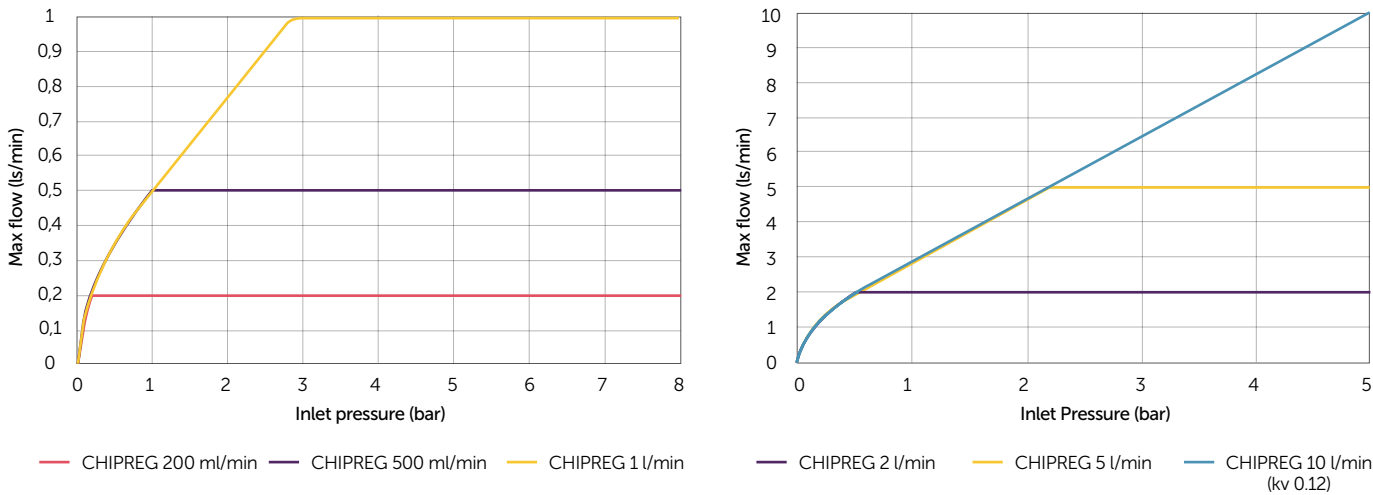
| Media  | Air / N <sub>2</sub> / O <sub>2</sub> | CO <sub>2</sub>                     | CO <sub>2</sub>         | Ar                     | Ar                      |
|--|---------------------------------------|-------------------------------------|-------------------------|------------------------|-------------------------|
| Units  | MFC calibrated with air               | MFC calibrated with CO <sub>2</sub> | MFC calibrated with air | MFC calibrated with Ar | MFC calibrated with air |
| (ml <sub>g</sub> /min)                             | 200                                   | 100                                 | 100                     | 200                    | 187                     |
| (ml <sub>g</sub> /min)                             | 500                                   | 250                                 | 236                     | 450                    | 446                     |
| (l <sub>g</sub> /min)                              | 1                                     | 0,5                                 | 0,532                   | 1                      | 0,892                   |
| (l <sub>g</sub> /min)                              | 2                                     | 1                                   | 0,97                    | 2                      | 1,78                    |
| (l <sub>g</sub> /min)                              | 5                                     | 2,5                                 | 2,43                    | 5                      | 4,46                    |
| (l <sub>g</sub> /min)                              | 10                                    | 5                                   | 4,93                    | 8                      | 8,06                    |
| (l <sub>g</sub> /min)                              | 20                                    | 10                                  | 9,72                    | 15                     | 15,9                    |
| Additional accuracy error when calibrated with air | 0                                     | 0                                   | ± 8% of reading         | 0                      | ± 8% of reading         |

When switching from one gas to another in a single MFC, it is common practice to ensure the system is fully flushed with new gas before starting precise control.

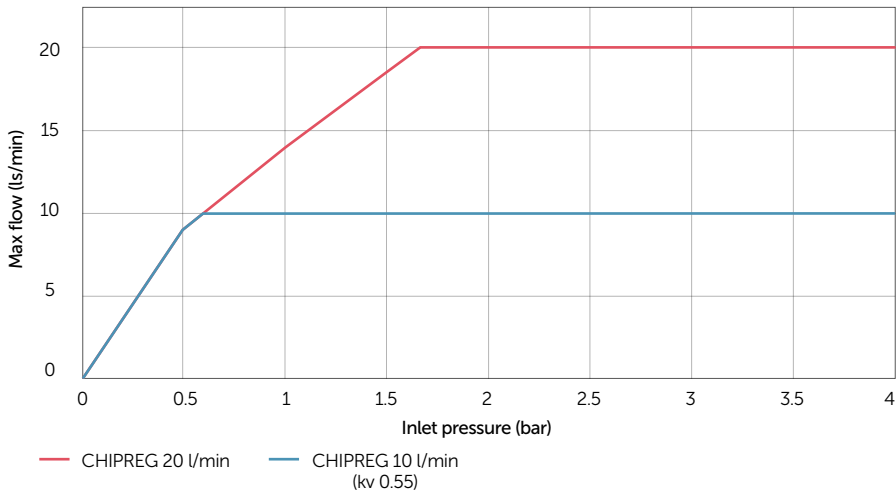
### Maximum Flow Rate

Flow rate may be limited by inlet pressure.  
Please ensure your inlet pressure is high enough to achieve your desired maximum flow rate as per below curves.

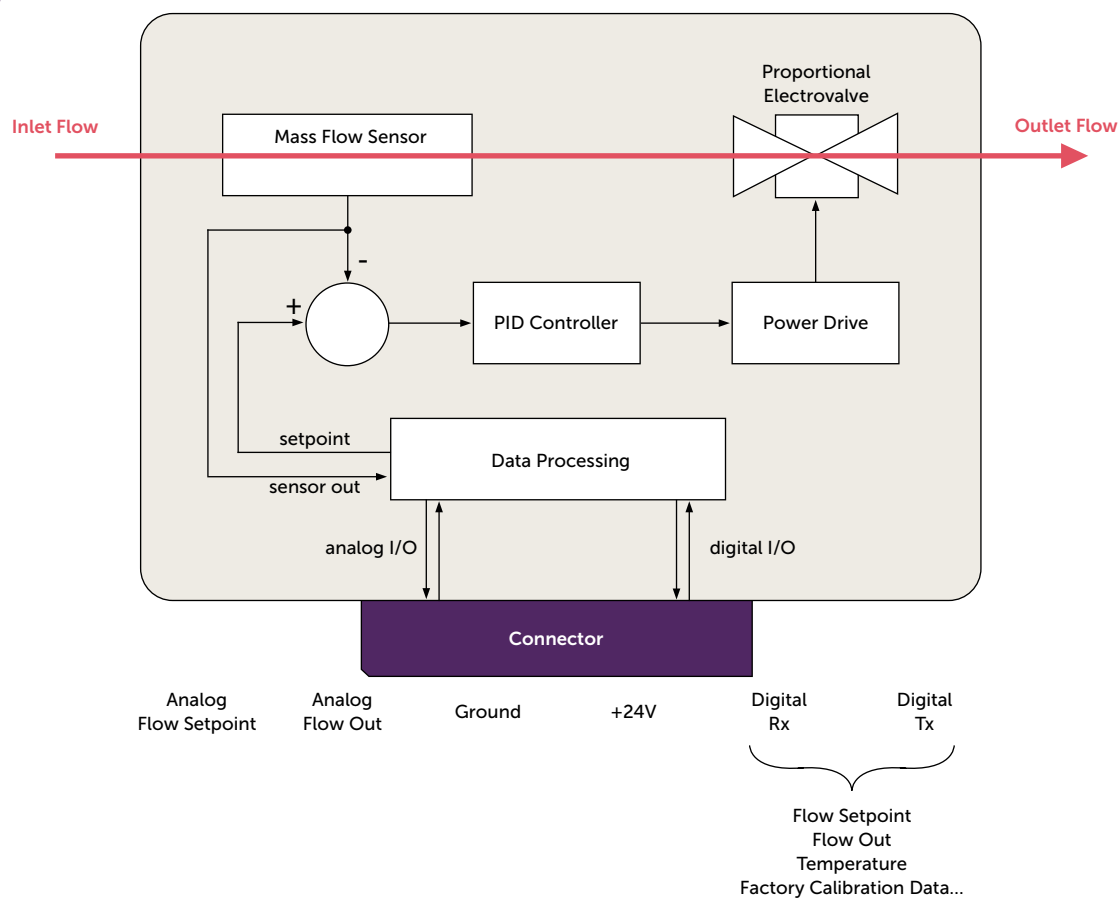
Typical data for air at 20°C



Typical data for air at 20°C



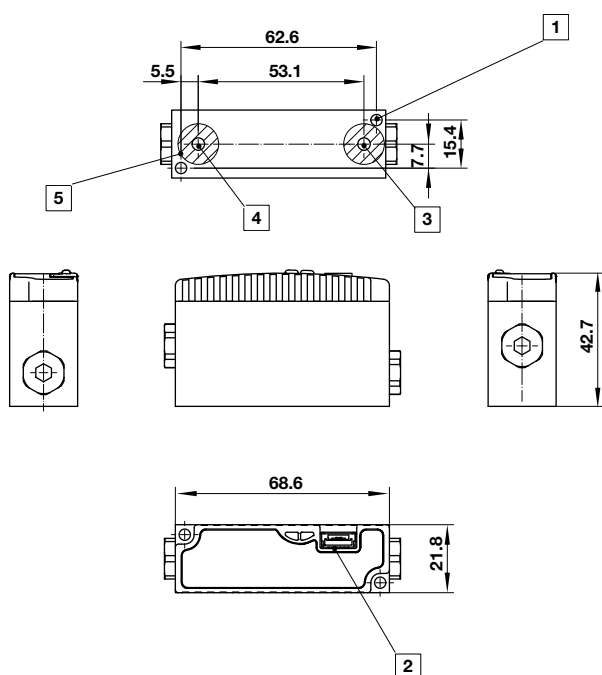
## Block diagram



## Dimensions

### Manifold mount

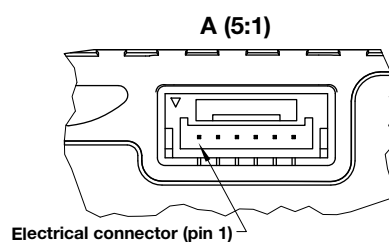
Dimensions in mm  
Projection/first angle



- 1  $\varnothing$  3,6 mm through hole (2x)
- 2 Connector JST BM06B-GHS-TBT (First pin on the left)
- 3 INLET  $\varnothing$  4 mm
- 4 OUTLET  $\varnothing$  4 mm
- 5  $\varnothing$  13 (2x) sealing area /Ra 0,8

### Electrical connection

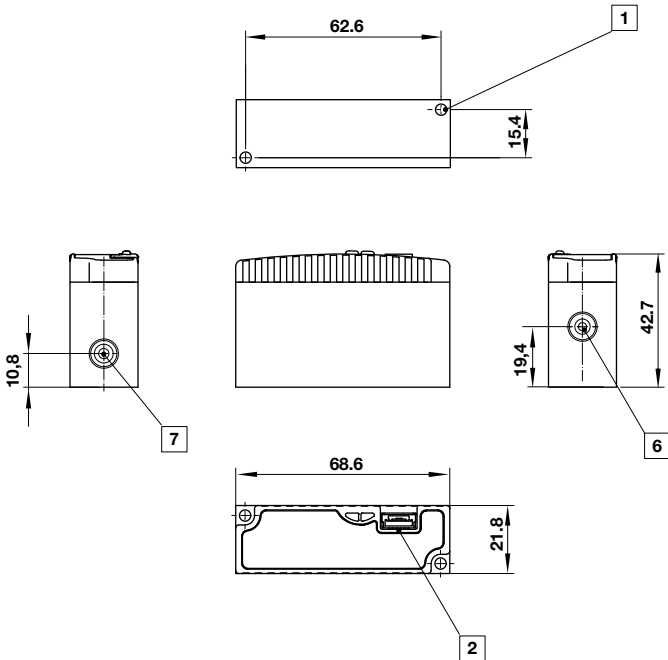
| Pin# | Description (RS232)  | Description (RS485)  |
|------|----------------------|----------------------|
| 1    | +24V                 | +24V                 |
| 2    | Ground               | Ground               |
| 3    | Rx                   | A                    |
| 4    | Tx                   | B                    |
| 5    | Analog flow out      | Analog flow out      |
| 6    | Analog flow setpoint | Analog flow setpoint |



## Dimensions

### Inline version (G1/8")

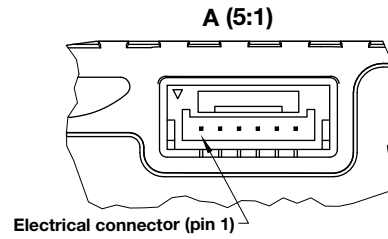
Dimensions in mm  
Projection/first angle



- 1  $\varnothing$  3,6 mm through hole (2x)
- 2 Connector JST BM06B-GHS-TBT (First pin on the left)
- 6 OUTLET G1/8" Thread depth 9 mm
- 7 INLET G1/8" Thread depth 9 mm

## Electrical connection

| Pin# | Description (RS232)  | Description (RS485)  |
|------|----------------------|----------------------|
| 1    | +24V                 | +24V                 |
| 2    | Ground               | Ground               |
| 3    | Rx                   | A                    |
| 4    | Tx                   | B                    |
| 5    | Analog flow out      | Analog flow out      |
| 6    | Analog flow setpoint | Analog flow setpoint |



## Warning

These products are intended for use with aggressive sensitive media, Please contact FAS MEDIC SA for more compatibility requests. Do not use these products where pressures and temperatures can exceed those listed under „**Technical features/data**“. Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult FAS MEDIC SA.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes.

The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure. System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided.

System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.